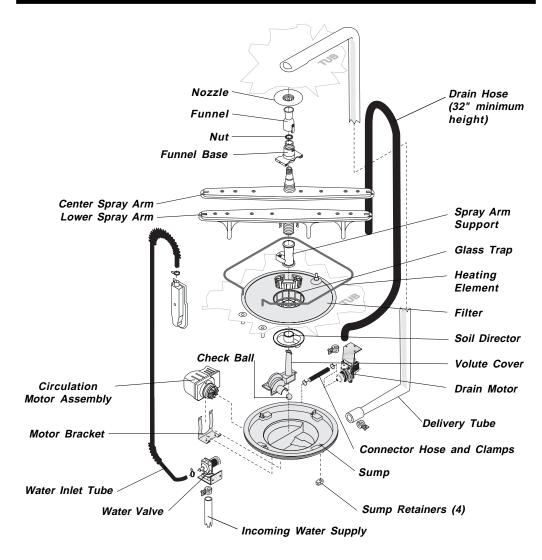
Exploded View of Wash System



Pump Assembly

The pump assembly is driven by a synchronous motor. Rotation is in the counterclockwise direction at 3600 RPM. The motor drives a pump which supplies 100 percent filtered water at a rate to approximately 12 GPM to one spray arm at a time. The spray arm's operation is alternated by small "pauses" of the motor during the wash

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain pump is connected to the main pump by a small rubber hose. The drain check valve is located at the discharge end of the drain pump. The drain hose

is attached by a worm gear clamp to the discharge end of the drain pump.

The drain hose must have a loop at a *minimum* height of 32 inches in order to insure proper

The main pump can easily be removed by disconnecting the upper spray arm supply tube hose, the drain pump connector hose, the wiring harness connections made at the circulation motor and rotating the four sump retainers toward the middle of the sump.

900 Watt Heater

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made determine when the heater is on during the wash with the timer set in the main wash. cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

Standard Dry Air Flow

through the console vent causing drier air to be the "dry" portion of the cycle, a linear actuator drawn into the unit by way of intake vents located retracts a valve, which opens a vent path through at the bottom of the door. The water on the dishes the console into the kitchen. is evaporated into drier air and the venting process continues. The heating element is turned **ON** and **OFF** during the entire drying cycle.

The heated, moist air leaves the dishwasher On some models, when the control advances to

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one To replace dispenser: piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable

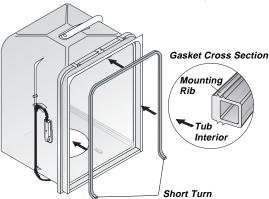
Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- shut off electricity to dishwasher,
- · remove outer door panel assembly,
- · disconnect wiring to the actuator,
- remove the six screws,
- · remove the dispenser,
- · replace and reinstall screws,

Tub and Door Seal

The door seal is pressed into the tub channel for without stretching or bunching. The gasket takes

an interference fit. Center the gasket (marked on a short turn at the bottom of the tub channel back) at the tub top center and press in place before ending at the channel end wall.



Product Specifications

Electrical

Rating 120 Volts, 60F
Separate Circuit15 amp min 20 am
ma
Motor (Amps) 1.
Heater Wattage90
Total Amps (load rated) 10.
Temp Boost Wash 117°F±5°
(47°C±3°C) [with outer door in place
Temp Boost Rinse 122°F (50°C
Hi-Limit Thermostat 200°F (93°C

Water Supply

• • •
Suggested minimum incoming water
temperature 120°F (49°C
Pressure (PSI) min./max
Connection (NPT) ³ /s
Consumption (Normal Cycle)
6.0 U.S. gal., 5.0 Imp. gal., 22.7 liters
Water valve flow rate (U.S. GPM)
Water recirculation rate (U.S. GPM)
approx. 1
Water fill time 87 sec

