

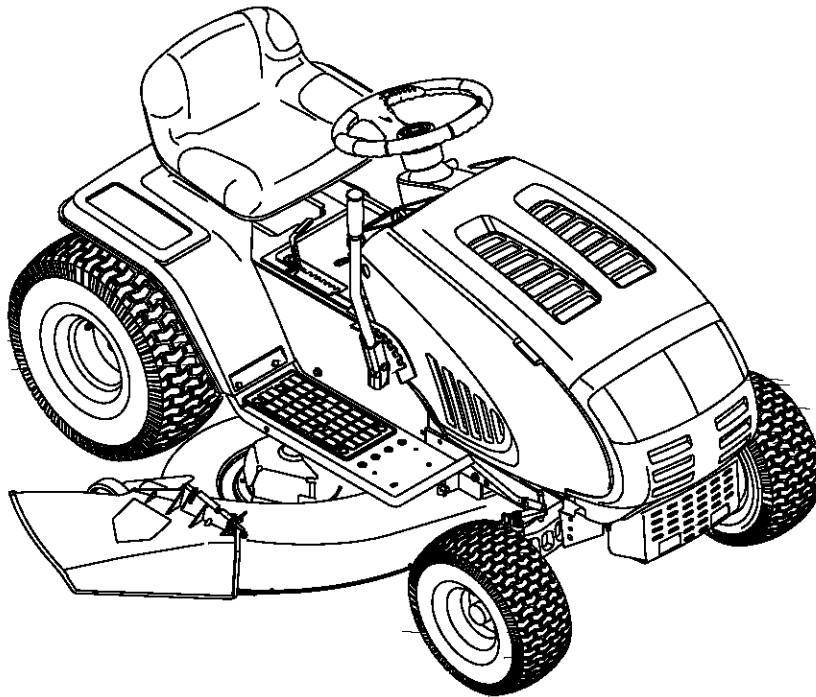


# Operator's Manual

Lawn Tractor Models

J689 — Tuffy®

N689 — Tuffy®



**IMPORTANT:** Read safety rules and instructions carefully before operating equipment.

**Warning:** This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

**Troy-Bilt LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019**

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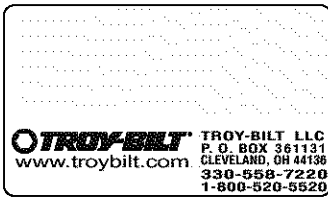
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## FINDING MODEL NUMBER

This Operator's Manual is an important part of your new lawn tractor. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.



**Before you start assembling your new equipment**, please locate the model plate on the equipment and copy the information from it in the space provided below. A sample model plate is also given below. You can locate the model plate by looking at the underside of the seat. This information will be necessary to use the manufacturer's web site and/or help from the Customer Support Department or an authorized service dealer.



Copy the model number here: \_\_\_\_\_

Copy the serial number here: \_\_\_\_\_

## CUSTOMER SUPPORT

***Please do NOT return the unit to the retailer without first contacting Customer Support.***

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, you can seek help from the experts. Choose from the options below:

	<p>Visit <b>troy-bilt.com</b> for many useful suggestions. Click on Customer Support button and you will get the four options reproduced here. Click on the appropriate button and help is immediately available.</p> <div style="text-align: center; border: 1px solid black; padding: 5px; margin: 10px auto; width: 80%;"> <p><b>Find Answers</b> Click here to search our knowledge base. Search by product, keyword, or phrase.</p> <hr/> <p><b>My Stuff</b> Login to check the status of your questions, modify your inquiries, or update your personal profile.</p> <hr/> <p><b>Service Locator</b> Need local assistance? Click here to find authorized service centers in your area.</p> <hr/> <p><b>Manuals Online</b> Need a manual and/or parts list? Download literature from recent model years.</p> </div> <p style="text-align: center;"><i>The answer you are looking for could be just a mouse click away!</i></p>		<p style="text-align: center;"><i>The answer you are looking for could be just a mouse click away!</i></p>
	<p>If you prefer to reach a Customer Support Representative, please call <b>1(800) 520-5520</b>.</p>		
	<p>The <b>engine</b> manufacturer is responsible for all engine-related issues with regard to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual, packed separately with your unit, for more information.</p>		

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## SECTION 1: IMPORTANT SAFE OPERATION PRACTICES



**WARNING:** This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol—heed its warning.



**DANGER:** This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.



**WARNING:** Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

### GENERAL OPERATION

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.
12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Disengage blade(s) before shifting into reverse. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place transmission in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This unit should not be driven up or down ramp(s), because the unit could tip over, causing serious personal injury. The unit must be pushed manually on ramp(s) to load or unload properly.

23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the unit, which could result in serious injury.
25. Disengage all attachment clutches, depress the brake pedal completely and shift into neutral before attempting to start engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

## **SLOPE OPERATION**

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

### **DO:**

1. Mow up and down slopes, not across. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed setting so that you will not have to stop or shift while on the slope. Tires may lose traction on slopes even though the brakes are functioning properly. Always keep machine in gear when going down slopes to take advantage of engine braking action.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid engagement or braking could cause the front of the machine to lift and rapidly flip over backwards which could cause serious injury.
7. Avoid starting or stopping on a slope. If tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.

### **DO NOT:**

1. Do not turn on slopes unless necessary; then, turn slowly and gradually downhill, if possible.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not shift to neutral and coast downhill. Over-speeding may cause the operator to lose control of the machine resulting in serious injury or death.
7. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control. (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

### **CHILDREN**

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
  - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
  - b. Be alert and turn machine off if a child enters the area.

- c. Before and while backing, look behind and down for small children.
  - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
  - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the machine.
  - f. Disengage the cutting blade(s) before shifting in reverse. The "No-Cut-In Reverse" feature is a reminder not to cut in reverse and to help avoid back over accidents. Do not defeat it.
  - g. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
  - h. Remove key when machine is unattended to prevent unauthorized operation.
9. Never allow children under 14 years old to operate the machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.

## TOWING

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturers recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Do not shift to neutral and coast downhill.

## SERVICE

### SAFE HANDLING OF GASOLINE:

1. **To avoid personal injury or property damage** use extreme care in handling gasoline. **Gasoline** is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
  - a. Use only an approved gasoline container.
  - b. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- c. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- d. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- e. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- f. Never fuel machine indoors.
- g. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
- h. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
- i. Replace gasoline cap and tighten securely.
- j. If gasoline is spilled, wipe it off the engine and equipment. Move unit to another area. Wait 5 minutes before starting the engine.
- k. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
- l. Never store the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
- m. Allow a machine to cool at least five minutes before storing.

### GENERAL SERVICE:

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your unit should be serviced professionally by an authorized MTD Service Dealer.
4. Check brake operation frequently as it is subjected to wear during normal operation. Adjust and service as required.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked).

Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"

6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.

11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.



**WARNING: YOUR RESPONSIBILITY-** Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

**WARNING**

**TO AVOID SERIOUS INJURY OR DEATH**

- GO UP AND DOWN SLOPES, NOT ACROSS.
- AVOID SUDDEN TURNS.
- DO NOT OPERATE THE UNIT WHERE IT COULD SLIP OR TIP.
- IF MACHINE STOPS GOING UPHILL, STOP BLADE(S) AND BACK DOWNHILL SLOWLY.
- DO NOT MOW WHEN CHILDREN OR OTHERS ARE AROUND.
- NEVER CARRY CHILDREN EVEN WITH BLADES OFF.
- LOOK DOWN & BEHIND BEFORE AND WHILE BACKING.
- KEEP SAFETY DEVICES (GUARDS, SHIELDS, AND SWITCHES, ETC.) IN PLACE AND WORKING.
- REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE(S).
- KNOW LOCATION AND FUNCTION OF ALL CONTROLS.
- BE SURE BLADE(S) AND ENGINE ARE STOPPED BEFORE PLACING HANDS OR FEET NEAR BLADE(S).
- BEFORE LEAVING OPERATOR'S POSITION, DISENGAGE BLADE(S), PLACE THE CONTROL LEVER IN NEUTRAL, ENGAGE PARKING BRAKE, SHUT OFF AND REMOVE KEY.

**READ OPERATOR'S MANUAL**

**⚠ DANGER**

KEEP HANDS AND FEET AWAY. DO NOT OPERATE MOWER UNLESS CHUTE DEFLECTOR OR ENTIRE GRASS CATCHER IS IN ITS PROPER PLACE.

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**ASSEMBLE CHUTE DEFLECTOR TO THIS UNIT BEFORE OPERATING.**

TO REDUCE THE RISK OF INJURY, DO NOT OPERATE UNLESS DISCHARGE COVER OR GRASS CATCHER IS IN ITS PROPER PLACE. IF DAMAGED, REPLACE IMMEDIATELY.

**DANGER**

**KEEP HANDS and FEET AWAY**

**⚠ DANGER**

**AVOID SERIOUS INJURY OR DEATH**

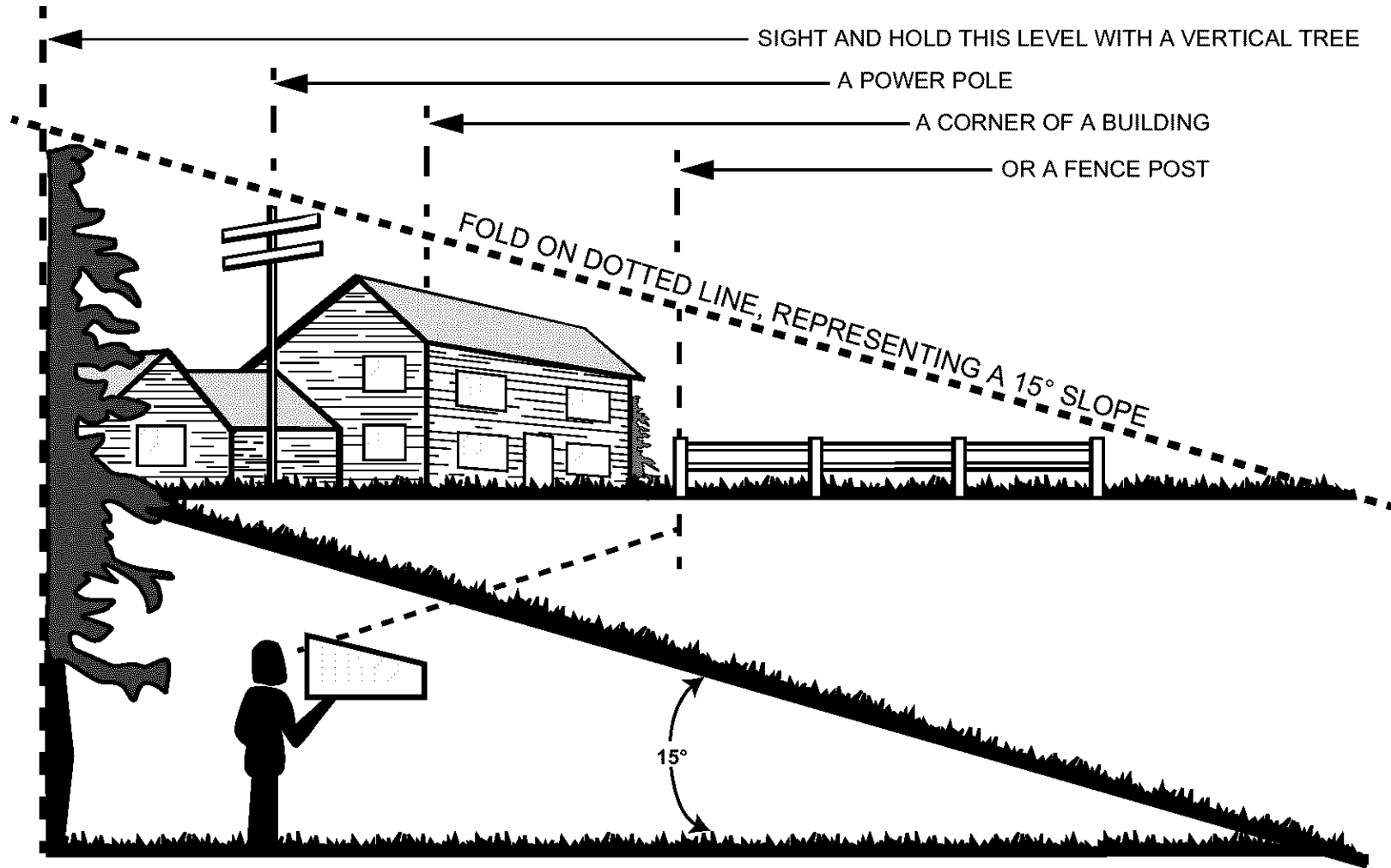
- KEEP HANDS AND FEET AWAY FROM ROTATING PARTS
- REMOVE OBJECTS THAT CAN BE THROWN BY THE BLADE IN ANY DIRECTION. WEAR SAFETY GLASSES.
- DO NOT MOW WHEN CHILDREN OR OTHERS ARE AROUND. NEVER CARRY CHILDREN EVEN WITH BLADES OFF.
- USE EXTRA CAUTION ON SLOPES. DO NOT MOW SLOPES GREATER THAN 15°. MOW UP AND DOWN, NOT ACROSS. AVOID SUDDEN TURNS. USE LOW SPEED.

S30018

MAX 15

READ OPERATOR'S MANUAL. KEEP SAFETY DEVICES IN PLACE AND WORKING.

**SECTION 2: SLOPE GAUGE**



**WARNING**

Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury. Operate RIDING mowers up and down slopes, never across the face of slopes.

## SECTION 3: TRACTOR SET-UP

**IMPORTANT:** Your tractor is shipped with motor oil in the engine. However, you **MUST** check the oil level before starting the engine and operating. Refer to the separate *Briggs & Stratton Operator/Owner Manual* packed with your tractor. Read instructions carefully.

**NOTE:** Reference to right or left hand side of the unit is observed from the driver's seat, facing forward.

### Tools Required For Assembly

- (1) 1/2" socket wrench (for steering wheel)

### Attaching The Steering Wheel

1. The hardware for attaching the steering wheel has been packed within the steering wheel, beneath steering wheel cap. Carefully pry off the steering wheel cap and remove the hardware.
2. **With the wheels of the tractor pointing straight forward**, place the steering wheel over the steering shaft.
3. Place the washer (with the cupped side down) over the steering shaft and secure with the hex bolt. See Figure 1.
4. Place the steering wheel cap over the center of the steering wheel and push downward until it "clicks" into place.

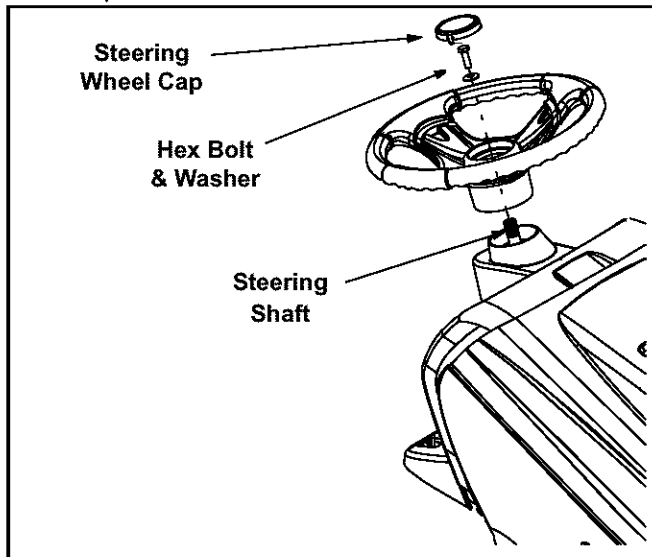


Figure 1

### Attaching The Seat

**NOTE:** For shipping reasons, seats are either fastened to the tractor seat's pivot bracket with a plastic tie, or mounted backward to the pivot bracket. In either case, free the seat from its shipping position and remove the two knobs from the bottom of seat before proceeding with applicable instructions below.

1. Position the shoulder screws (found on the base of the seat) inside the slot openings in the seat pivot bracket. Figure 2.
2. Slide the seat slightly rearward in the seat pivot bracket, lining up the rear slots in the pivot bracket with the remaining two holes in the seat's base.
3. Select desired position for the seat, and secure with the two knobs removed earlier. See Figure 2.

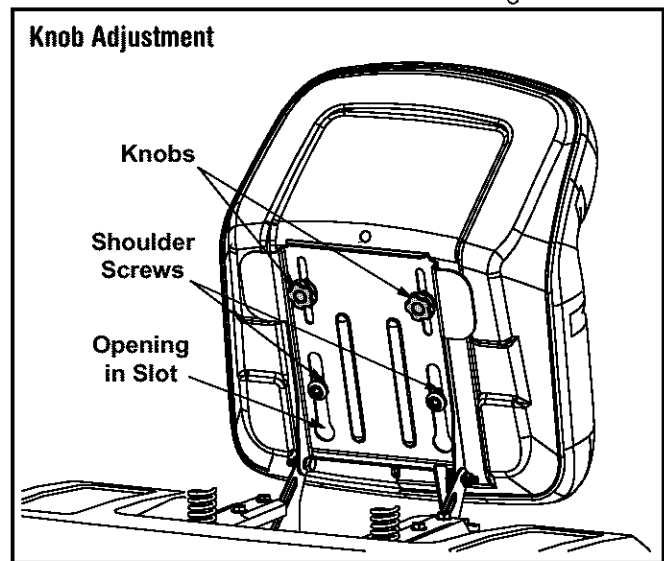


Figure 2

### Gas and Oil Fill-up

The gasoline tank is located under the hood and has a capacity of 1-1/2 gallons. Do not overfill.



