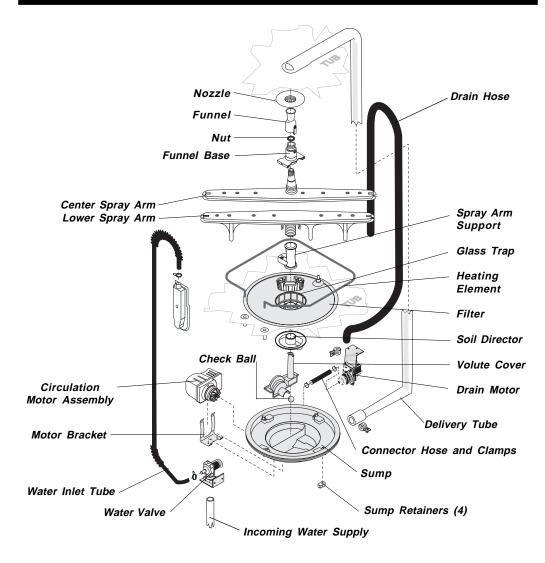
# **Exploded View of Wash System**



# **Pump Assembly**

hose. The drain check valve is located at the the middle of the sump. entrance to the drain pump. The drain hose is

The pump assembly is driven by a synchronous attached by a worm gear clamp to the discharge motor. Rotation is in the counterclockwise of the drain pump. The drain is then routed up the direction at 3600 RPM. The motor drives a pump side of the dishwasher and attached to the side which supplies 100 percent filtered water at a of the tub. This drain loop insures that an air rate to approximately 12 GPM to one spray arm pocket cannot form near the drain pump and at a time. The spray arm's operation is alternated cause the pump to air lock. The drain loop on the by small "pauses" of the motor during the wash side of the tub must be kept in place after servicing.

The main pump can easily be removed by Draining is accomplished by using a small disconnecting the upper spray arm supply tube separate synchronous drain pump mounted to hose, the drain pump connector hose, the wiring the side of the sump. The drain pump is harness connections made at the circulation connected to the main pump by a small rubber motor and rotating the four sump retainers toward

# 900 Watt Heater

determine when the heater is on during the wash with the timer set in the main wash. cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made

## **Standard Dry Air Flow**

The heated, moist air leaves the dishwasher through the console vent causing drier air to be drawn into the unit by way of intake vents located at the bottom of the door. The water on the dishes is evaporated into drier air and the venting process continues. The heating element is turned **ON** and **OFF** during the entire drying cycle.

## **Detergent and Rinse Aid Dispenser**

The detergent and rinse aid dispenser is a one To replace dispenser: piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

• remove outer door panel assembly,

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable cover.

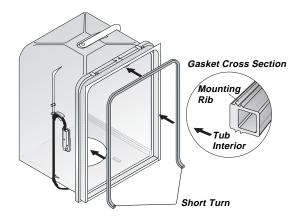
Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- shut off electricity to dishwasher,
- · disconnect wiring to the actuator,
- · remove the six screws,
- · remove the dispenser,
- · replace and reinstall screws,

### **Tub and Door Seal**

back) at the tub top center and press in place before ending at the channel end wall.

The door seal is pressed into the tub channel for without stretching or bunching. The gasket takes an interference fit. Center the gasket (marked on a short turn at the bottom of the tub channel



# **Product Specifications**

## **Electrical**

Rating 120	Volts	s, 60Hz
Separate Circuit15 amp n	nin 2	20 amp
		max.
Motor (Amps)		1.1
Heater Wattage		900
Total Amps (load rated)		10.0
Temp Boost Wash	. 117	°F±5°F
(47°C±3°C) [with outer d	oor in	place]
Temp Boost Rinse 1	22°F	(50°C)
Hi-Limit Thermostat 2		

### **Water Supply**

Suggested minimum incoming water
temperature 120°F (49°C)
Pressure (PSI) min./max
Connection (NPT) <sup>3</sup> / <sub>8</sub> "
Consumption (Normal Cycle)
6.0 U.S. gal., 5.0 Imp. gal., 22.7 liters
Water valve flow rate (U.S. GPM)
Water recirculation rate (U.S. GPM)
approx. 12
Water fill time87 sec.