Trouble Shooting Tips

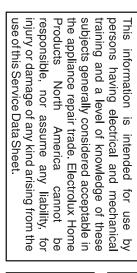
AWARNING

Personal Injury Hazard

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Symptom	Check the Following	Remedy
Dishwasher will not operate when turned on (wait at least 90 seconds).	 Fuse (blown or tripped). 120 VAC supply wiring connection faulty. Timer (contacts open or defective) Motor (inoperative). Door switch (open contacts). Door latch not making contact with door switch. Selector switch (open contacts). 	 Replace fuse or reset breaker. Repair or replace wire fasteners at dishwasher junction box. Replace timer. Replace motor/impeller assembly. Replace latch assembly. Replace selector switch.
Motor hums but will not start or run.	Motor (bad bearings). Motor stuck due to prolonged non-use.	Replace motor assembly. Rotate motor impeller.
Motor trips out on internal thermal overload protector.	Improper voltage. Motor windings shorted. Glass or foreign items in pump.	Check voltage. Replace motor/impeller assembly. Clean and clear blockage.
Dishwasher runs but will not heat.	1. Heater element (open). 2. Timer defective. 3. Wiring or terminal defective. 4. Hi-limit thermostat defective.	Replace heater element. Replace timer. Repair or replace. Replace thermostat.
Detergent cover will not latch or open.	1. Latch mechanism defective. 2. Timer contact defective. 3. Wiring or terminal defective. 4. Broken spring(s). 5. Defective actuator.	 Replace dispenser. Replace timer. Repair or replace. Replace dispenser. Replace dispenser.
Dishwasher will not pump out.	Drain restricted. Timer contact defective. Defective drain pump. Blocked impeller. Open windings.	1. Clear restrictions. 2. Replace timer. 3. Replace pump. 4. Check for blockage, clear. 5. Replace pump assembly.
Dishwasher will not fill with water.	1. Water supply turned off. 2. Defective water inlet fill valve. 3. Check fill valve screen for obstructions. 4. Defective float switch. 5. Timer contact defective. 6. Wiring defective. 7. Float stuck in "UP" position.	 Turn water supply on. Replace water inlet fill valve. Disassemble and clean screen. Repair or replace. Replace timer. Repair or replace. Clean float.
Timer does not advance.	1. Timer motor (stalled or open.) 2. Check timer for power to timer motor. 3. Timer shaft binding to or knob interference with escutcheon. 4. TempBoost thermostat defective.	 Replace timer. Repair or replace timer. Repair or adjust. Replace or adjust position of thermostat.
Dishwasher water siphons out.	Drain hose (high) loop too low. Drain line connected to a floor drain not vented.	 Repair to proper 32-inch minimun height. Install air gap at counter top.
Detergent left in dispenser.	Detergent allowed to stand too long in dispenser. Dispenser wet when detergent was added. Detergent cover held closed or blocked by large dishes. Improper incoming water temperature to properly dissolve detergent. See "Detergent cover will not open."	1. Instruct customer/user. 2. Instruct customer/user. 3. Instruct customer/user on proper loading of dishes. 4. Incoming water temperature of 120°F is required to properly dissolved dishwashing detergents.







R-BK.....Red/Black O-W.....Orange/WhiteRed .Red/Black Y-BK Yellow/Black Y....Yellow VIO..... W. White

0 BU-O

O-BK

...Orange/Black

BK......Black
BU.....Blue

J.....Blue
J-O...... Blue/Orange
.....Orange

011106

90

. Violet TIMER SWITCHING FUNCTIONS IN MINUTES LOC COLOR FUNCTION 10 70 2T PK WATER VALVE 12B R-BK DRY SYSTEM 12T BU PUMP MOTOR 0B VIO DRAIN MOTOR 0T R HEATER-WATER 4B R-Y DISPENSERS 6C BK POWER BUS ALT. SPRAY ARM
PUMP SUB. INT.
TEMP BOOST WASH 14B BU 8T Y TEMP BOOST RINSE 10T Y 14T BU-O HEATER-DRY 6B O-BK CLEAN LIGHT 4T O-W START DELAY

12

(O)

DRY

SYSTEM

(R-BK)*

14

HEATER

DRY

(O)

PUMP

(BU)

MOTOR

(BU-O)

0

HEATER

WATER

(R)

(O)

DRAIN

MOTOR

*Some models

(VIO)

C

В

D

2

WATER

VALVE

(PK)

(O)

POWER

BUS

6

POWER

CLEAN

LIGHT

(O-BK)*

T. M.

BUS

(BK)

4

START

DELAY

(O-W)*

(O) J1

DISPEN-

SERS

(R-Y)

8

TEMP

BOOST

WASH

(Y-BK)

(Y)

10

TEMP

BOOST

RINSE

(Y)

(O)*

NEUTRAL

T. M.

(W)

POWER BUS 2B BK DETENTS ONLY LOWER SPRAY ARM OPERATES IN 1ST WASH, 1ST RINSE AND 2ND RINSE SPRAY ARMS ALTERNATE IN 2ND WASH, 3RD RINSE AND 4TH RINSE. start S SPRAY ARMS ALTERNATE. DUE TO SPACE, SPRAY ARMS ALTERNATE MORE THAN CYCLE CHART SHOWS. to 6 hr Delay O=OPEN X=CLOSED E=EITHER 1 st WASH 2 nd WASH 19 1/2 MIN. 4 th RINSE DRY HOT OR COOL 1 st RINSE 3 rd RINSE 2 nd RESET RINSE SWITCH 7 1/2 MIN. 7 1/2 MIN. 22 1/2 MIN. 6 MIN. 9 MIN 9 MIN. - DCBACYCLE POTS & PANS
HEAVY WASH
NORMAL WASH SHORT WASH RINSE & HOLD X HEAT DRY ON - - O HEAT DRY OFF RINSE AND HOLD - O X - HI-TEMP WASH ON - X O - HI-TEMP WASH OFF - HI-TEMP RINSE ON - HI-TEMP RINSE OFF