**WARNING:** Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes, and other sources of ignition.

Service the engine with gasoline and oil as instructed in the separate *Briggs & Stratton Operator/Owner Manual* packed with your tractor. Read instructions carefully.

**IMPORTANT:** Your tractor is shipped with motor oil in the engine. However, you **MUST** check the oil level before operating. Be careful not to overfill.



## Shipping Brace Removal



**WARNING:** Make sure the riding mower's engine is off, remove the ignition key, and set the parking brake before removing the shipping brace.

- Locate the shipping brace and accompanying warning tag found on the right side of the mower, between the discharge chute and the cutting deck. See Figure 3.

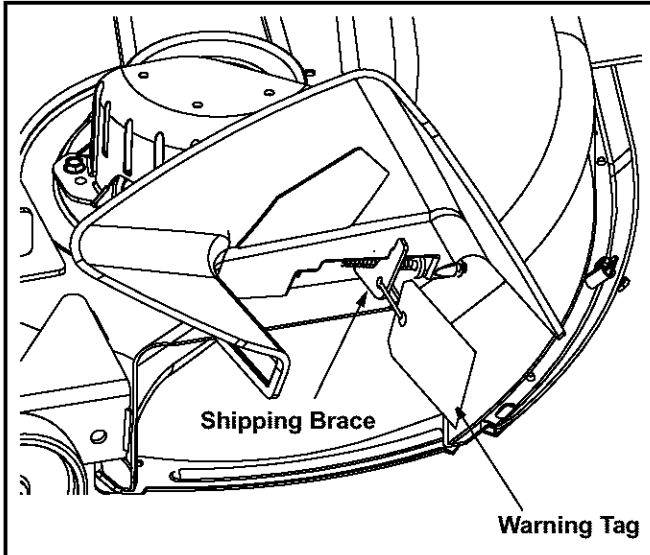


Figure 3

- While holding the discharge chute with your left hand, remove the shipping brace with your right hand by grasping it between your thumb and index finger and rotating it clockwise.



**WARNING:** The shipping brace, used for packaging purposes only, must be removed and discarded before operating your riding mower.



**WARNING:** The mowing deck is capable of throwing objects. Failure to operate the riding mower without the discharge cover in the proper operating position could result in serious personal injury and/or property damage.

## Tire Pressure



**WARNING:** Maximum tire pressure under any circumstances is 30 psi. Equal tire pressure should be maintained at all times.

The tires on your unit may be over-inflated for shipping purposes. Reduce the tire pressure before operating the tractor. Recommended operating tire pressure is approximately 10 p.s.i for the rear tires & 14 p.s.i. for the front tires. Check sidewall of tire for maximum p.s.i.

## SECTION 4: CONTROLS

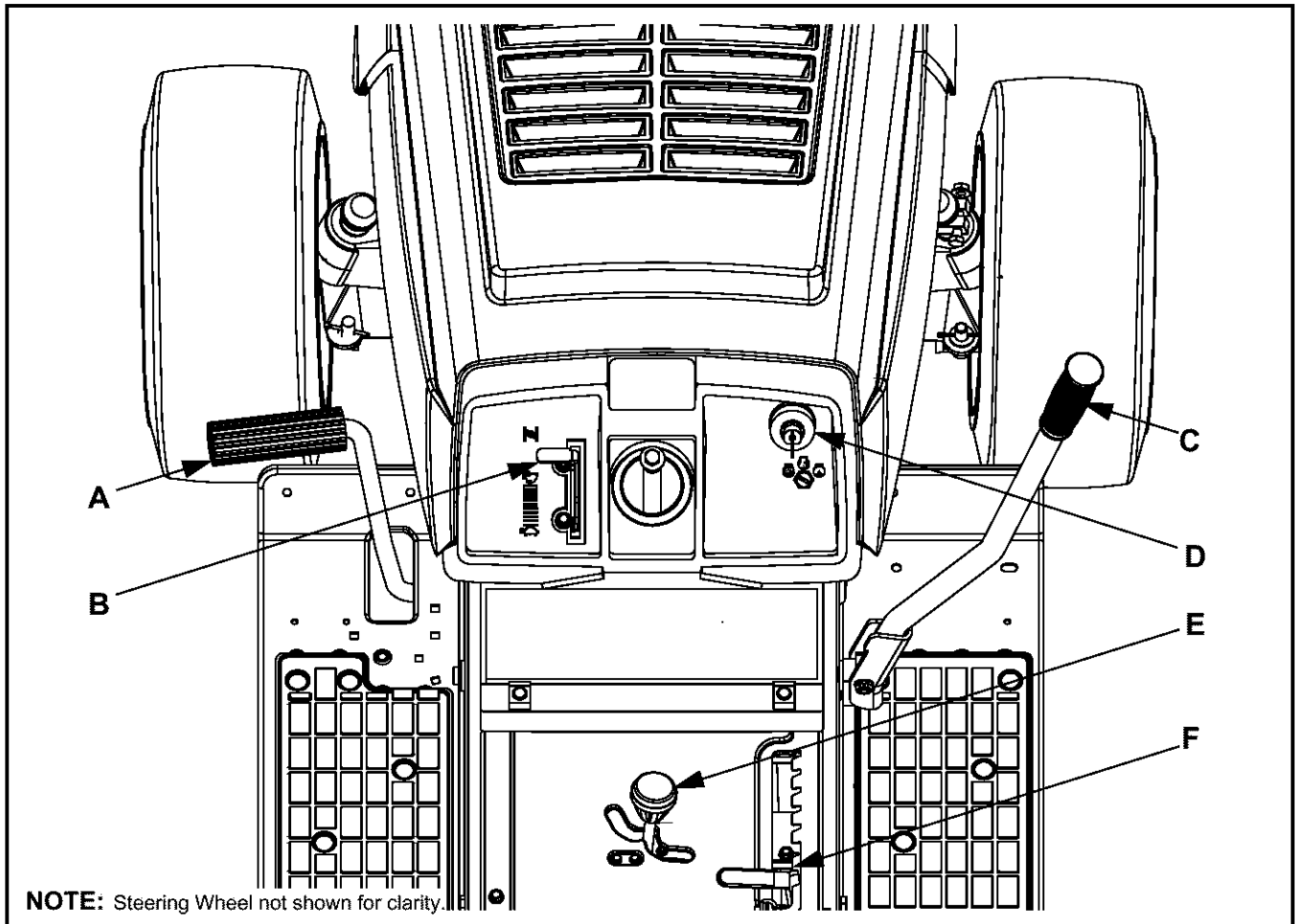


Figure 4

- |   |                              |   |                                     |
|---|------------------------------|---|-------------------------------------|
| A | Clutch-brake Pedal           | D | Ignition Switch                     |
| B | Throttle Control Lever       | E | Shift Lever                         |
| C | Deck Engagement / Lift Lever | F | Speed Control Lever / Parking Brake |

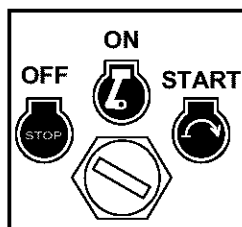
### Ignition Switch

The ignition switch is located on the right side of the tractor's dash. To start the engine, insert the key into the ignition switch and turn clockwise to the **START** position. Release the key into the **ON** position once engine has fired.

Refer to **Starting The Engine** on page 12 of this manual for detailed starting instructions



**WARNING:** Never leave a running machine unattended. Always disengage PTO, Shift into neutral, set parking brake, stop engine and remove key to prevent unintended starting.

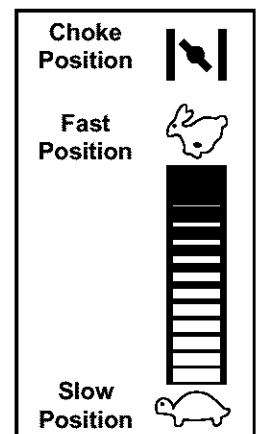


### Throttle Control Lever

The throttle control lever is located on the left side of the tractor's dash panel. This lever controls the speed of the engine and, when pushed all the way forward, the choke control also. When set in a given position, the throttle will maintain a uniform engine speed.

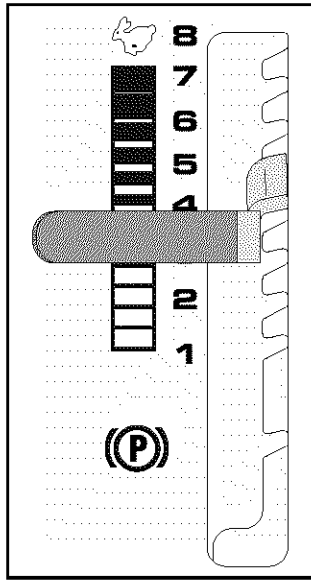
Refer to **Starting The Engine** on page 12 of this manual for detailed starting instructions

**IMPORTANT:** When operating the tractor with the cutting deck engaged, be certain that the throttle lever is **always** in the FAST (rabbit) position.



## Speed Control Lever

The speed control lever, located on the right side of the center console, allows you to regulate the ground speed of the lawn tractor. To use, depress the clutch-brake pedal and move the lever out of the parking brake notch and forward to increase the tractor's ground speed. When a desired speed has been reached, release the lever into an appropriate notch to maintain that speed. To slow the tractor's ground speed, depress the clutch-brake pedal and move the speed control lever rearward and release it into a notch.



## Clutch-brake Pedal

The clutch-brake pedal is located on the left side of the lawn tractor, along the running board. Depress the clutch-brake pedal part way down when slowing the tractor by changing speeds (Refer to **Speed Control Lever**). Depress the pedal all the way down to engage the disc brake and bring the tractor to a complete stop.

**NOTE:** The pedal must be depressed to start the engine. Refer to **Safety Interlock Switches** on page 11.

## Parking Brake

To set the parking brake, fully depress the clutch-brake pedal. Move the speed control lever all the way to the rear and release it into the parking brake position. Release the clutch-brake pedal to allow the parking brake to engage.

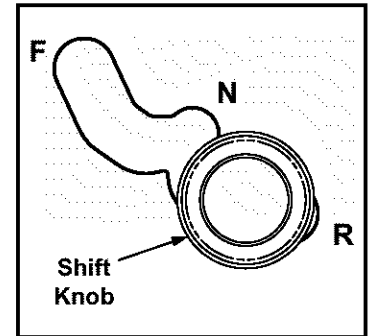
To release the parking brake, depress the clutch-brake pedal and move the speed control lever out of the notches to the desired position. Release the speed control lever and the clutch-brake pedal.

**NOTE:** The parking brake must be set if the operator leaves the seat with the engine running or the engine will automatically shut off.

**IMPORTANT:** Always set the parking brake when leaving the tractor unattended.

## Shift Lever

The shift lever is located in the center of the console and has three positions, F (Forward), N (Neutral) and R (Reverse). See Figure 4. The clutch-brake pedal must be fully depressed and **the tractor must not be in motion** when the moving shift lever.



**IMPORTANT:** Never force the shift lever. Doing so may result in serious damage to the tractor's transmission.

**NOTE:** If difficulty is encountered while attempting to shift, release the clutch-brake pedal slightly before fully depressing the pedal again.

## Deck Engagement / Lift Lever

Found on the right side of the tractor, the deck engagement/lift lever is used to set the mowing deck's cutting height and engage the power to the cutting deck or other (separately available) attachments. To operate, move the lever to the right and forward, before placing it a notch for your desired cutting height. Moving the lever to the right and all the way rearward placing it into the **BLADES STOP** position disengages power to the cutting deck/ attachment.

**NOTE:** The deck engagement/lift lever **must** be in the disengaged (**BLADES STOP**) position when starting the engine, when traveling in reverse and if the operator leaves the seat.

# SECTION 5: OPERATION

## Safety Interlock System



**WARNING:** Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor.

Contact an authorized service dealer. The safety interlock system prevents the engine from cranking or starting unless the parking brake is engaged, and the deck engagement/lift lever is in the disengaged (**BLADES STOP**) position.

- The engine will automatically shut off if the operator leaves the seat before engaging the parking brake.



## WARNING

### AVOID SERIOUS INJURY OR DEATH

- GO UP AND DOWN SLOPES, NOT ACROSS.
- AVOID SUDDEN TURNS.
- DO NOT OPERATE THE UNIT WHERE IT COULD SLIP OR TIP.
- IF MACHINE STOPS GOING UPHILL, STOP BLADE(S) AND BACK DOWNHILL SLOWLY.
- DO NOT MOW WHEN CHILDREN OR OTHERS ARE AROUND.
- NEVER CARRY CHILDREN, EVEN WITH BLADES OFF.
- LOOK DOWN AND BEHIND BEFORE AND WHILE BACKING.
- KEEP SAFETY DEVICES (GUARDS, SHIELDS, AND SWITCHES) IN PLACE AND WORKING.
- REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE(S).
- KNOW LOCATION AND FUNCTION OF ALL CONTROLS.
- BE SURE BLADE(S) AND ENGINE ARE STOPPED BEFORE PLACING HANDS OR FEET NEAR BLADE(S).
- BEFORE LEAVING OPERATOR'S POSITION, DISENGAGE BLADE(S), PLACE THE SHIFT LEVER IN NEUTRAL, ENGAGE PARKING BRAKE, SHUT ENGINE OFF AND REMOVE KEY.

### READ OPERATOR'S MANUAL

- The engine will automatically shut off if the operator leaves the tractor's seat with the deck engagement/lift lever in ANY position other than BLADES STOP.
- The engine will automatically shut off if the deck engagement/lift lever is moved out of the BLADES STOP position with the shift lever in R (reverse).

## Before Starting Engine



**WARNING:** Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

## Starting the Engine



**WARNING:** Do not operate the tractor if the interlock system is malfunctioning. This system was designed for your safety and protection.

**NOTE:** Refer to the **TRACTOR SET-UP** on page 8 of this manual for Gasoline and Oil fill-up instructions.

- Insert the tractor key into the ignition switch.
- Place the deck engagement/lift lever in the BLADES STOP position.
- Engage the tractor's parking brake.
- Activate the choke control by moving the throttle lever all the way forward.
- Turn the ignition key clockwise to the START position. After the engine starts, release the key. It will return to the ON position.

**IMPORTANT:** Do NOT hold the key in the START position for longer than ten seconds at a time. Doing so may cause damage to your engine's electric starter.

- After the engine starts, move the throttle control into the FAST position.

**IMPORTANT:** Do NOT leave the throttle control in the choke position while operating the tractor. Doing so will result in a "rich" fuel mixture and cause the engine to run poorly.

**NOTE:** If Starting problems are encountered, refer to **TROUBLE SHOOTING GUIDE** on page 24.

## Stopping the Engine



**WARNING:** If you strike a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before restarting and operating

- If the blades are engaged, place the deck engagement/lift lever in the BLADES STOP position.
- Depress the clutch-brake pedal to bring the tractor to a complete stop.
- Turn the ignition key counterclockwise to the OFF position.
- Engage the tractor's parking brake.
- Remove the key from the ignition switch to prevent unintended starting.

## Operating The Lawn Tractor



**WARNING:** Always look down and behind before and while backing up to avoid a back-over accident.



**WARNING:** Before leaving the operator's position. Always place the deck engagement/lift lever in the BLADES STOP position, shift into neutral, set parking brake, stop engine and remove key to prevent unintended starting.

- Move throttle control lever to full throttle.

**NOTE:** Always operate the tractor with the throttle control lever in the FAST (rabbit) position for the most efficient use of the cutting deck or other (separately available) attachments.

- Place the shift lever in either the FORWARD or REVERSE position.
- Release the parking brake by depressing the clutch-brake pedal and positioning the speed control lever in desired position.

**IMPORTANT:** First-time operators should use speed positions 1 or 2. Become completely familiar with the tractor's operation and controls before operating the tractor in higher speed positions.

- Release clutch-brake pedal slowly to put unit into motion.
- The lawn tractor is brought to a stop by depressing the clutch-brake pedal.

**NOTE:** When operating the unit initially, there will be little difference between the highest two speeds until after the belts have seated themselves into the pulleys during the break-in period.



**WARNING:** Before leaving the operator's position for any reason, disengage the blades, place the shift lever in neutral, engage the parking brake, shut engine off and remove the key.

**IMPORTANT:** When stopping the tractor for any reason while on a grass surface, always

- Place the shift lever in neutral,
- Engage the parking brake,
- Shut engine off and remove the key.

Doing so will minimize the possibility of having your lawn "browned" by hot exhaust from your tractor's running engine.

**If unit stalls** with speed control in high speed, or if unit will not operate with speed control lever in a low speed position, proceed as follows.

- Place shift lever in NEUTRAL.
- Restart engine.
- Place speed control lever in high speed position.
- Release clutch-brake pedal fully.
- Depress clutch-brake pedal.
- Place speed control lever in desired position.
- Place shift lever in either FORWARD or REVERSE, and follow normal operating procedures.

