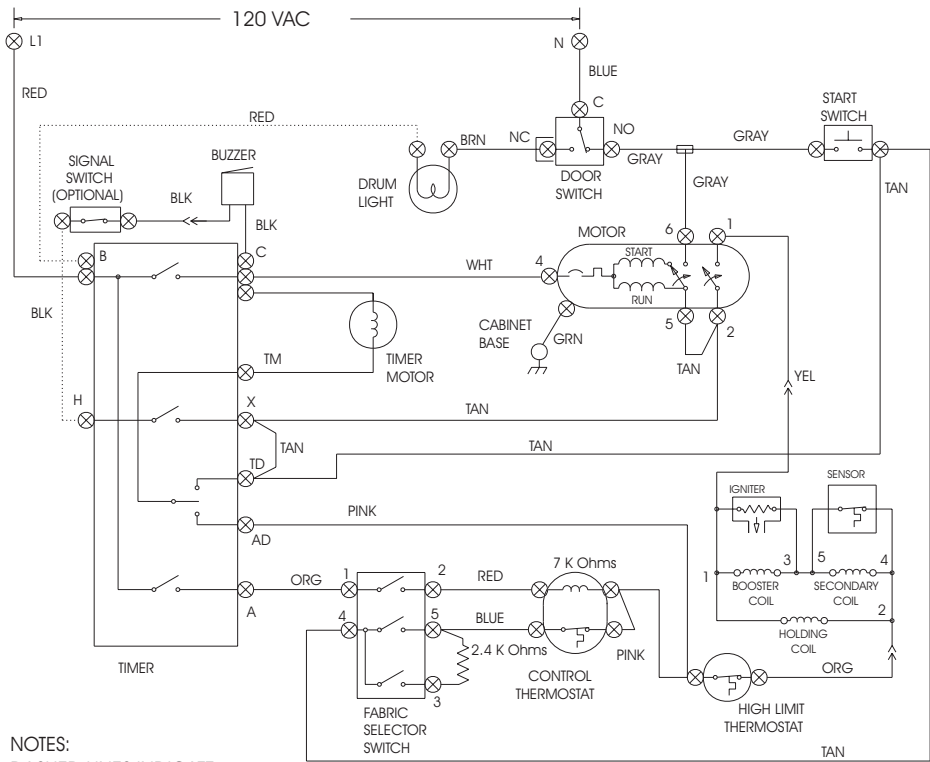


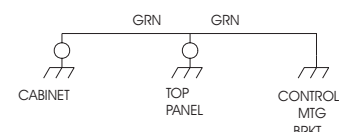
**CAUTION: DISCONNECT ELECTRIC CURRENT BEFORE SERVICING. LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.**



NOTES:  
DASHED LINES INDICATE  
CIRCUITS THAT ARE NOT  
IN ALL MODELS.

**CYCLES**

CIRCUIT	L1	AUTO DRY				L1	TIMED DRY (MIN)				OFF	AUTO DRY WRINKLE RID			
		32	20	10	0		75	60	40	20		0	47.5	30	15
TIMER	TM-TD	[Bar chart showing cycles]					[Bar chart showing cycles]					[Bar chart showing cycles]			
TIMER	TM-AD	[Bar chart showing cycles]					[Bar chart showing cycles]					[Bar chart showing cycles]			
HEATER	B-A	[Bar chart showing cycles]					[Bar chart showing cycles]					[Bar chart showing cycles]			
MOTOR	B-C	[Bar chart showing cycles]					[Bar chart showing cycles]					[Bar chart showing cycles]			
BUZZER	X-H	[Bar chart showing cycles]					[Bar chart showing cycles]					[Bar chart showing cycles]			



**FABRIC SELECTOR SWITCH**

FUNCTION	CIRCUIT		
	1-2	4-3	4-5
REGULAR	X		
MEDIUM	X	X	
LOW	X		X
AIR FLUFF			

X= CONTACTS CLOSED

**WIRE SPECIFICATIONS**

CODE	WIRE GAUGE A.W.G	INSULATION MATERIAL
20P	20	105°C PVC (POLYVINYLCHLORIDE)
18P	18	
14P	14	

NOTE: ALL UNSPECIFIED WIRE CODES ARE 18P.

BAR CHART TO THE LEFT REPRESENTS ONE COMPLETE REVOLUTION OF TIMER SHAFT.

SHADED PORTION OF BAR CHART INDICATES THE PROPORTIONAL TIMES THAT INTERNAL TIMER CONTACTS ARE CLOSED.

A PULSER CAM, LOCATED NEXT TO THE BUZZER CAM AND ROTATING AT 12 REVOLUTIONS PER HOUR, ALLOWS CIRCUIT "X-H" TO CLOSE FOR 5 SECONDS (+/- 3 SECONDS)

- A 1 OR 2 TIMES IN THIS AREA
- B 5 TO 6 TIMES IN THIS AREA

WIRING CODES	
	PLUG-IN TIMER
	QUICK DISCONNECT TERMINAL
	CONNECTION
	NO CONNECTION
	MOTOR SWITCH
	SPLICE
	MOTOR PROTECTOR
	CHASSIS (CABINET) GROUND
	SCREW TERMINAL
	HARNES CONNECTOR TERMINAL
	INSULATED TERMINAL

- NOTES:
- ALL WIRING MUST CONFORM TO LOCAL ELECTRICAL CODES.
  - CONNECT DRYER TO A 15 AMPERE INDIVIDUAL BRANCH CIRCUIT.
  - TIMER SHOWN IN OFF POSITION, DOOR SWITCH CLOSED, MOTOR AT REST, THERMOSTAT CLOSED AND FABRIC SELECTOR SWITCH AT REGULAR.

**WIRING DIAGRAM  
131703900**