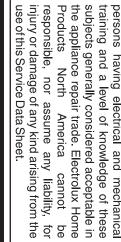
# **Trouble Shooting Tips**

# **AWARNING**

#### **Personal Injury Hazard**

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

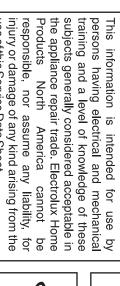
Symptom	Check the Following	Remedy
Dishwasher will not operate when turned on (wait at least 90 seconds).	1. Fuse (blown or tripped). 2. 120 VAC supply wiring connection faulty. 3. Timer (contacts open or defective) 4. Motor (inoperative). 5. Door switch (open contacts). 6. Door latch not making contact with door switch. 7. Selector switch (open contacts).	1. Replace fuse or reset breaker. 2. Repair or replace wire fasteners at dishwasher junction box. 3. Replace timer. 4. Replace motor/impeller assembly. 5. Replace latch assembly. 6. Replace latch assembly. 7. Replace selector switch.
Motor hums but will not start or run.	Motor (bad bearings).     Motor stuck due to prolonged non-use.	Replace motor assembly.     Rotate motor impeller.
Motor trips out on internal thermal overload protector.	<ol> <li>Improper voltage.</li> <li>Motor windings shorted.</li> <li>Glass or foreign items in pump.</li> </ol>	Check voltage.     Replace motor/impeller assembly.     Clean and clear blockage.
Dishwasher runs but will not heat.	1. Heater element (open). 2. Timer defective. 3. Wiring or terminal defective. 4. Hi-limit thermostat defective.	Replace heater element.     Replace timer.     Repair or replace.     Replace thermostat.
Detergent cover will not latch or open.	<ol> <li>Latch mechanism defective.</li> <li>Timer contact defective.</li> <li>Wiring or terminal defective.</li> <li>Broken spring(s).</li> <li>Defective actuator.</li> </ol>	<ol> <li>Replace dispenser.</li> <li>Replace timer.</li> <li>Repair or replace.</li> <li>Replace dispenser.</li> <li>Replace dispenser.</li> </ol>
Dishwasher will not pump out.	<ol> <li>Drain restricted.</li> <li>Timer contact defective.</li> <li>Defective drain pump.</li> <li>Air lock in drain hose.</li> <li>Blocked impeller.</li> <li>Open windings.</li> </ol>	<ol> <li>Clear restrictions.</li> <li>Replace timer.</li> <li>Replace pump.</li> <li>Make sure hose is attached in prope position on side of tub.</li> <li>Check for blockage, clear.</li> <li>Replace pump assembly.</li> </ol>
Dishwasher will not fill with water.	1. Water supply turned off. 2. Defective water inlet fill valve. 3. Check fill valve screen for obstructions. 4. Defective float switch. 5. Timer contact defective. 6. Wiring defective. 7. Float stuck in "UP" position.	1. Turn water supply on. 2. Replace water inlet fill valve. 3. Disassemble and clean screen.  4. Repair or replace. 5. Replace timer. 6. Repair or replace. 7. Clean float.
Timer does not advance.	Timer motor (stalled or open.)     Check timer for power to timer motor.     Timer shaft binding to or knob interference with escutcheon.     TempBoost thermostat defective.	Replace timer.     Repair or replace timer.     Repair or adjust.      Replace or adjust position of thermostat.
Dishwasher water siphons out.	Drain hose (high) loop too low.     Drain line connected to a floor drain not vented.     Drain hose not connected to side of tub.	<ol> <li>Repair to proper height.</li> <li>Install air gap at counter top.</li> <li>Reattach drain hose.</li> </ol>
Detergent left in dispenser.	1. Detergent allowed to stand too long in dispenser. 2. Dispenser wet when detergent was added. 3. Detergent cover held closed or blocked by large dishes. 4. Improper incoming water temperature to properly dissolve detergent. 5. See "Detergent cover will not open."	Instruct customer/user.     Instruct customer/user.     Instruct customer/user on proper loading of dishes.     Incoming water temperature of 120°F is required to properly dissolved dishwashing detergents.



BK......Black
BU.....Blue
BU-O.....Blue/Orange

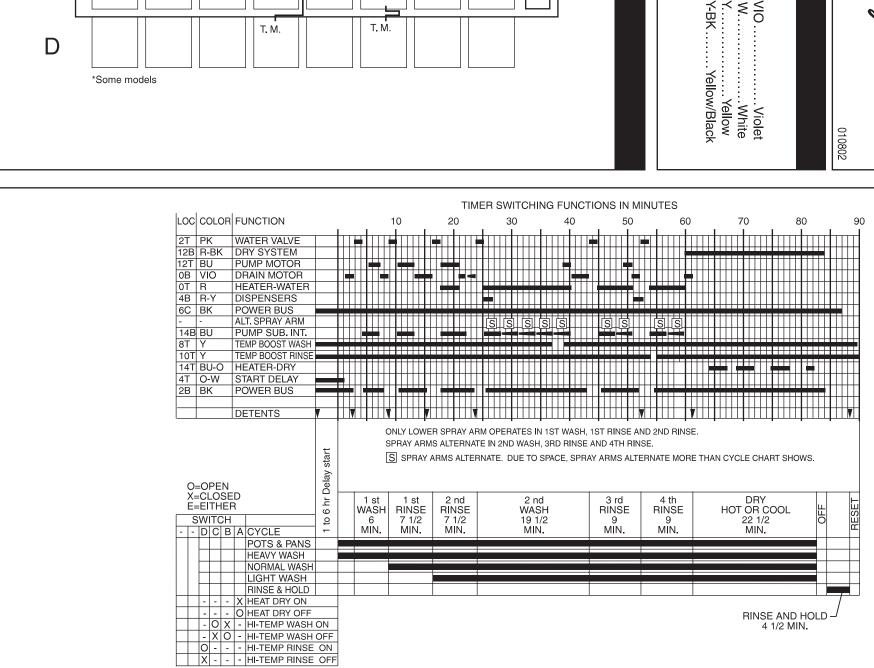
O-W.....Orange/White
PK....Pink
R....Red
R-Y....Red/Yellow

Orange









12

(O)

BLOWER

CONTACT

14

HEATER

DRY

(O)

PUMP

(BU)

MOTOR

(BU-O)

10

TEMP

BOOST

RINSE

(Y)

(O)

NEUTRAL

T. M.

(W)

0

**HEATER** 

WATER

DRAIN

MOTOR

\*Some models

(VIO)

(R)

C

В

D

2

WATER

VALVE

(PK)

(O)

**POWER** 

BUS

(BK)

6

**POWER** 

BUS

(BK)

T. M.

4

START

DELAY

(O-W)\*

(O) J1

DISPEN-

SERS

(R-Y)

8

TEMP

BOOST

WASH

(Y-BK)

(Y)