## Engaging The Cutting Blades



**WARNING:** Keep feet and hands away from the discharge opening, the blades or any part of the deck. When the unit is used for anything other than mowing operations, the blade drive should be disengaged.

To engage power to the cutting deck or other (separately available) attachment, proceed as follows:

- Move the deck engagement/lift lever to the right and forward,
- Place the lever a notch for your desired cutting height.

- Moving the lever to the right and all the way rearward placing it into the BLADES STOP position raises and disengages power to the cutting deck.

**NOTE:** The deck engagement/lift lever **must** be in the disengaged (BLADES STOP) position when starting the engine, when traveling in reverse and if the operator leaves the seat. Refer to **Safety Interlock Switches** on page 11

## Mowing



**WARNING:** To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.

The following information will be helpful when using the cutting deck with your tractor.



**WARNING:** Plan your mowing pattern to avoid discharge of materials toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.

- Be sure that the lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine.
- For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.
- Do not mow at high ground speed, especially if a mulch kit or grass collector is installed.
- For best results it is recommended that the first two laps be cut with the discharge thrown towards the center. After the first two laps, reverse the direction to throw the discharge to the outside for the balance of cutting. This will give a better appearance to the lawn.
- Do not cut the grass too short. Short grass invites weed growth and yellows quickly in dry weather.
- Mowing should always be done with the engine at full throttle.
- Under heavier conditions it may be necessary to go back over the cut area a second time to get a clean cut.
- Do NOT attempt to mow heavy brush and weeds and extremely tall grass. Your tractor is designed to mow lawns, NOT clear brush.
- Keep the blades sharp and replace the blades when worn. Refer to **Cutting Blades** on page 20 of this manual for proper blade sharpening instructions.

## SECTION 6: MAKING ADJUSTMENTS



**WARNING:** Never attempt to make any adjustments while the engine is running, except where specified in the operator's manual.



**WARNING:** Disconnect the spark plug wire(s) and ground against the engine before performing any adjustments, repairs or maintenance.

### Knob Adjustment Seat

To adjust the position of the seat on models so equipped, loosen the two knobs on the bottom of the seat. See Figure 5. Slide the seat forward or backward as desired. Retighten the two knobs.

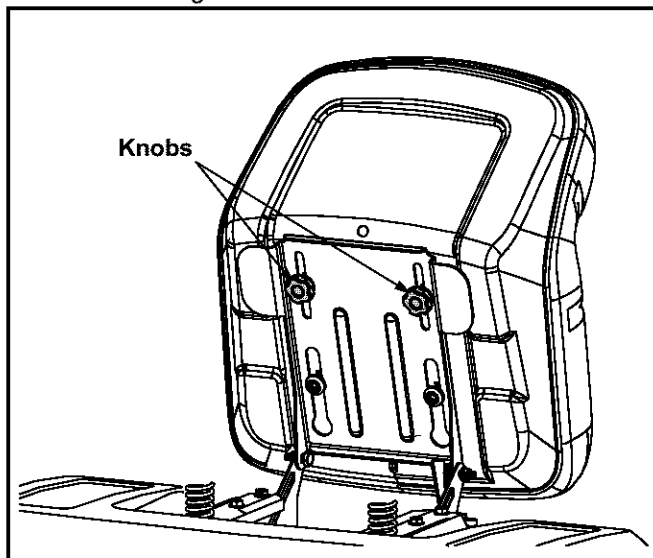


Figure 5

### Deck Leveling Adjustment



**WARNING:** Protect your hands by wearing heavy gloves to grasp the cutting blade.

**NOTE:** Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to **Tires** later in this section for further information regarding tire pressure.

The front of the cutting deck is supported by two lift links, one of which can be adjusted to level the deck from both front to rear & side to side. The front of the deck should be between 1/4-inch and 3/8-inch lower than the rear of the deck. Adjust if necessary as follows:

- With the tractor parked on a firm, level surface, place the deck engagement/lift lever in the top cutting height notch (**not BLADES STOP**) position.

- Rotate the blade nearest the discharge chute so that it is parallel with the tractor.
- Measure the distance from the front of the blade tip to the ground and the rear of the blade tip to the ground. The first measurement taken should be between 1/4" and 3/8" less than the second measurement. Determine the approximate distance necessary for proper adjustment and proceed, if necessary, to the next step.
- Place the deck engagement/lift lever in the engaged (all the way forward) position.
- Remove the hairpin clip from the ferrule found at the bottom of the front, left deck link (hairpin clip is on the inside of the lift link). See Figure 6.

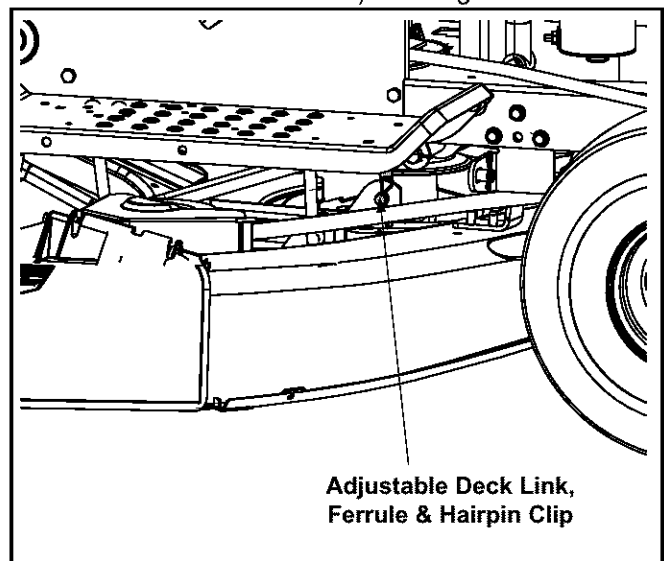


Figure 6

- Pull the ferrule out of the deck hanger and thread the ferrule up or down, as necessary.

**NOTE:** Usually only one or two turns are needed.

- Insert the ferrule back into the deck hanger and refasten with the hairpin clip removed earlier.
- Check the front-to-rear adjustment by re-measuring. Check the side-to-side adjustment by placing a level on the deck surface.
- Readjust if necessary.

### Setting the Deck Wheel Height

- Select the height position of the cutting deck by placing the Deck Engagement / Lift Lever in any of the five different cutting height notches on the right side of the frame.
- Adjust the deck wheels so that they are between 1/4-inch and 1/2-inch above the ground when the tractor is on a smooth, flat surface such as a driveway.



**WARNING:** Keep hands and feet away from the discharge opening of the cutting deck.

**NOTE:** The deck wheels, on models so equipped, are an anti-scalp feature of the deck and are not designed to support the weight of the cutting deck.

Refer to **Deck Leveling Adjustment** on page 14 of this manual for more detailed instructions regarding deck adjustments.

## Deck Engagement Adjustment



**WARNING:** Never attempt to make the adjustment while the engine is running. Always shift to neutral, set the parking brake, stop engine and remove key to prevent unintended starting.

The cutting deck engagement may be adjusted to make certain the deck is disengaged when deck engagement/lift lever is in the **BLADES STOP** position. Correct adjustment as follows.

- With the engine off, place the deck engagement/lift lever in the **BLADES OFF** position.
- Unthread the shift knob and remove the two flange screws which secure the shift cover panel in place. See Figure 7.

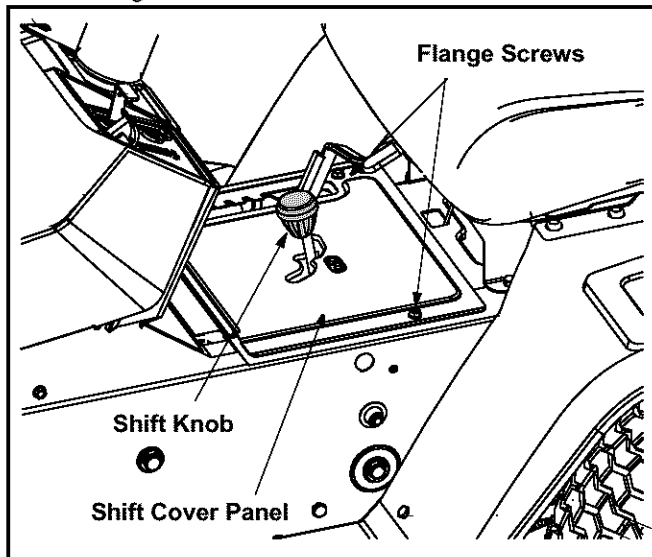


Figure 7

- Remove the shift cover panel and locate the deck disengagement rod. See Figure 8.

**NOTE:** There is a small yellow wire connected to a spring switch on the underside of the shift cover panel. Be careful not to damage it when removing the panel.

- Remove the hairpin clip which secures the disengagement rod to the stabilizer shaft assembly. See Figure 8.

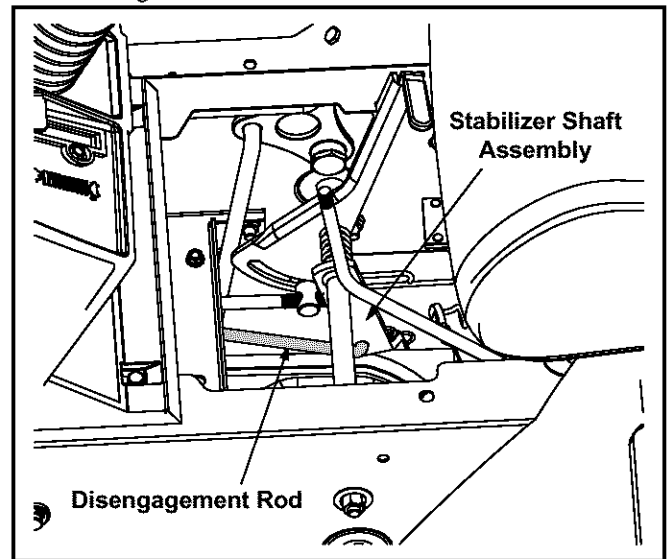


Figure 8

- Pull the rod toward the rear of the tractor (to take up slack), then thread the rod inward or outward (usually only one or two turns) until the rod lines up as precisely as possible with the hole in the stabilizer shaft.

**NOTE:** Threading the disengagement rod outward (toward the rear of the tractor) provides for more belt tension. Threading the disengagement rod inward provides for less belt tension.

- Reinsert the ferrule and re-secure the rod with the cotter pin removed earlier.
- Check the adjustment by placing the deck engagement/lift lever in the **BLADES STOP** position. The deck should move up and forward, allowing the belt to become loose.
- Reassemble the shift cover panel.
  - Start the tractor's engine and test the deck engagement/lift lever to be certain the blades fully disengage when in the **BLADES STOP**.
  - Repeat the adjustment procedure if necessary.

## Parking Brake Adjustment



**WARNING:** Never attempt to adjust the brakes while the engine is running. Always disengage PTO, move shift lever into neutral position, stop engine and remove key to prevent unintended starting.

If the tractor does not come to a complete stop when the clutch-brake pedal is completely depressed, or if the tractor's rear wheels can roll with the parking brake applied, the brake is in need of adjustment. The brake disc can be found on the right side of the transmission

in the rear of the tractor. Adjust if necessary as follows:

- Looking at the transmission from the right side of the tractor, locate the compression spring and brake disc. See Figure 9.

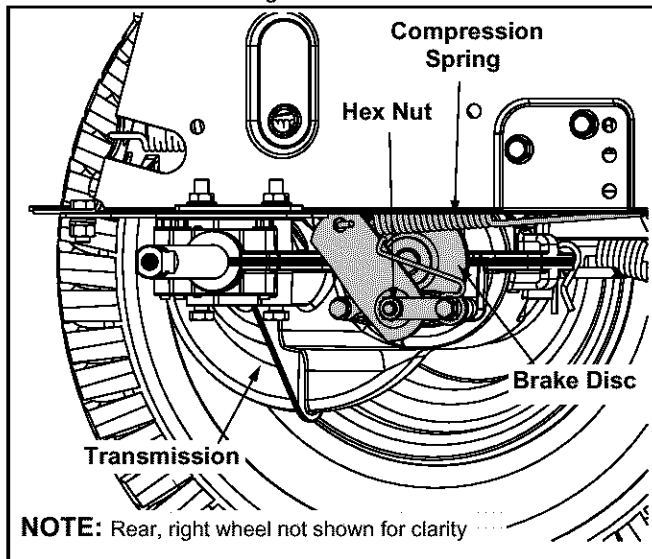


Figure 9

- Loosen, but do NOT remove, the hex nut found on the right side of the brake assembly. See Figure 9.
- Using a feeler gauge, set the gap between the brake disc and the brake puck at **.011"**.
- Re-tighten the hex nut loosened earlier.

## Speed Control Adjustment

**NOTE:** When operating the unit initially or after replacing the belts, there will be little difference between the highest two speeds until after the belts have gone through a break-in period and have seated themselves into the pulleys.

If the full range of speeds cannot be obtained on your unit, adjust the speed control as follows.

- Unthread the shift knob and remove the two flange screws which secure the shift cover panel in place. Refer to Figure 7.
- Remove the shift cover panel and locate the speed control rod. See Figure 10.

**NOTE:** There is a small yellow wire connected to a spring switch on the underside of the shift cover panel. Be careful not to damage it when removing the panel.

- Remove the hairpin clip which secures the speed control rod's ferrule to the speed bracket. See Figure 10.

At the factory, the speed control rod is adjusted so that 5/8-in. of the rod is exposed beyond the ferrule.

- Adjust the speed control by threading the ferrule inward so that **no more than 3/4-in. of the rod is exposed beyond the ferrule.** See Figure 11.

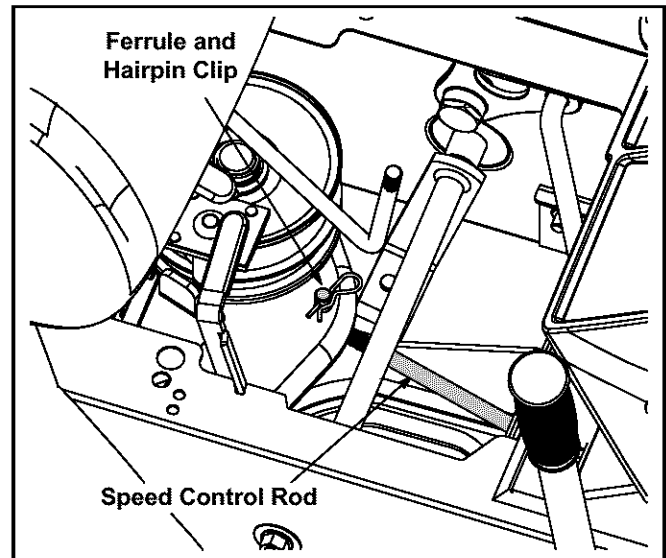
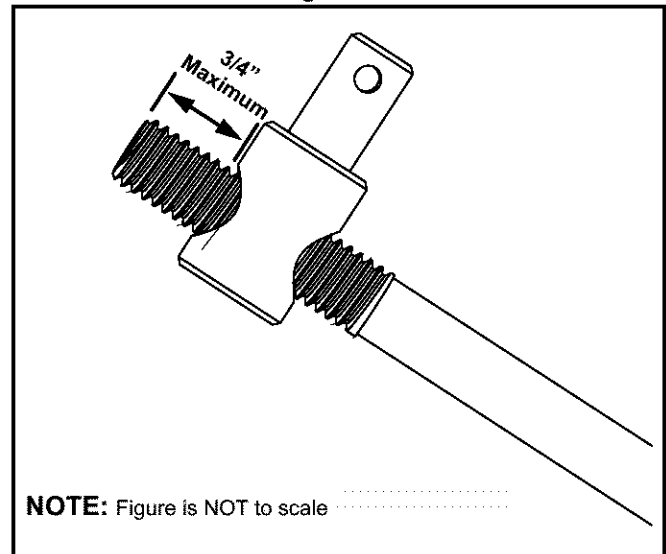


Figure 10



**NOTE:** Figure is NOT to scale

Figure 11

- Reinsert the ferrule and re-secure the rod with the cotter pin removed earlier.
- Reassemble the shift cover panel, start the tractor's engine and test the full range of speeds.

**IMPORTANT:** If the above adjustment did not result in the tractor obtaining the full range of speeds, see an authorized service dealer to have the variable speed drive system inspected and professionally adjusted.

## Steering Adjustment

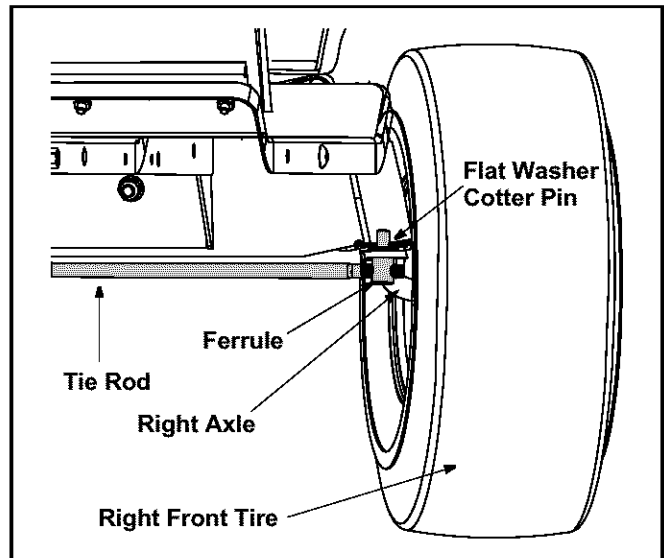
If the tractor turns tighter in one direction than the other, or if either the tie rod and ferrule are being replaced due to damage or wear, the tie rod may need to be adjusted. To do so, proceed as follows:

**NOTE:** A replacement cotter pin (part no. 714-0470) is needed to complete this adjustment. Have one on hand before proceeding.



