| PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT 37°/0° CONTROL SETTING | | | | | |
|-----------------------------------------------------------------------|---------------------------------|-------------------------------------------------------------|--|--|--|
| Type A with Run/Start Capacitor | 65°F (18°C) Ambient | 90°F (32°C) Ambient | | | |
| Operating Time | 74 to 84% | 100% | | | |
| Freezer Temperature | -5° to 2° F -20° to -17° C | -1° to 3° F -18° to -16° C 34° to 39° F 1° to 4° C | | | |
| Refrigerator Temperature | 34° to 39° F 1° to 4° C | | | | |
| Low Side Pressure (cut-in) | 5 to 12 psig 34 to 83 kPa | N/A | | | |
| Low Side Pressure (cut-out) | -2 to 2 psig -14 to 14 kPa | -2 to 2 psig -14 to 14 kPa | | | |
| High Side Pressure (last 1/3 cycle) | 85 to 95 psig 586 to 655 kPa | 120 to 135 psig 827 to 931 kPa | | | |
| Wattage (last 1/3 cycle) | 45 to 55 | 60 to 70 | | | |
| Amps (running) | ng) .6 to 1.1 .7 to .9 | | | | |
| Base Voltage | 115 vac (127 vac max) | | | | |

DEFROST SPECIFICATIONS

| Cabinet Size | Thermo | stat | Heate | r |
|------------------------|---------------|-----------------|-------|------|
| Cabinet Size | Cut-in | Cut-out | Watts | Ohms |
| 23' SD, 28' SD, 23' CD | 25° F (-4° C) | 47° F (8° C) | 500 | 31 |

Electronic Timer - (ADC) Defrost 24 minutes every 6-96 hours of compressor run time.

CONDENSER FAN MOTOR

| Watts | | RPM | Amps | |
|-------|-----|------------------------|--------------|--|
| ĺ | 3.1 | 1100 CW Opposite Shaft | 0.03 Running | |

IMPORTANT SAFETY NOTE

The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

IMPORTANT

If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured.

A CAUTION

All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.

NOTE

This product comes equipped with an Adaptive Defrost Control (ADC). To activate manual defrost, simultaneously press and hold the Fresh Food up (+) and Fresh Food down (-) keys for 5 seconds. A "d" in the freezer temperature window and "F" in the refrigerator temperature window will display when the heater is activated. To deactivate manual defrost, simultaneously press and hold the Fresh Food up (+) and Fresh Food down (-) keys for 5 seconds. A "d" and "F" will be displayed until the defrost cycle is complete.