- Place the steering wheel in position for straight ahead travel.
- In front of the pivot bar, measure the distance horizontally from the inside of the left rim to the inside of the right rim. Note the distance.
- Behind the pivot bar, measure the distance horizontally from the inside of the left rim to the inside of the right rim. Note the distance.
- The measurement taken in front of the pivot bar should be between 1/16" and 5/16" less than the measurement taken behind the pivot bar. If it is not, an adjustment is necessary. Proceed as follows.
- Locate the ferrule at the right end of the tie rod, just to the rear of the right, front tire of tractor. See Figure 12.
- Remove the cotter pin and flat washer which secures the adjustment ferrule to the tractors right axle.
- Two turns at a time, thread the adjustment ferrule toward the right, front tire to lengthen the tie rod. Or, thread the adjustment ferrule away from the right, front tire to shorten the tie rod.

**NOTE:** Lengthening the tie rod increases the tractor's front tie toe-in. Shortening the tie rod decreases the tractor's front tire toe-in.



**Figure 12**

- Reinsert the adjustment ferrule and temporarily secure it with the cotter pin removed earlier.
- Make certain the steering wheel is in position for straight-ahead travel before again taking measurements. Continue to repeat the steps above until a proper adjustment is achieved.
- Secure the tie rod to the right axle with the flat washer removed earlier and a replacement cotter pin.

**IMPORTANT:** Do NOT reuse the original cotter pin once it has been removed.

## SECTION 7: MAINTENANCE



**WARNING:** Before performing any maintenance or repairs, place the deck engagement/lift lever in the BLADES STOP position, move shift lever into neutral position, set parking brake, stop engine and remove key to prevent unintended starting.

### Cleaning the Engine And Deck

Any fuel or oil spilled on the machine should be wiped off promptly. Do NOT allow debris to accumulate around the cooling fins of the engine or on any other part of the machine, especially the belts, pulleys and other moving parts. Clean the underside of the deck with a wisk broom, scraper or forced air after each mowing.

**IMPORTANT:** The use of a pressure washer or garden hose to clean your tractor is NOT recommended. It may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in a shortened life of the tractor and reduce its serviceability.

### Engine

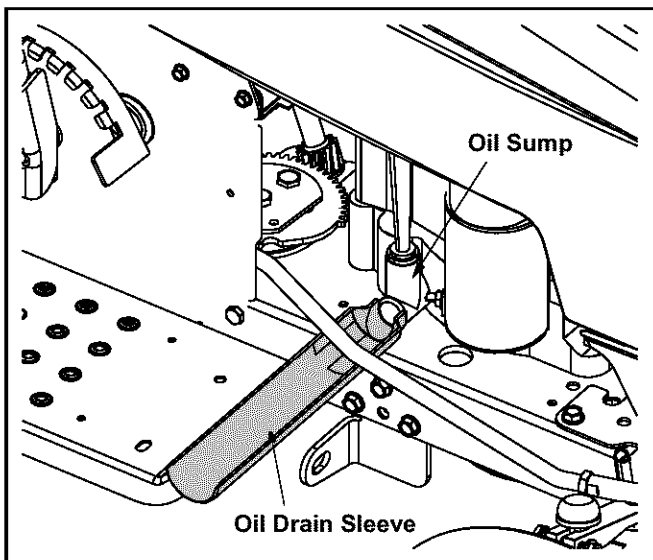
Refer to the *Briggs & Stratton Operator/Owner Manual* for engine maintenance instructions.

Check **engine oil level** before each use as instructed in the *Briggs & Stratton Operator/Owner Manual* packed with your unit. **Follow the instructions carefully.**

#### Changing Engine Oil

For draining oil from the engine's crankcase of select model tractors, a plastic oil drain sleeve is packed with this Operator's Manual. To drain the oil, proceed as follows:

- Unscrew the oil fill cap and remove the dipstick from the oil fill tube.
- Snap the small end of oil drain sleeve onto the oil sump. See Figure 13.
- Remove drain plug and drain oil into a suitable container with a capacity of no less than 64 oz.



**Figure 13**

- Service the **oil filter** (if so equipped) as instructed in the separate *Briggs & Stratton Operator/Owner Manual* packed with your unit.

Perform the above steps in the opposite order after oil has finished draining.

- Refill the engine with new motor oil.

**IMPORTANT:** Refer to the *Briggs & Stratton Operator/Owner Manual* packed with your unit for information regarding the quantity and proper weight of motor oil.

**IMPORTANT:** Refer to the *Briggs & Stratton Operator/Owner Manual* packed with your unit for information regarding the quantity and proper weight of motor oil.

#### **Air Cleaner**

Service the pre-cleaner, if so equipped, and cartridge/air cleaner element as instructed in the *Briggs & Stratton Operator/Owner Manual* packed with your unit.

#### **Fuel Filter**

Service the fuel filter, if so equipped, as instructed in the *Briggs & Stratton Operator/Owner Manual* packed with your unit.

#### **Spark Plug(s)**

The spark plug(s) should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season. Refer to the *Briggs & Stratton Operator/Owner Manual* for correct plug type and gap specifications.

## Lubrication



**WARNING:** Before lubricating, repairing, or inspecting, always disengage PTO, move shift lever into neutral position, set parking brake, stop engine and remove key to prevent unintended starting.

#### **Engine**

Lubricate the engine with motor oil as instructed in the *Briggs & Stratton Operator/Owner Manual* packed with your unit.

#### **Rear Wheels**

The rear wheels should be removed from the axles once a season. Lubricate the axles and the rims well with an all-purpose grease before re-installing them.

#### **Front Axles**

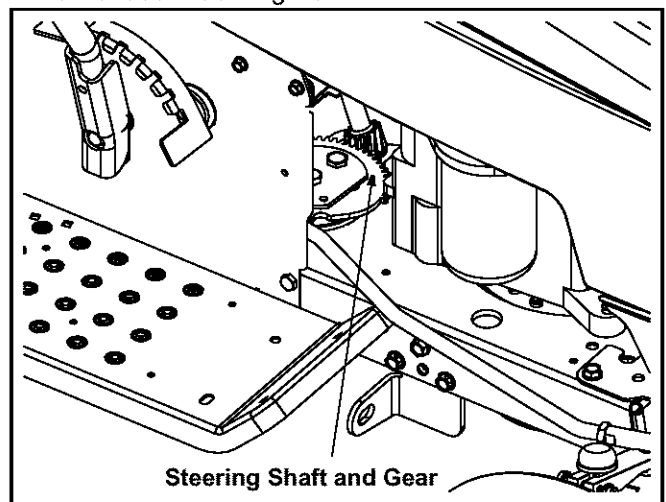
Each end of the tractor's front pivot bar may be equipped with a grease fitting. If so equipped, lubricate with a grease gun after every 25 hours of tractor operation.

#### **Pivot Points & Linkage**

Lubricate all the pivot points on the drive system, clutch-brake pedal and lift linkage at least once a season with light oil.

#### **Steering Shaft and Gear**

Lubricate teeth of steering gears with automotive multi-purpose grease after every 25 hours of operation or once a season. See Figure 14.



**Figure 14**

## SECTION 8: SERVICE



**WARNING:** Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

### Cutting Deck Removal



**WARNING:** Shut the engine off, remove ignition key, set the parking brake, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before removing the cutting deck.



**WARNING:** Always wear safety glasses or safety goggles to protect your eyes while removing the cutting deck.

For performing service on your tractor and in order to properly mount some (separately available) attachments, it may be necessary to remove the tractor's cutting deck. To do so, proceed as follows:

- Place the deck engagement/lift lever in the engaged (all the way forward) position.
- Using a spring puller (Part No. 732-0571) or other suitable tool, disconnect the spring which is attached to a small hook found on the left, rear portion of the transmission. See Figure 15.
- Place the deck engagement/lift lever in the BLADES STOP position.
- Locate the two belt keeper pins, found on either side of the engine pulley, and use a 1/4-inch socket wrench to remove them from the lower frame. See Figure 16.

**NOTE:** When reassembling, make certain belt keeper pins are assembled in the same locations from which they were removed.

- Unroute the deck belt from around the engine pulley. Return the deck engagement/lift lever to the engaged (all the way forward) position.
- Locate the deck anti-sway rod and front deck links found near the front of the cutting deck. See Figure 16 & Figure 17.
- First remove the hairpin clip which secures the anti-sway rod to the front portion of the cutting deck, then remove the hairpin clips which secure the front deck links. Retain the hairpin clips.
- Carefully lower the front portion of the deck to the ground.

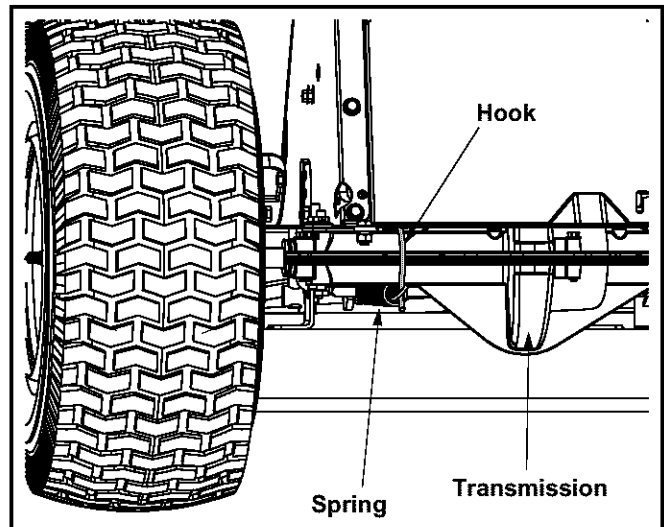


Figure 15

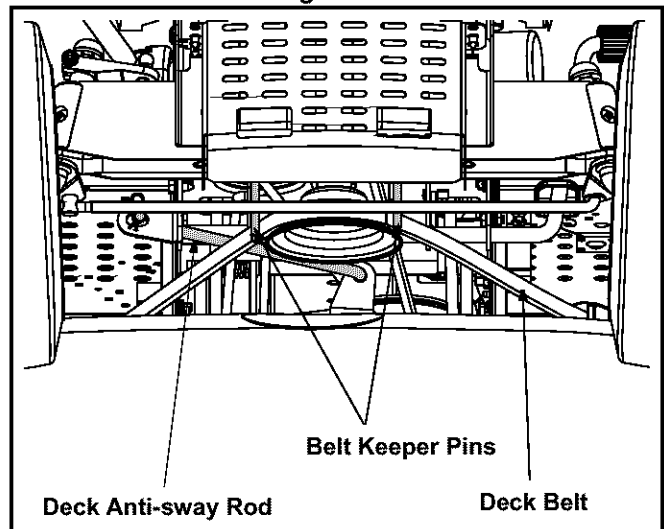


Figure 16

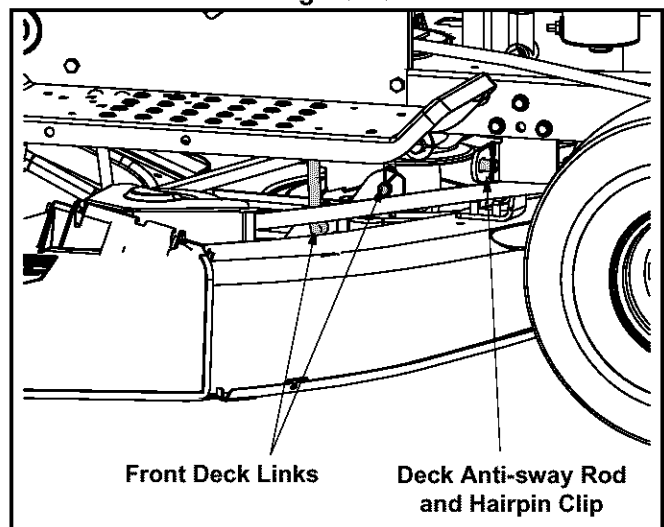


Figure 17

- Remove the hairpin clips which secure the rear deck hangers to the deck stabilizer bracket. See Figure 18. Retain the hairpin clips.

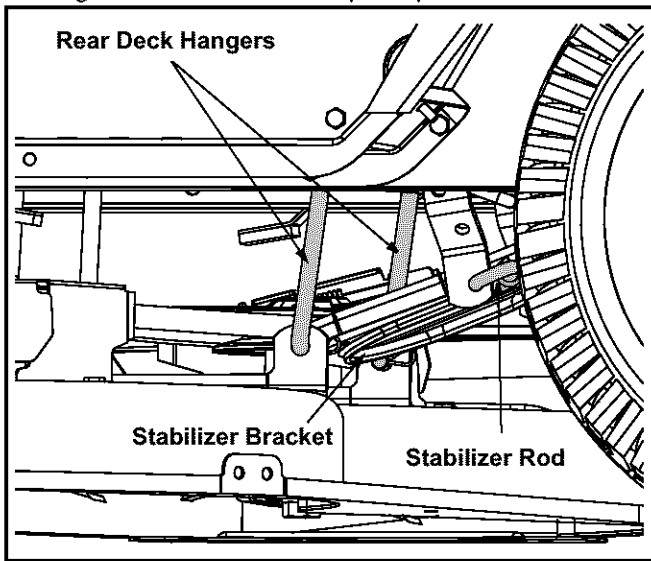


Figure 18

**NOTE:** The style and shape the stablizer bracket and stablizer rod vary. Yours may differ slightly from that shown in Figure 18.

- Carefully lower the rear portion of the deck to the ground.

**NOTE:** For normal service and maintenance, the deck stabilizer bracket doesn't need to be removed from the tractor. If removing the cutting deck in order to mount a Snow Thrower attachment, however, the stabilizer bracket must be removed. To do so, simply remove the hairpin clip which secures the stabilizer rod to the stabilizer bracket. See Figure 18.

- Place the deck engagement/lift lever in the BLADES STOP position to raise the lift links up, and out of the way.
- Carefully slide the deck from beneath the right side of the lawn tractor.

## Cutting Blades



**WARNING:** Be sure to shut the engine off, remove ignition key, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before removing the cutting blade(s) for sharpening or replacement. Protect your hands by using heavy gloves or a rag to grasp the cutting blade.



**WARNING:** Periodically inspect the blade adapter and/or spindle for cracks or damage, especially if you strike a foreign object. Replace immediately if damaged.

The blades may be removed as follows.

- Remove the deck from beneath the tractor, (refer to **Cutting Deck Removal** on page 19) then gently flip the deck over to expose its underside.
- Place a block of wood between the center deck housing baffle and the cutting blade to act as a stabilizer. See Figure 19.

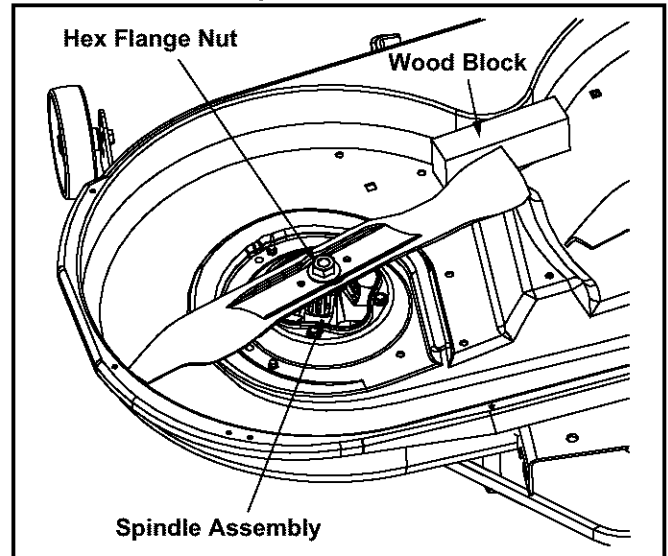


Figure 19

- Use a 15/16" wrench to remove the hex flange nut that secures the blade to the spindle assembly. See Figure 19.

To properly sharpen the cutting blades, remove equal amounts of metal from both ends of the blades along the cutting edges, parallel to the trailing edge, at a 25° to 30° angle. See Figure 20.

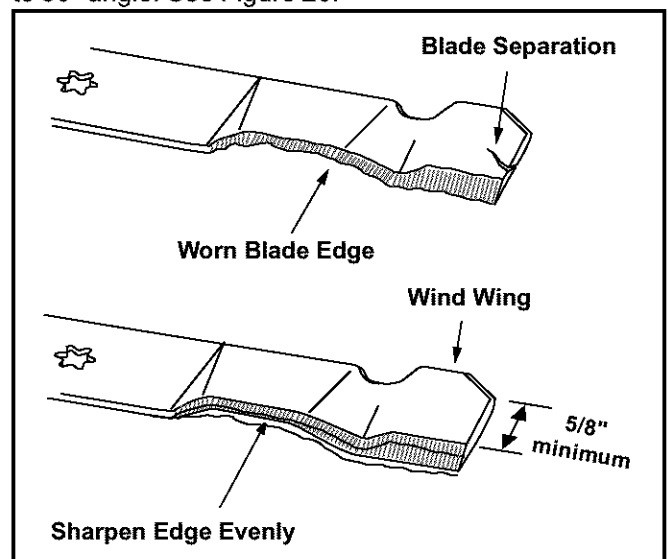


Figure 20

**IMPORTANT:** If the cutting edge of the blade has already been sharpened to within 5/8" of the wind wing radius, or if any metal separation is present, replace the blades with new ones. See Figure 20.

It is important that each cutting blade edge be ground equally to maintain proper blade balance. A poorly balanced blade will cause excessive vibration and may cause damage to the tractor and result in personal injury.

The blade can be tested by balancing it on a round shaft screwdriver. Grind metal from the heavy side until it balances evenly.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with a part number stamped in it) facing the ground when the mower is in the operating position.

**IMPORTANT:** Use a torque wrench to tighten the blade spindle hex flange nut to between 70 foot-pounds and 90 foot-pounds.

## Battery

The battery is sealed and is maintenance-free. Acid levels cannot be checked.

- Always keep the battery cables and terminals clean and free of corrosive build-up.
- After cleaning the battery and terminals, apply a light coat of petroleum jelly or grease to both terminals
- Always keep the rubber boot positioned over the positive terminal to prevent shorting.

**IMPORTANT:** If removing the battery for any reason, disconnect the NEGATIVE (Black) wire from it's terminal first, followed by the POSITIVE (Red) wire. When re-installing the battery, always connect the POSITIVE (Red) wire its terminal first, followed by the NEGATIVE (Black) wire. Be certain that the wires are connected to the correct terminals; reversing them could change the polarity and cause damage to your engine's alternating system.

### Charging

If the tractor has not been put into use for an extended period of time, charge the battery with an automotive-type 12-volt charger for a minimum of **one hour at six amps**.



**WARNING:** Batteries give off an explosive gas while charging. Charge battery in a well ventilated area and keep away from an open flame or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.

### Jump Starting



**WARNING:** When removing or installing the battery, follow these instructions to prevent the screwdriver from shorting against the frame.

**IMPORTANT:** Never jump your tractor's dead battery with the battery of a running vehicle.

- Connect end of one jumper cable to the positive terminal of the good battery, then the other end to the positive terminal of the dead battery.
- Connect the other jumper cable to the negative terminal of the good battery, then to the **frame of the unit with the dead battery**.



**WARNING:** Failure to use this procedure could cause sparking, and the gas in either battery could explode.

### Cleaning

Clean the battery by removing it from the tractor and washing with a baking soda and water solution. If necessary, scrape the battery terminals with a wire brush to remove deposits. Coat terminals and exposed wiring with grease or petroleum jelly to prevent corrosion.

### Battery Failures

Some common causes for battery failure are:

- incorrect initial activation
- overcharging
- freezing
- undercharging
- corroded connections

**These failures are NOT covered by your tractor's warranty.**

## Tires

Recommended operating tire pressure is approximately 10 p.s.i. Maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

When installing a tire to the rim, be certain rim is clean and free of rust. Lubricate both the tire and rim generously. **Never** inflate to over 30 p.s.i. to seat beads.



**WARNING:** Excessive pressure (over 30 p.s.i.) when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury.

## Belt Replacement



**WARNING:** Shut the engine off, remove ignition key, set the parking brake, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before replacing belts.

For performing service on your tractor and in order to properly mount some (separately available) attachments, it may be necessary to remove the tractor's cutting deck. To do so, proceed as follows:

## Deck Belt



**WARNING:** Shut the engine off, remove ignition key, set the parking brake, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before removing the cutting deck.



**WARNING:** Always wear safety glasses or safety goggles to protect your eyes while removing the cutting deck.

- Remove the cutting deck from the tractor (Refer to **Cutting Deck Removal** on page 19, for detailed instructions).
- Remove the belt guards (located over each spindle pulley) by removing the self-tapping screws which secure them in place. See Figure 21.

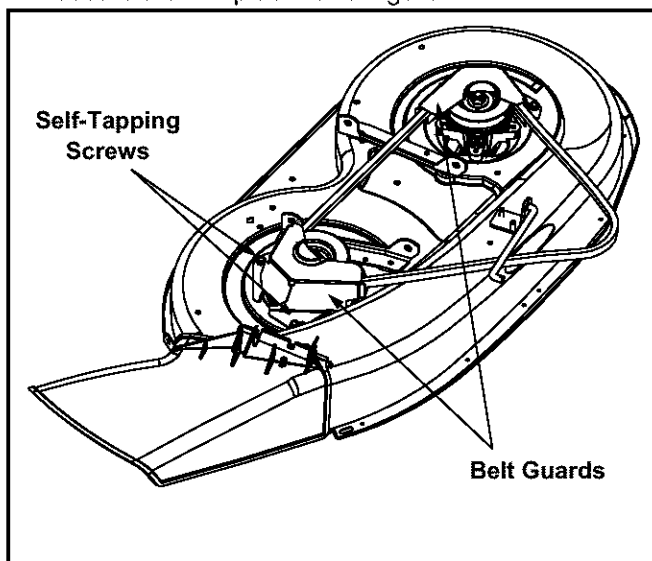


Figure 21

- Remove and replace the belt, reassemble following the instructions in reverse order.

## Drive Belts (Upper and Lower)

**NOTE:** The engine pulley must be removed from the engine's crankshaft in order to change the tractor's drive belts. **Doing so requires an airimpact wrench.**

It is recommended that both belts be changed at the same.

- Place the deck engagement/lift lever in the engaged (all the way forward) position.
- Unthread the shift knob and remove the two flange screws which secure the shift cover panel in place. Refer to Figure 7. Remove the shift cover panel.

**NOTE:** There is a small yellow wire connected to a spring switch on the underside of the shift cover panel. Be careful not to damage it when removing the panel

- Using a spring puller (Part No. 732-0571) or other suitable tool, disconnect the spring which is attached to a small hook found on the left, rear portion of the transmission. Refer to Figure 15.
- Using a spring puller (Part No. 732-0571) or other suitable tool, disconnect the two springs which are attached to the rear portion of the tractor frame. See Figure 22.

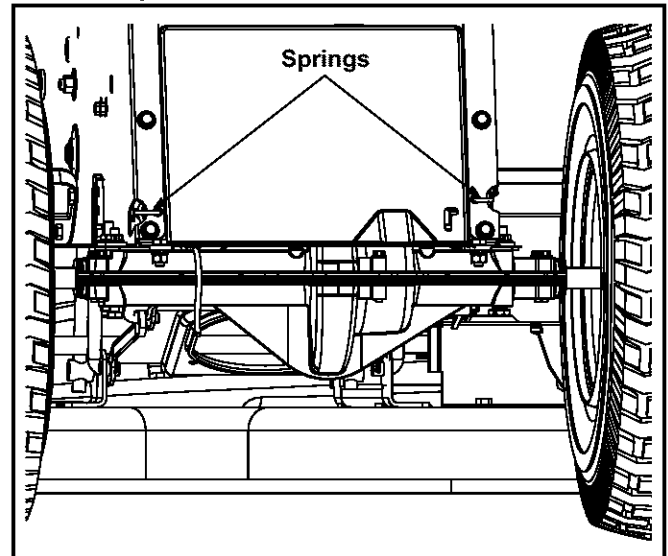


Figure 22

- Place the deck engagement/lift lever in the **BLADES STOP** position.
- Locate the two belt keeper pins, found on either side of the engine pulley, and use a 1/4-inch socket wrench to remove them from the lower frame. Refer to Figure 16.

**NOTE:** When reassembling, make certain belt keeper pins are assembled in the same locations from which they were removed.

- Using an impact gun with a 5/8-inch socket, remove the hex screw which secures the engine pulley to the engine crankshaft.
- Carefully lower the pulley off of the crankshaft and remove the belt from around it.
- Disconnect the battery cables from the terminals (disconnect the **NEGATIVE** (Black) wire from its terminal first, followed by the **POSITIVE** (Red) wire).
- Detach the battery hold-down rod and remove both the battery and battery tray from the tractor.
- Locate the transmission pulley through the battery tray opening. See Figure 23.
- Using an impact gun with a 13/16-inch socket, remove the pulley from the transmission's input shaft by removing the flange nut which secures it.
- Carefully lift the pulley off of the transmission's input shaft and remove the upper drive belt from around it and the variable speed.

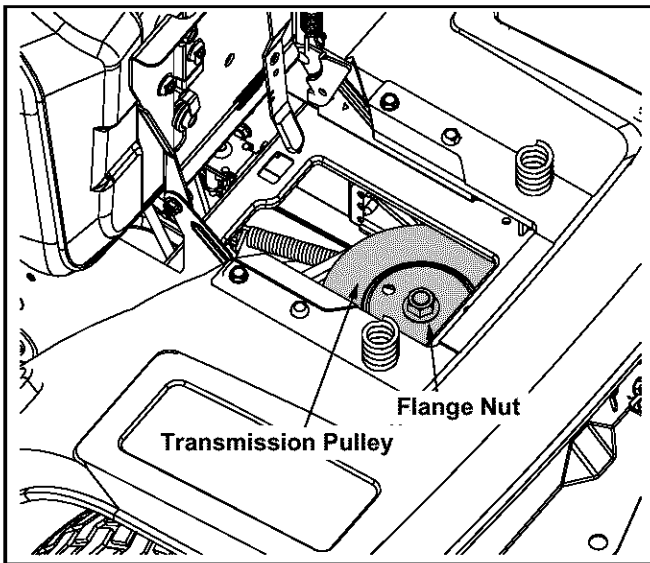


Figure 23

**NOTE:** A spacer is located beneath the transmission pulley. Be careful not to lose the spacer and be certain **NOT** reinstall the spacer upside down.

- Remove the lower drive belt from around the lower portion of the variable speed pulley and feed it toward the shift cover panel opening.
- Remove the lower drive belt by lifting it through the cover panel opening
- Reassemble new belts, following the previous instructions in reverse order.

**IMPORTANT:** When remounting the engine pulley, torque the hex bolt to between 38 foot-pounds and 50 foot-pounds.

**IMPORTANT:** When remounting the transmission pulley, torque the flange nut to between 25 foot-pounds and 33 foot-pounds.

## SECTION 9: OFF-SEASON STORAGE



**WARNING:** Never store the machine or fuel container indoors where there is an open flame, spark or pilot light such as on water heater, furnace, clothes dryer or other gas appliance.



**WARNING:** Use a fuel stabilizer additive or drain the fuel into an approved container outdoors, away from an open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes, and other sources of ignition prior to draining fuel. Fuel left in engine without a stabilizer additive for extended periods deteriorates and will cause problems.

If the machine is to be inoperative for a period longer than 30 days, prepare for storage as follows.

- Clean the engine and the entire unit thoroughly.

**IMPORTANT:** The use of a pressure washer or garden hose to clean your unit is not recommend. Damage to electric components, spindles, pulleys, bearings or the engine may result. The use of water will result in shortened life and reduce serviceability.

- Lubricate all lubrication points. Wipe the entire machine with an oiled rag to protect the surfaces.
- Refer to the engine manual for correct engine storage instructions. The engine must be completely drained of fuel to prevent gum deposits from forming on essential carburetor parts, fuel lines and fuel tanks.

**Charge battery fully.** The battery loses some of its charge each day when the unit is not used. **NEVER** store battery without a full charge. Recharge battery before returning to service or every two months, whichever occurs first.

- When storing unit for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- Store unit in a clean, dry area. Do not store next to corrosive materials, such as fertilizer.

**NOTE:** When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially any chains, springs, bearings and cables.

## SECTION 10: ATTACHMENTS & ACCESSORIES

The following attachments and accessories are compatible for **Lawn Tractor Model 689**. See the retailer from which you purchased your tractor, an authorized Service Dealer or phone **1(800) 520-5520** for information regarding price and availability. Lawn tractor model 689 are NOT designed for use with any type of ground-engaging attachments (e.g. tiller or plow). Use of this type of equipment WILL void the tractor's warranty.

MODEL	DESCRIPTION
OEM-190-116	42-inch Deck Mulch Kit
OEM-190-180	Twin Bagger Grass Collector (for 38- and 42-inch Decks)
OEM-190-215	Rear Wheel Weights (Two per set)
OEM-190-226	Front Bumper Kit
OEM-190-620	46-inch Front Dozer Blade
OEM-190-627	42-inch Two-stage Snow Thrower
OEM-190-658	Tire Chains, for 20" x 8.0" tires (Two per set)
OEM-190-808	Deluxe Tractor Sunshade

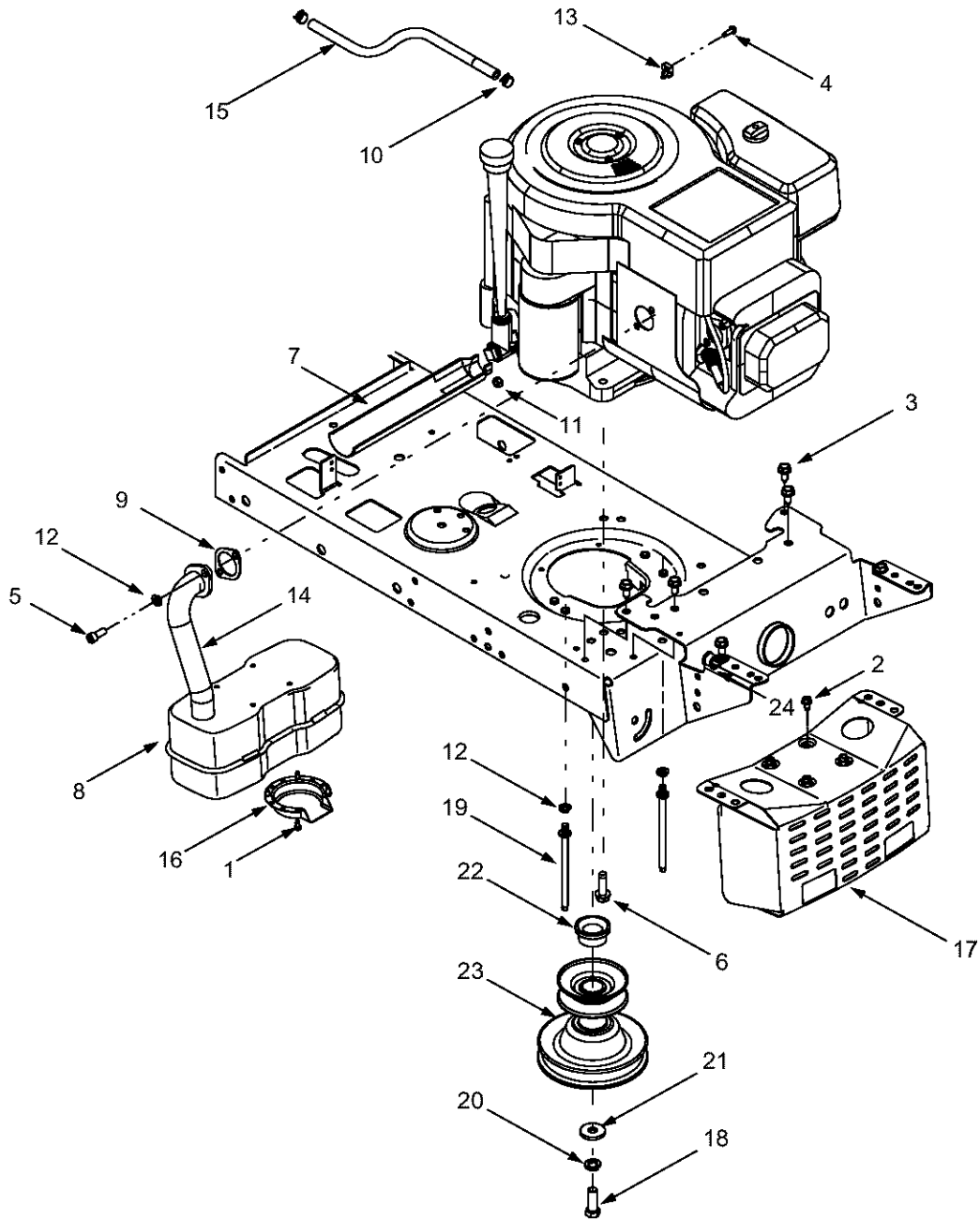
## SECTION 11: TROUBLE SHOOTING GUIDE

Trouble	Possible Cause(s)	Corrective Action
Engine will not crank	Safety switch button not depressed. Battery installed incorrectly.  Battery is dead or weak. Blown fuse or circuit breaker. Engine ground wire loose.	There are two switches in the starting circuit of your unit: the clutch pedal switch and the deck engagement/lift lever switch. Make certain the actuator is fully depressing the buttons on each switch.  The battery must be installed with negative terminal attached to black ground wire. Negative terminal is identified at the post by "NEG", "N" or "-". The positive terminal, identified by "POS", "P" or "+", must be attached to the big red wire which goes to the solenoid. All batteries are to be fully charged before installing. Refer to "Quick Start" battery guide that came with the operator's manual. Charge with 6 AMP charger until fully charged. Refer to schematic for fuse location and replace fuse if blown. If fuse blows repeatedly, see an authorized service dealer to have the tractor's wire harness serviced. Engine should have a black ground wire running from engine to frame or mounting bolt.
Engine cranks but will not start	Throttle not in correct position. No fuel to the carburetor.  No spark to spark plug. Dirty air cleaner.	Refer to <b>Starting the Engine</b> in this manual for correct position of the throttle control.  Gasoline tank empty. Fill with clean, fresh gasoline. Fuel line or in-line fuel filter plugged. Remove and clean fuel line. Replace filter if necessary. Spark plug lead disconnected. Connect lead. Faulty spark plug. Replace spark plug. Refer to the engine manual packed with your unit. If the air cleaner is dirty, replace it
Engine smokes	Engine oil has been overfilled. Engine loses crankcase vacuum.	Check oil level. Drain as necessary.  Dipstick not seated or broken. Replace dipstick. Engine breather defective. Replace.
Excessive vibration	Bent or damaged blade. Bent blade.	Stop engine immediately. Check all pulleys, blade adapters, keys and bolts for tightness and spindle damage. Tighten or replace any damaged parts. Stop engine immediately. Replace damaged blade. Only use original equipment blades.
Mower will not discharge grass or leaves uncut strips	Engine speed low. Speed selection. Cutting height set too low. Blades short or dull.	Always operate the cutting deck with throttle control set in the FAST (rabbit) position. Slow your ground speed. The slower your ground speed, the better the quality of cut. Raise deck.  Sharpen or replace blades (uncut strip problem only).