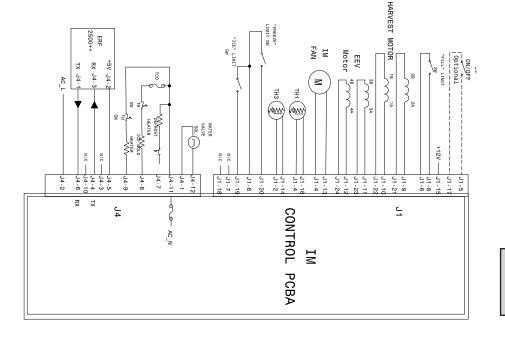
SERVICE DATA SHEET

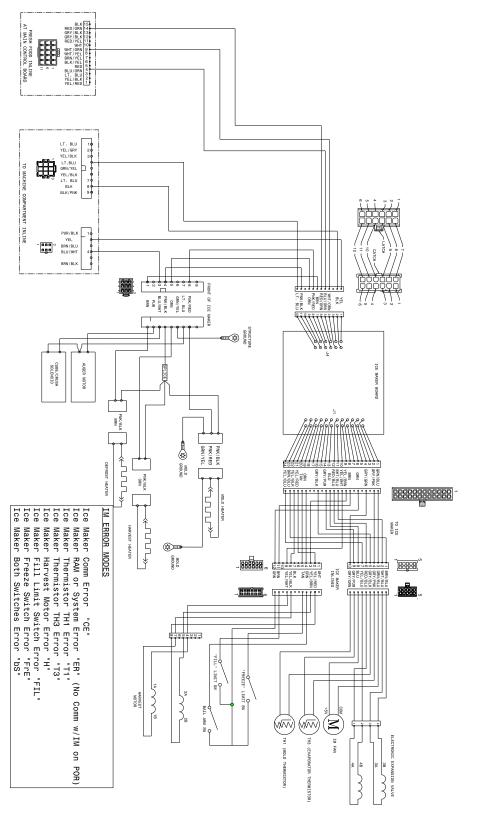
242047001

ICE & WATER - AUTOMATIC DEFROST BOTTOM FREEZER - R134a

| ERRO | R | | | | | |
|-----------------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|--------------------------------------|--|--|
| Ice | Er | IM/RAM Error (on POR only)Detection - on POR only. This error is detected as "no com/data link with IM" by ERF 2500++ system controller (PB). | | | | |
| Ice | IP | Invalid Protocol (this error is detected when the version of I/M pcb does not match version of 2500++ system controller) | | | | |
| Ice | CE | IM Com Lost only after POR(no communication between the I/M pcb and the 2500++ system controller.) | | | | |
| Ice | t3 | TH3 Error (open or short) This error is detected when the thermister has failed on the suction line of the I/M. | | | | |
| Diagnostic Mode | | | Note: See Service Manual for complete description. | | | |
| Test | Activ | ate: Hold FF (+) and FZ (+) for 5 sec. De-activate: Hold FF (+) for c. | 52C | TH3 Status "1" ok "ER" Replace | | |
| 40C | | no error " Mold Heater error | 54C | Mold heater test, on or off | | |
| 41C | | no error " Harvest Heater error | 55C | Water valve test (See Note) | | |
| 42C | | no error " Bail Arm Switch error | 56C | Finger evap heater, on or off | | |
| 43C | | no error " Ice Tray stuck in Fill Position | 57C | Fan test, on or off | | |
| 44C | | no error " Ice Tray stuck in Freeze Position | 58C | Ice level sensor switch test | | |
| 45C | | no error " Ice Tray stuck in Intermediate Position | 59C | Fill limit switch test (See Note) | | |
| 46C | | no error " Freeze and Fill Switches activated at same time | 60C | Freeze limit switch test (See Note) | | |
| 47C | | no error " Freeze Switch closed (should be open) | 61C | IM evap heater test | | |
| 48C | | zer Recover Mode, "1" ok "Fr" Recovery mode, Icemaker in "off" state. Note) | 62C | EEV test | | |
| 49C | | On=Open Off=Closed , EEV must be in the open state for sealed em evacuation. | 63C | Harvest motor system test (See Note) | | |
| 50C | Com | Link "1" ok "ER" error | 64C | Software version | | |
| 51C | TH1 | Status "1" ok "ER" Replace | | | | |
| | | | | | | |

| System Error Codes Displayed on "UI" ERROR | | | | Diagnostic Mode | | Note: See Service Manual for complete description. | |
|--------------------------------------------|------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------|----------------------------------------------------------------------------|--------|----------------------------------------------------|--|
| | | | Test | Activate: FZ (+) and FZ (-) for 5 sec. De-activate: Hold FF (+) for 5 sec. | | | |
| OP or 2 Freezer Sensor OPEN | | 1 | Standard compressor | 22 | Damper | | |
| SH or 3 | | Freezer Sensor SHORTED | 2 | Defrost heater | 23 | Fresh food door | |
| OP or 2 | | FF Sensor OPEN | 3 | FF lighting | 24 | Freezer door | |
| SH or 3 | r 3 FF Sensor SHORTED 8 Water valve, water disp. 26 Defros | | Defrost limit switch | | | | |
| SY | EF | Evaporator Fan Circuit | 9 | FZ lighting | 28 | Dispenser paddle | |
| SY | CE | Communication error | 10 | Auger motor | 36 | Ice door | |
| SY | CF | Communication error | 11 | Cube/crush solinoid | 29 | FF Thermistor | |
| | dF | No Defrost Current | 41 | Perfect Temp Drawer | 30 | FZ Thermistor | |
| | | | 12 | VCC Condensor fan | 33 | Ambient Thermister | |
| | | efrost press and hold, for 5 sec. FF(+) and FF(-), (or 5 sec. De-activate: Hold FF (+) for 5 sec. | d) 38 | VCC Compressor | 0- | Software version | |
| | | | 15 | Evaporator fan | | | |





IMPORTANT

PLEASE RETURN THIS SHEET TO IT'S ORIGINAL LOCATION.