**NOTE:** For repairs beyond the minor adjustments above, contact your local authorized service dealer.

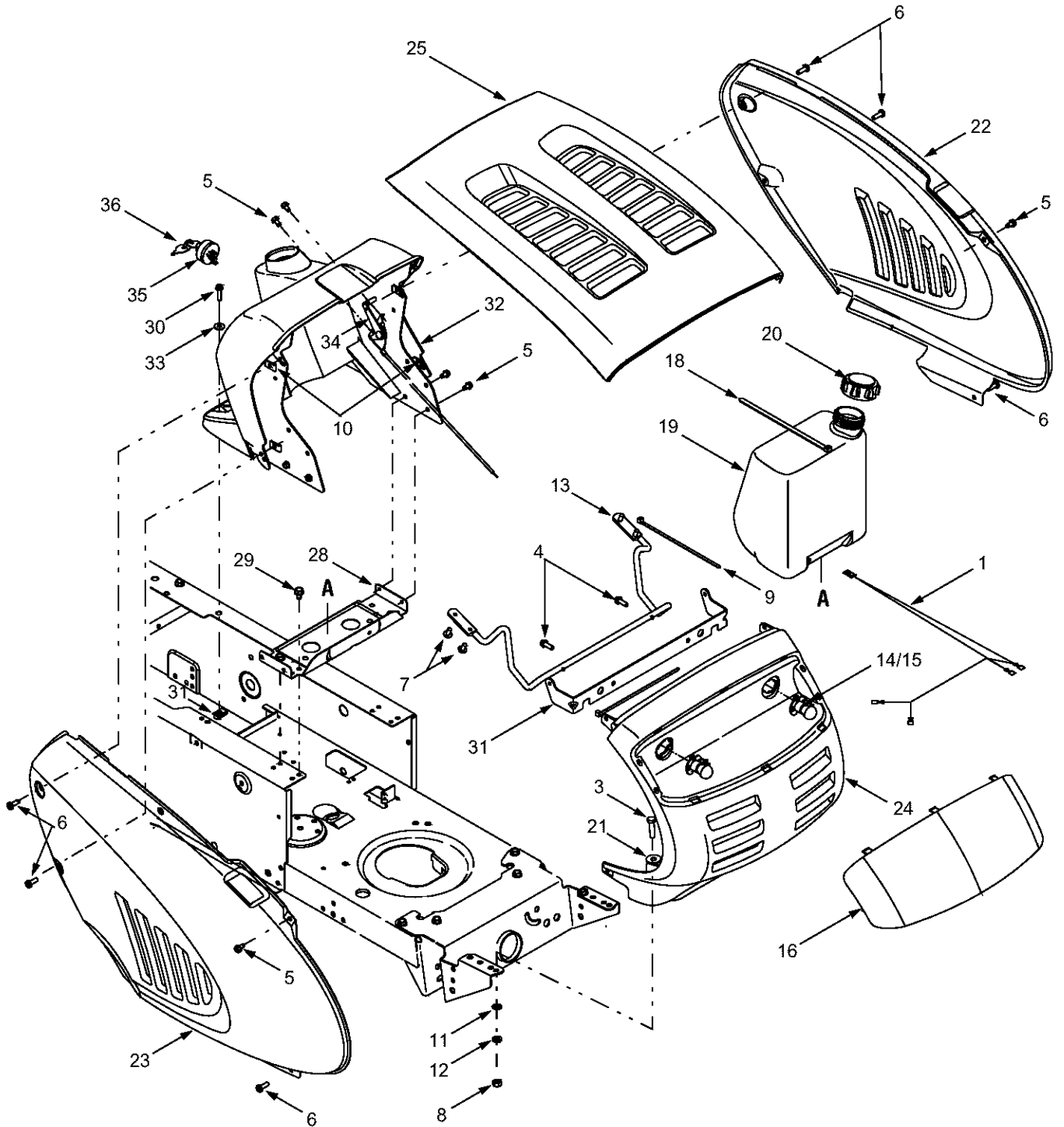


## SECTION 12: MODEL 689 PARTS LIST



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-0148	Screw, #8-32 x .375	13	751B213146	Casing Clamp
2	710-0599	Self-tapping Screw, 1/4-20 x .5	14	751-0619A	Exhaust Pipe
3	710-0726	Self-tapping Screw, 5/16-12 x .75	15	751-0535	Fuel Line Hose
4	710-1237	Screw, #10-32 x .625	16	751-0564A	Muffer Deflector
5	710-1314A	Socket Cap Screw, 5/16-18 x .625	17	783-0615C	Muffer Heat Shield
6	710-1315	Self-tapping Screw, 3/8-16 x 1.25	18	710-3029	Hex Screw, 7/16-20 x 1.25
7	731-1682A	Oil Drain Sleeve	19	711-1044	Belt Keeper Pin, 5/16 x 4.75
8	751-0617A	Muffer, Single Inlet	20	736-0171	Lock Washer, 7/16
9	721-0208	Exhaust Gasket	21	736-0322	Flat Washer, .450 x 1.25 x .164
10	726-0205	Hose Clamp, .490	22	750-0956	Spacer, 1.0 x 1.4 x .825
11	712-0271	Hex Serns Nut, 1/4-20	23	756-04023	Engine Pulley, 3.12 x 5.56
12	736-0119	Lock Washer, 5/16	24	726-0272	Clamp

# Model 689

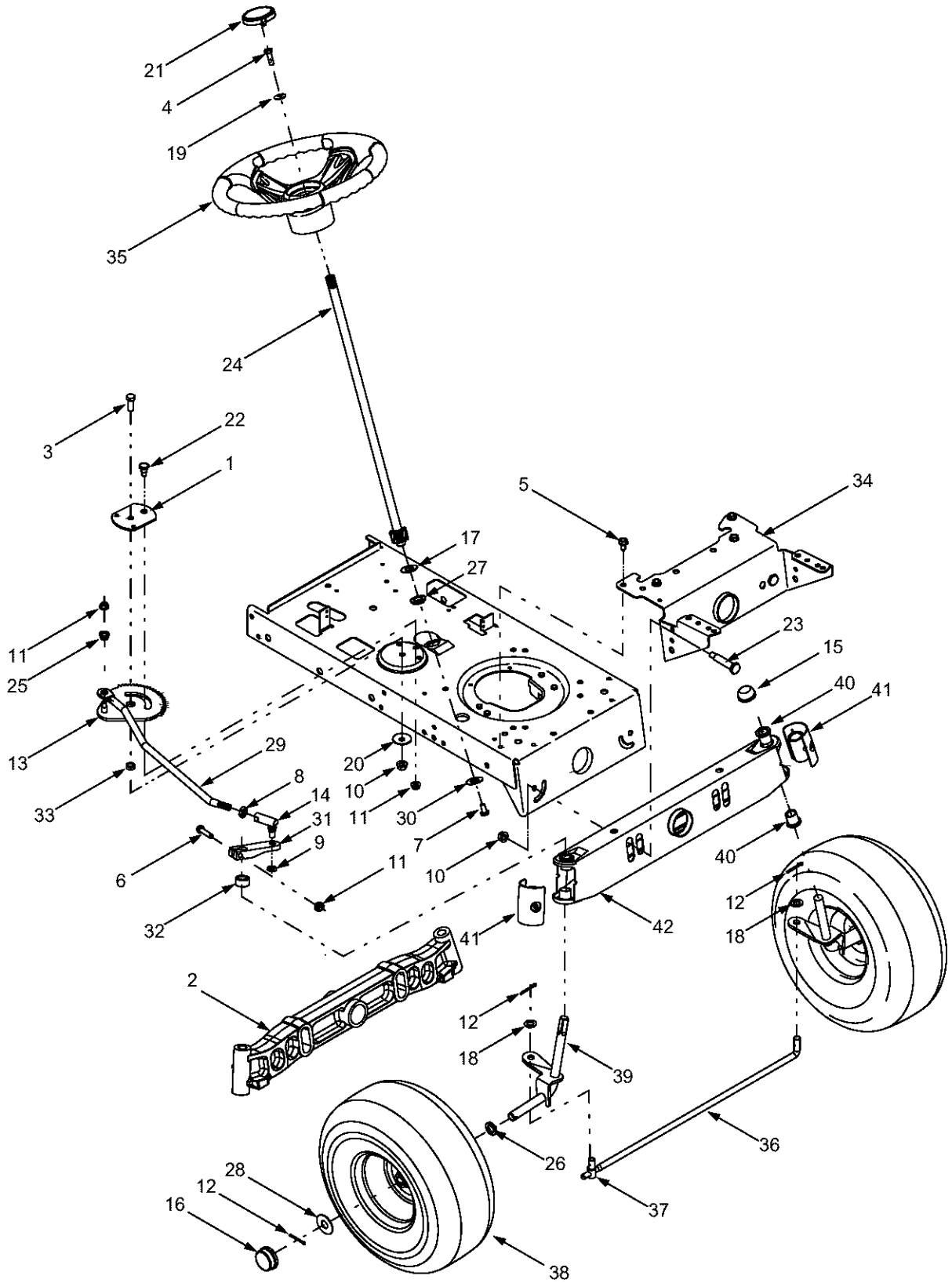


# Model 689

REF. NO.	PART NO.	DESCRIPTION
1	629-0469B	Headlamp Harness Assembly
2	683-0195	Bracket Assembly
3	710-0528	Hex Screw, 5/16-18 x 1.50
4	710-0895	Self-tapping Screw, 1/4-15 x .75
5	710-0599	Self-tapping Screw, 1/4-20 x .5
6	710-0924	Machine Screw, 1/4-20 x .75
7	710-1017	Screw, 1/4-20 x .625
8	712-3010	Hex Nut, 5/16-18
9	725-0157	Cable Tie, 7.4"
10	712-0292	U-type Speed Nut
11	726-0201	Speed Nut, 5/16
12	736-0119	Lock Washer, 5/16
13	747-2138	Hinge Rod
14	725-0963	Headlamp, 12V
15	725-1649	Headlamp Socket
16	731-2637	Headlight Lens
17	735-0126	Rubber Washer, .87 x .33
18	726-0230	Cable Tie, 30.66
19	751-0555B	Fuel Tank, 1.5 gal.
20	751-0603	Fuel Tank Cap
21	736-3078	Flat Washer, .344 x 1.0 x .063
22	783-0785	LH Side Panel
23	783-0784	RH Side Panel
24	731-2119A	Grille
25	783-0783	Hood
26	783-0553A	Hood Support Bracket
27	783-1495	Hood Side Bracket
28	17632D	Battery Support Bracket
29	710-0607	Self-tapping Screw, 5/16-18 x .5
30	710-0788	Self-tapping Screw, 1/4-20 x 1.0
31	783-1346	Grille Support Bracket
32	731-04180	Dash Panel
33	736-3090	Flat Washer, .260 x .720 x .060
34	746-04020A	Throttle / Choke Control, 18.5"
35	725-1396	Ignition Switch, 6-pin
36	725-0201	Keys (pair)
—	777X40137	Headlight Lens Reflector (not shown)

**NOTE:** Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

# Model 689



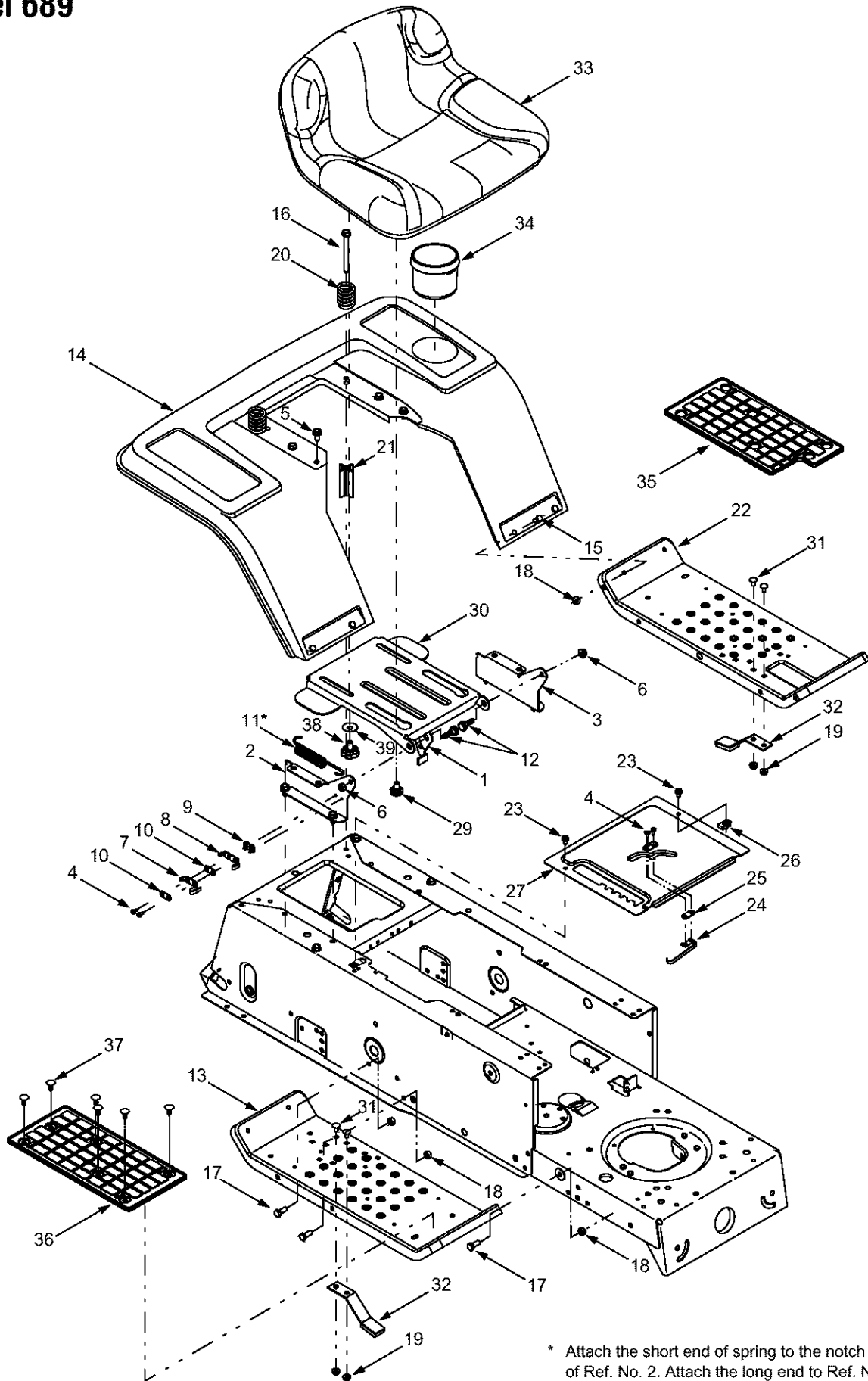
# Models 698

REF. NO.	PART NO.	DESCRIPTION
1	17198A	Retainer Gear Segment Plate
2	719-0399B	Cast Iron Pivot Bar, .625
3	710-0514	Hex Cap Screw, 3/8-16 x 1.0
4	710-0643	Hex Cap Screw, 5/16-18 x 1.0
5	710-0726	Self-tapping Screw, 5/16-12 x .75
6	710-0805	Hex Cap Screw, 5/16-18 x 1.5
7	710-1309	Machine Screw, 5/16-18 x .75
8	712-0240	Jam Nut, 7/16-20 (Grade 2)
9	712-0262	Jam Nut, 3/8-24
10	712-0431	Flange Lock Nut, 3/8-16
11	712-3004A	Flange Lock Nut, 5/16-18
12	714-0470	Cotter Pin, 1/8 x 1.25
13	717-1757A	Steering Segment Gear
14	723-0448A	Ball Joint, 7/16 -20
15	726-0214	Push Cap, .625
16	731-0484A	Hub Cap
17	736-0187	Flat Washer, .64 x 1.24 x .060
18	736-0226	Flat Washer, .474 x .879 x .064
19	736-0242	Bell Washer, .34 x .872 x .060
20	736-0356	Bell Washer, .391 x .380 x .062
21	731-04681	Steering Wheel Cap, Small, Troy-Bilt
22	738-0141	Shoulder Screw, .435 x .350, 5/16-18
23	738-0527	Shoulder Screw, .498 x 2.045
24	738-0919	Steering Shaft, 21.86
25	741-0475	Plastic Bushing, .38 ID
26	736-0162	Flat Washer, .64 x 1.0 x .12
27	741-0656	Hex Flange Bearing, 5/8
28	736-0285	Flat Washer, .635 x 1.589 x .06
29	747-1268B	Steering Drag Link, 7/16-20
30	748-0389	Cap, 1.25 x .16
31	748-04014A	Steering Arm
32	748-04020	Spacer, 1.0 x .645 x .56
33	750-0535	Spacer, .380 x .625 x .21
34	783-0041D	Pivot Bar Bracket
35	631-04008	Steering Wheel, Three Spoke
36	747-04057	Tie Rod, Adjustable
37	711-04059	Ferrule, 3/8-24 x .437 Dia
38	634-0105A	Square Shoulder Wheel Ass'y Complete
39	683-04016	RH Axle Assembly
	683-04015	LH Axle Assembly
40	741-0487A	Flange Bearing
41	731-0405B	End Cap w/ Fitting
42	683-0002A	Steel Pivot Bar, .625

	Wheel Ass'y Complete	Rim Assembly	Inner Bearing	Outer Bearing	Tire Only	Air Valve
Square Shoulder	634-0105A	634-0172	741-0706 (Flange w/ Fitting)	741-0487A (Plastic Flange)	734-1731 (15 x 6 x 6)	734-0255

**NOTE:** Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

# Model 689



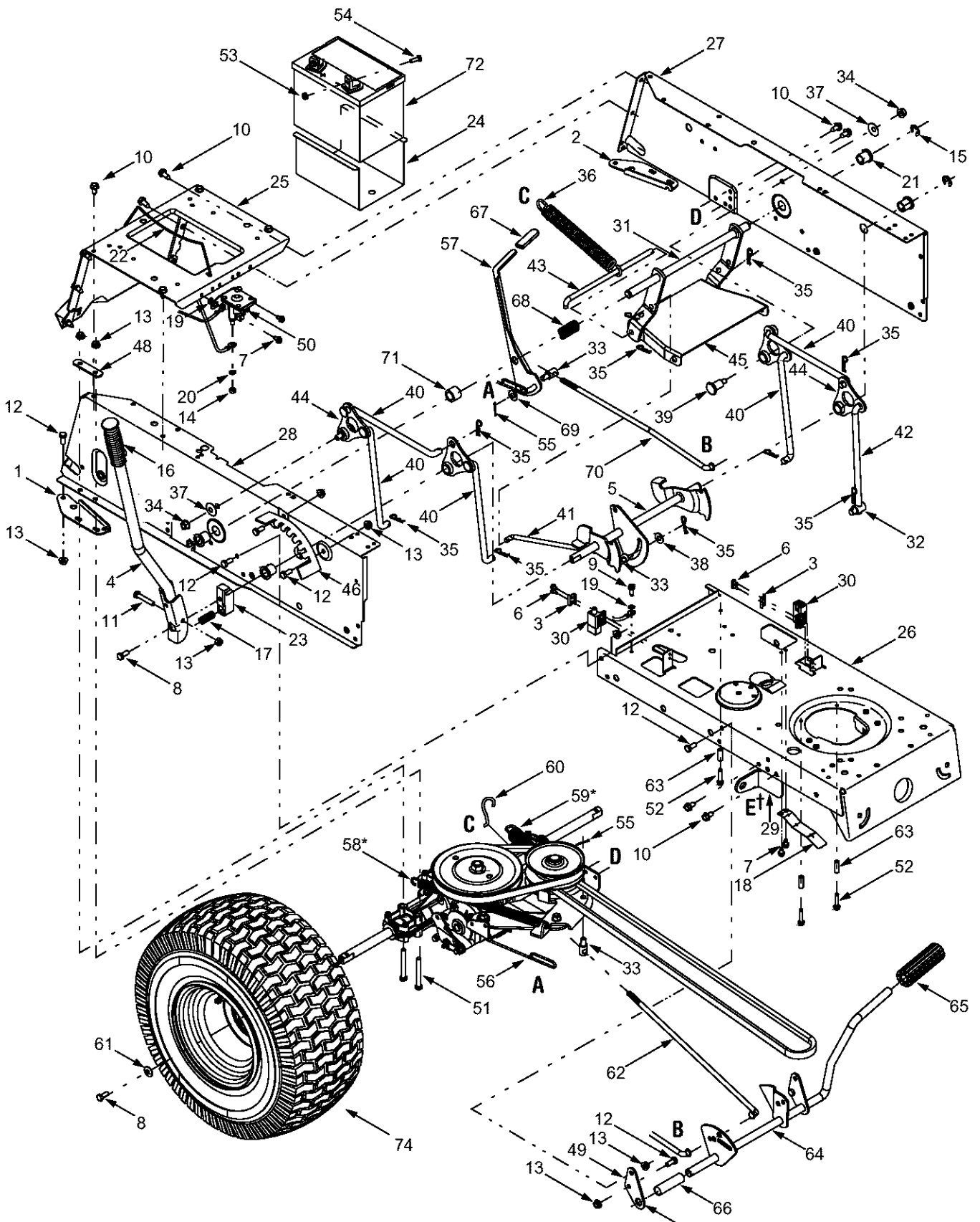
\* Attach the short end of spring to the notch in the rear of Ref. No. 2. Attach the long end to Ref. No. 1.

# Model 689

REF. NO.	PART NO.	DESCRIPTION
1	17239C	Seat Lift Bracket
2	17950A	RH Pivot Support Bracket, Seat
3	17951A	LH Pivot Support Bracket, Seat
4	710-0227	Self-tapping Screw, #8-18 x .50
5	710-0726	Self-tapping Screw, 5/16-12 x .75
6	712-0429	Hex Lock Nut, 5/16-18
7	725-1303	Outer Seat Spring Switch
8	725-1439	Inner Seat Spring Switch
9	726-0278	Insulator Plate Boss
10	726-0279	Insulator Plate
11	732-0581B	Extension Spring, .75 x 5.31
12	738-0296	Shoulder Screw, .437 x .286
13	17770G	Running Board
14	17870C	Fender (models w/o cupholder)
	783-04474	Fender (models w/ cupholder)
15	710-0751	Hex Screw, 1/4-20 x .620
16	710-1208	Self-tapping Screw, 5/16-18 x 3.5
17	710-3008	Hex Screw, 5/16-18 x .75
18	712-0429	Nylon Lock Nut, 5/16-18
19	712-3027	Flange Lock Nut, 1/4-20
20	732-04038	Compression Spring, 1.314 x 1.8
21	750-04212	Spacer
22	783-04139	LH Running Board
23	710-0599	Self-tapping Screw, 1/4-20 x .5
24	725-1643	Spring Switch, Long
25	726-0320	Insulator Nut Plate
26	726-3054	U-Clip Nut, 1/4-20
27	783-04050A	Shift Cover Panel, 8-speed
28	710-0870	Screw, 3/8-16 x .625
29	738-04012	Shoulder Screw, .625 x .175, 3/8-16
30	783-04081A	Seat Pivot Bracket, Manual Adjust
31	710-0703	Carriage Screw, 1/4-20 x .75
32	761-0168B	Blade Spindle Brake Assembly
33	757-04021	Low Back Seat, Black
34	731-04591	Cup Holder
35	735-04009	LH Rubber Foot Pad
36	735-0196	RH Rubber Foot Pad
37	726-3046	Ratchet Clip, .250 Dia
38	720-04009	Knob, 3/8-16 X .625
39	736-0219	Bell Washer, .389 x 1.120 x .030

**NOTE:** Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

# Model 689



\* Attach the ends of springs (Ref. 58 & Ref.59) to the notch openings in the rear of Ref. 25.

† Refer to E† on Page 38



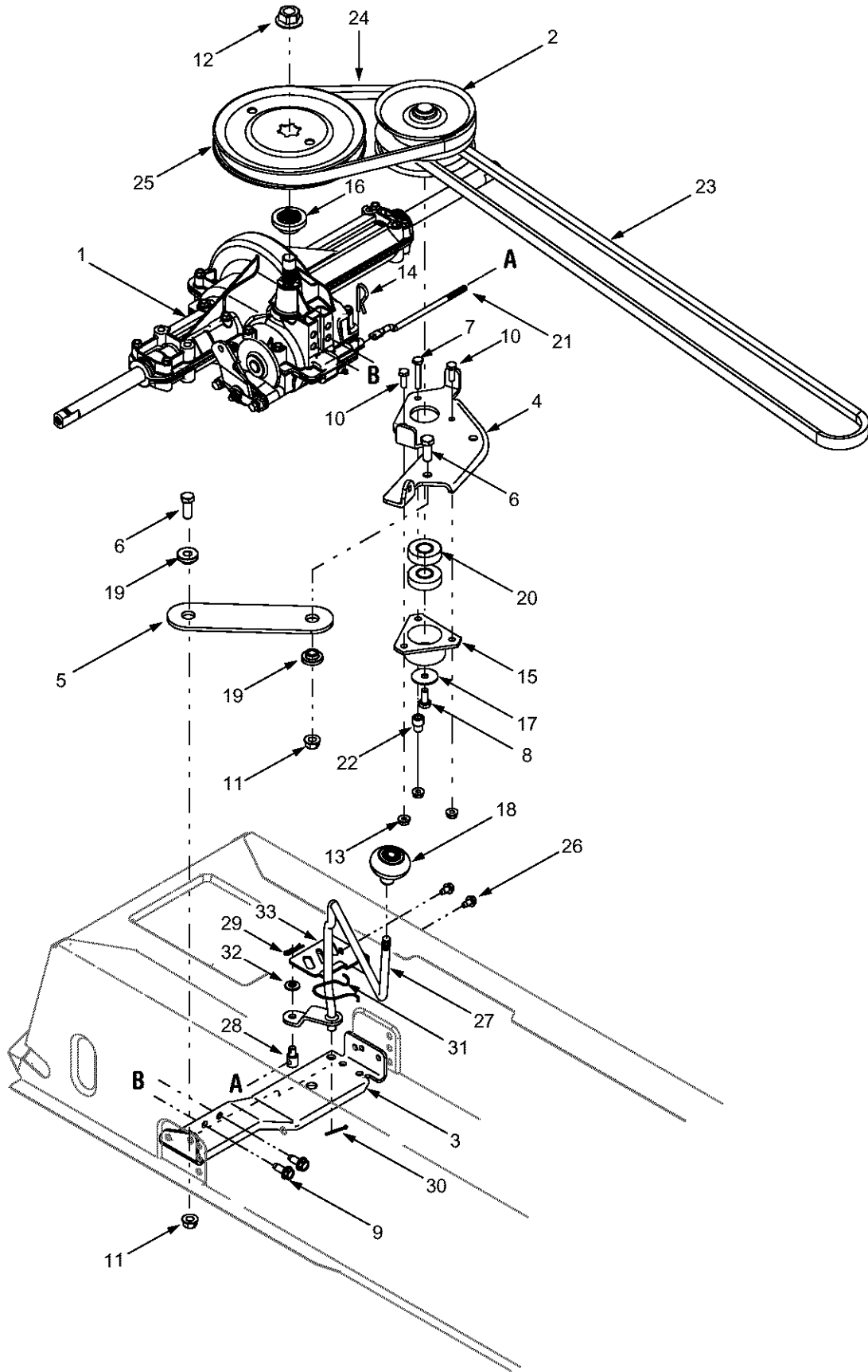
# Model 689

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	17668A	RH Axle Support Bracket	38	736-0267	Flat Washer, .385 x .87 x .060
2	17669A	LH Axle Support Bracket	39	738-0322	Shoulder Bolt, .625 x .217
3	17962	Switch Plate	40	747-04018A	Deck Hanger Link
4	683-04025	Lift Handle Assembly	41	747-04040A	Deck Disengagement Rod
5	683-04049	Lift Shaft Assembly	42	747-04069A	Deck Hanger Link
6	710-0224	Self-tapping Screw, #10-16 x .5	43	747-04157	Rear Stabilizer Rod
7	710-0599	Self-tapping Screw, 1/4-20 x .5	44	748-04307	Lift Link
8	710-0627	Hex Cap Screw, 5/16-24 x .75	45	783-04294	Deck Stabilizer Bracket
9	710-0642	Self-tapping Screw, 1/4-20 x .75	46	783-04113	Deck Lift Index Bracket
10	710-0726	Self-tapping Screw, 5/16-12 x .75	47	17630A	Shift Lever Retainer
11	710-3180	Hex Cap Screw, 5/16-18 x 1.75	48	17840	Transaxle Mounting Bracket
12	710-3008	Hex Screw, 5/16-18 x .75	49	17860	Pedal Mounting Bracket
13	712-0429	Hex Lock Nut, 5/16-18	50	725-1426	Solenoid
14	712-3006	Hex Nut, 1/4-20	51	710-0176	Hex Cap Screw, 5/16-18 x 2.75
15	716-0106	E-Ring, .625 Dia Shaft	52	710-0809	Self-tapping Screw, 1/4-20 x 1.25
16	720-0233	Handle Grip	53	712-0271	Hex Sems Nut, 1/4-20
17	732-0369	Compression Spring, .55 x 1.37	54	710-3015	Hex Screw, 1/4-20 x .75
18	732-0750A	Switch Actuator Spring	55	714-0470	Cotter Pin
19	736-0222	External Lock Washer, 1/4	56	732-04029	Extension Spring, .59 x 12.38
20	736-0329	Lock Washer, 1/4	57	783-04059	Speed Select Lever
21	741-0487A	Flange Bearing, .632 ID	58	732-04075A	Extension Spring, .73 x 12.54
22	747-04031	Battery Hold-down Rod	59	732-04076	Extension Spring, 1.15 x 7.90
23	748-04011A	Lift Shaft Connector	60	732-0722A	Brake Return Spring
24	783-0345	Battery Tray	61	736-0242	Bell Washer, .34 x .872 x .060
25	783-0355D	Hitch Plate	62	747-04043	Variable Speed Control Rod
26	783-04011A	Lower Frame	63	750-0566A	Spacer, .260 x .372 x 1.030
27	783-04031	LH Upper Frame Side Panel	64	683-04005A	Clutch / Brake Pedal Assembly
28	783-04032	RH Upper Frame Side Panel	65	735-0196	Foot Pad, 4.6
29	783-04213	Deck Anti-sway Bracket	66	750-0802	Spacer, .640 x .76 x 2.63
30	725-04039	Screw-mount Interlock Switch	67	720-04008	Shift Handle Grip
31	683-04048	Stabilizer Shaft Assembly	68	732-04017	Compression Spring, .89 x 1.75
32	711-04036	Ferrule, 1/2-20 x .50	69	736-0300	Flat Washer, .406 x .875 x .059
33	711-04075A	Ferrule, 3/8-24 x .375	70	747-04039	Speed Control Rod
34	712-0130	Hex Lock Nut, 3/8-16	71	750-04080	Spacer, .640 x 1.0 x .78
35	714-04023	Internal Cotter Pin, .080 x 1.56	72	725-1737A	Battery, 190 CCA
36	732-04050A	Extension Spring, 1.07 x 9.52	73	712-3027	Flange Lock Nut, 1/4-20
37	736-0219	Bell Washer, .389 x 1.12 x .030	74	634-0104	Square Shoulder Wheel Ass'y Complete

	Wheel Assembly Complete	Rim Assembly	Tire Only	Air Valve
Square Shoulder	634-0104	634-0070	734-1730 (20 x 8 x 8)	734-0255

**NOTE:** Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

# Model 689

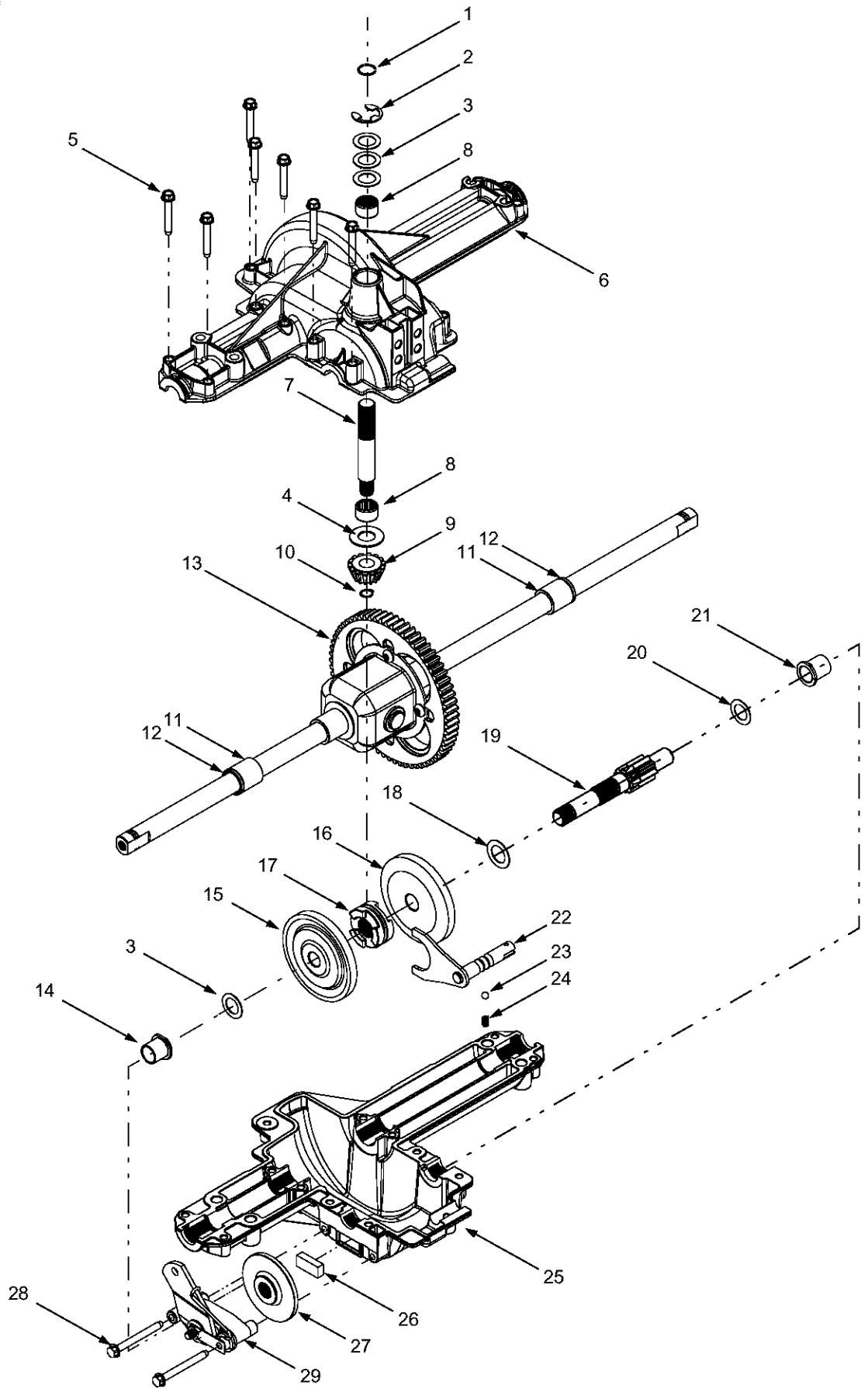


# Model 689

REF. NO.	PART NO.	DESCRIPTION
1	618-04034	Transmission, Single-speed
2	656-0059A	Variable-speed Pulley, 4.75
3	683-04055	Torque Bracket
4	683-04056	Variable-speed Bracket
5	683-04057	Variable-speed Bracket
6	710-0514	Hex Cap Screw, 3/8-16 x 1.0
7	710-0606	Hex Cap Screw, 1/4-20 x 1.5
8	710-0627	Hex Cap Screw, 5/16-24 x .75
9	710-1260A	Screw, 5/16-18 x .75
10	710-3015	Hex Screw, 1/4-20 x .75
11	712-0431	Flange Lock Nut, 3/8-16
12	712-0700	Flange Nut, 9/16-18
13	712-3027	Flange Lock Nut, 1/4-20
14	714-0209	Internal Cotter Pin, .125
15	718-04012	Bearing Cup
16	718-0758A	Pulley Hub, 5/8 Spline
17	736-0362	Flat Washer, .320 x 1.25 x .06
18	720-04028	Shift Knob
19	738-0372B	Shoulder Spacer, 1.0 x .38 x .38
20	741-0600	Ball Bearing, 17 x 40 x 12
21	747-04072	Shift Rod
22	750-04099	Stepped Spacer
23	754-04001A	Lower Drive Belt
24	754-04002	Upper Drive Belt
25	756-04002	Transmission Pulley, 7.25
26	710-0599	Self-tapping Screw, 1/4-20 x .5
27	647-04019	Shift Lever Assembly
28	711-0736	Ferrule, 1/4-20 x 1.0
29	714-0104	Cotter Pin, 1.13
30	714-0470	Cotter Pin, 1.25
31	732-04067	Spring Compression Clip
32	736-0275	Flat Washer, .344 x .688 x .065
33	17630A	Shift Lever Retainer

**NOTE:** Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

# Model 689



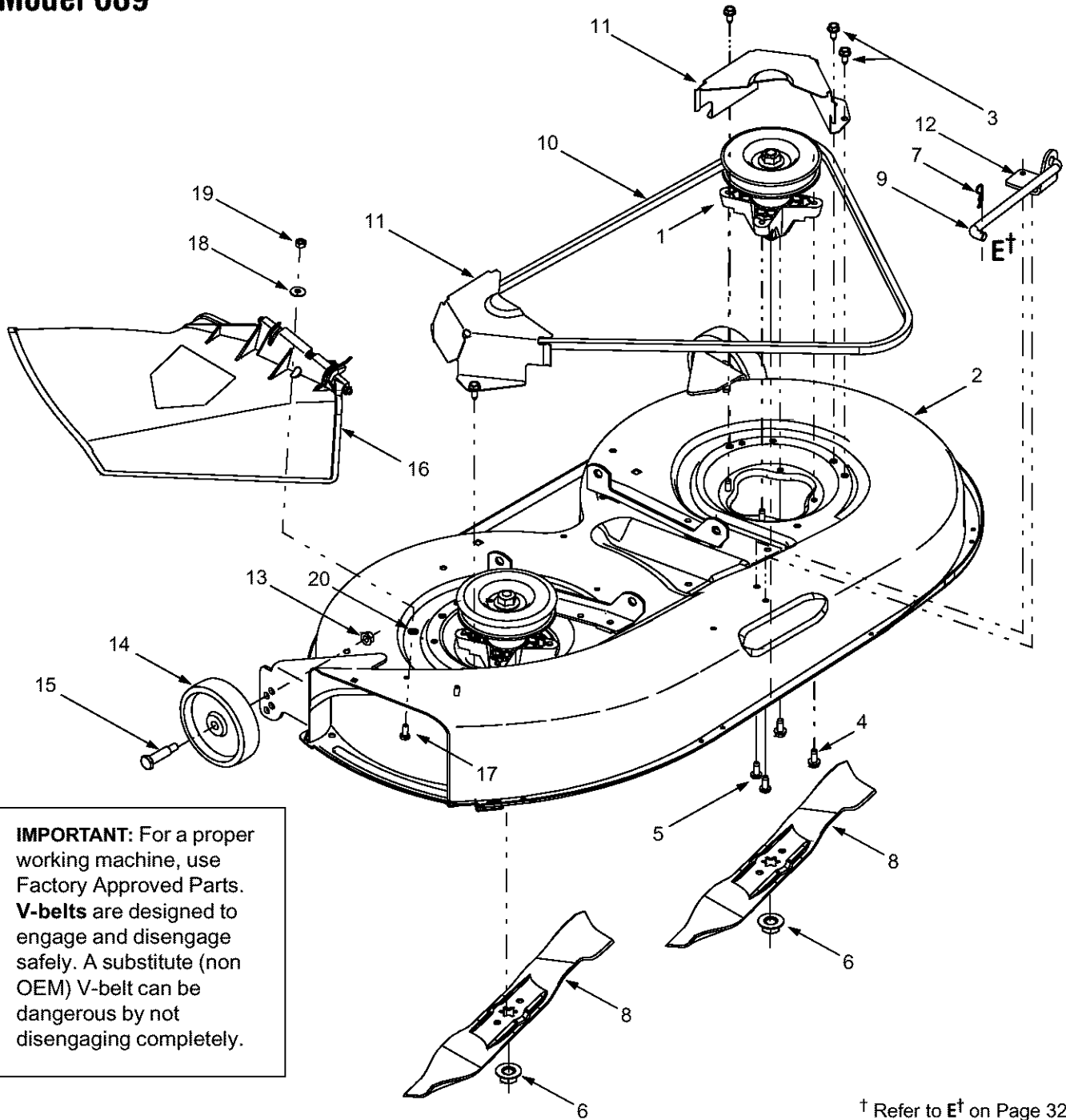
# Model 689

REF. NO.	PART NO.	DESCRIPTION
1	732-0614	Ring, Wire
2	716-0231	Ring, E Type, .750
3	736-0336	Flat Washer, 5/8 x 1.0 x .030*
	736-0337	Flat Washer, 5/8 x 1.0 x .040*
	736-0349	Flat Washer, 5/8 x 1.0 x .020*
4	736-0335	Washer, Thrust .635 x 1.26 x .06
5	710-1325	Self-tapping Screw, 1/4-20 x 1.625
6	719-04017	Upper Housing
7	711-1109	Input Shaft
8	741-0335	Needle Bearing, .625 x .813 x .495
9	717-1464	14-tooth Bevel Pinion
10	716-0108	Retaining Ring, .437
11	741-0340	Sleeve Bearing, .75 x 1.0 x 1.0
12	721-0338	Seal, .75 x 1.0 x .125
13	618-04041	Differential Assembly
14	741-0336	Flange Bearing, 5/8 x 3/4 x 3/4
15	717-1362	42-tooth Bevel Gear
16	717-1363	42-tooth Bevel Gear
17	718-0228	Clutch Collar
18	736-0519	Flat Washer, .70 x 1.125 x .031
19	711-04053	Drive Shaft
20	736-0495	Thrust Washer, 1.0 x .632 x .0
21	741-0337	Flange Bearing, 5/8 x 3/4 x 15/16
22	611-0011	Detent Shaft Assembly
23	741-0862	Detent Ball
24	732-0863	Compression Spring
25	719-04018	Lower Housing
26	717-0678	Brake Puck
27	761-0202	Brake Disc
28	710-1206	Self-tapping Screw, 1/4-20 x 2.375
29	661-0001	Brake Assembly
—	737-0148	Grease (19 oz.)

\*Use applicable flat washer (12a, 12b or 12c) in this application allowing .0150/.0020 in. end-play

NOTE: If rebuilding the upper housing, include two ounces (2 oz.) of Unirex® N3 grease (Part No. 737-0289) in the input shaft cavity.

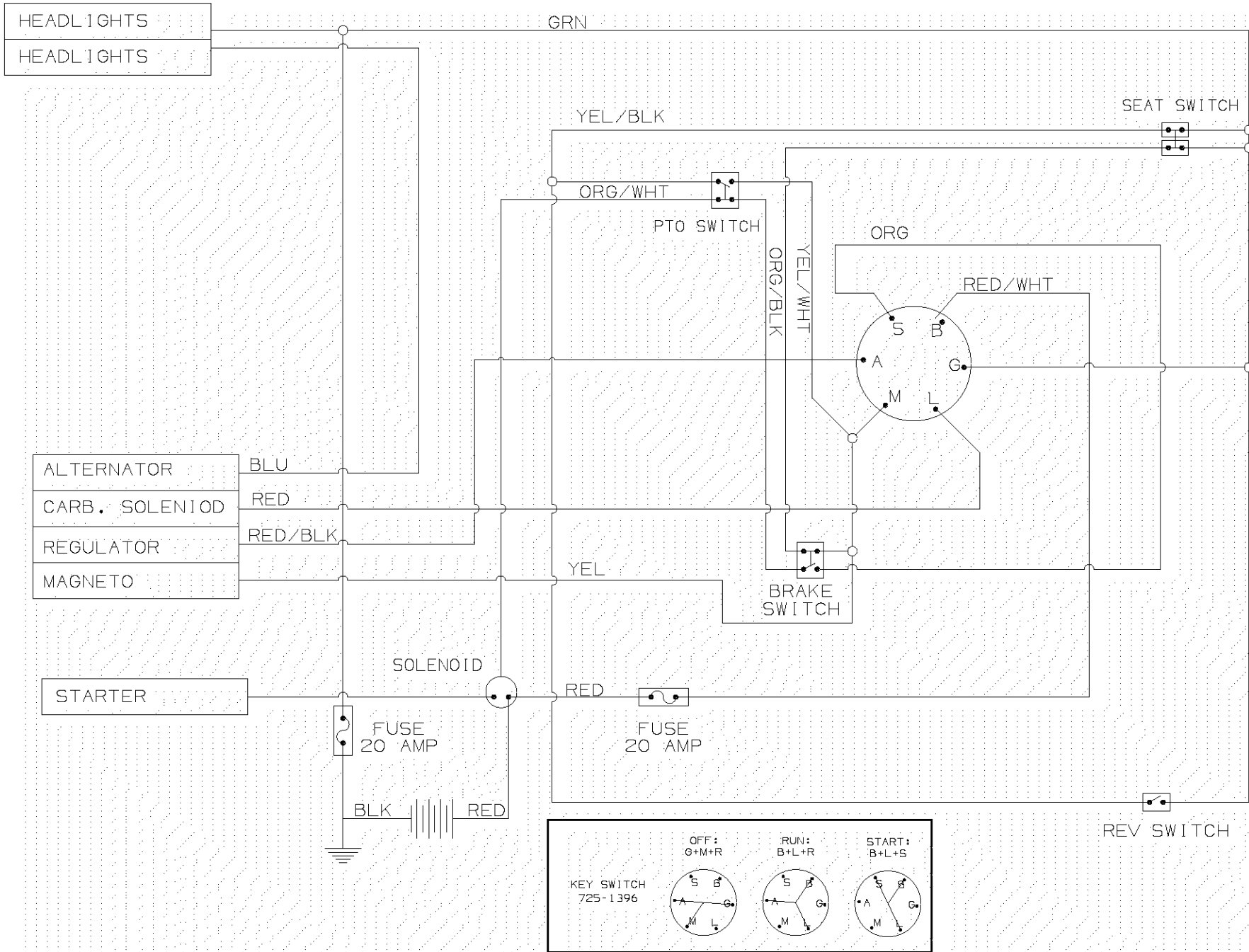
# Model 689



**IMPORTANT:** For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

† Refer to E† on Page 32

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	618-0142A	Spindle Assembly	11	783-04149B	Belt Cover
2	683-04035A	Deck Shell	12	783-04211	Anti-sway Stabilizer Bracket
3	710-0726	Self-tapping Screw, 5/16-12 x .75	13	712-0431	Flange Lock Nut, 3/8-16
4	710-1260A	Screw, 5/16-18 x .75	14	734-0973	Deck Wheel, 5 x 1.38
5	710-1611B	Self-tapping Screw, 5/16-18 x .75	15	738-0373	Shoulder Screw, .498 x 1.53
6	712-0417A	Hex Flange Nut, 5/8-18	16	731-1032B	Discharge Chute Assembly
7	714-04023	Internal Cotter Pin, .080 x 1.56	17	710-0751	Hex Cap Screw:1/4-20 x .620
8	742-0611B	Blade, 21.23"	18	736-0270	Bell Washer, .265 x .75 x .062
9	747-04018	Deck Hanger Link/Anti-sway Rod	19	712-3006	Hex Nut, 1/4-20
10	754-0371A	Deck Belt	20	726-0233	Push Nut, 1/4



# MANUFACTURER'S LIMITED WARRANTY FOR:



The limited warranty set forth below is given by Troy-Bilt LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

"Troy-Bilt" warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by Troy-Bilt for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear parts or component failures will be covered on the product for a period of 30 days regardless of cause. After 30 days, but within the two year period, normal wear part failures will be covered ONLY IF caused by defects in materials or workmanship of OTHER component parts. Normal wear parts and components include, but are not limited to: batteries, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates, auger spiral rubber, and tires.

**HOW TO OBTAIN SERVICE:** Warranty service is available, WITH PROOF OF PURCHASE, through your local authorized service dealer. To locate the dealer in your area, check your Yellow Pages, or contact Troy-Bilt LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, or call 1-866-840-6483 or 1-330-558-7220, or log on to our Web site at [www.troybilt.com](http://www.troybilt.com).

This limited warranty does not provide coverage in the following cases:

- a. Engine or components thereof. These items may carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
- b. Log splitter pumps, valves, and cylinders have a separate one year warranty.
- c. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
- d. Troy-Bilt does not extend any warranty for products sold or exported outside of the United States, its possessions and territories, except those sold through Troy-Bilt's authorized channels of export distribution.
- e. Replacement parts that are not genuine Troy-Bilt parts.
- f. Service completed by someone other than an authorized service dealer.
- g. Transportation charges and service calls.

**No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Troy-Bilt. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.**

**The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. Troy-Bilt shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.**

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

**HOW STATE LAW RELATES TO THIS WARRANTY:** This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**IMPORTANT:** Owner must present Original Proof of Purchase to obtain warranty coverage.