

SEARS, ROEBUCK AND CO., Hoffman Estates, IL 60179 U.S.A.

SAFETY RULES



CAUTION: ALWAYS DISCONNECT SPARK PLUG WIRE AND PLACE WIRE WHERE IT CANNOT CONTACT SPARK PLUG TO PREVENT ACCIDENTAL STARTING WHEN SETTING-UP, TRANSPORTING, ADJUSTING OR MAKING REPAIRS.



IMPORTANT

SAFETY STANDARDS REQUIRE OPERATOR PRESENCE CONTROLS TO MINIMIZE THE RISK OF INJURY. YOUR SNOW THROWER IS EQUIPPED WITH SUCH CONTROLS. DO NOT ATTEMPT TO DEFEAT THE FUNCTION OF THE OPERATOR PRESENCE CONTROL UNDER ANY CIRCUMSTANCES.

TRAINING

- 1. Read the operator's manual carefully. Be thoroughly familiar with the controls and the proper use of the snow thrower. Know how to stop the snow thrower and disengage the controls quickly.
- 2. Never allow children to operate the snow thrower and keep them away while it is operating. Never allow adults to operate the snow thrower without proper instruction. Do not carry passengers.
- 3. Keep the area of operation clear of all persons, particularly small children, and pets.
- 4. Exercise caution to avoid slipping or falling, especially when operating in reverse.

PREPARATION

- 1. Thoroughly inspect the area where the snow thrower is to be used and remove all doormats, sleds, boards, wires, and other foreign objects.
- 2. Disengage all clutches and shift into neutral before starting the engine (motor).
- 3. Do not operate the snow thrower without wearing adequate winter outer garments. Wear footwear that will improve footing on slippery surfaces.
- 4. Handle fuel with care; it is highly flammable.
 - (a) Use an approved fuel container.
 - (b) Never remove fuel tank cap or add fuel to a running engine or hot engine.
 - (c) Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
 - (d) Replace fuel tank cap securely and wipe up spilled fuel.
 - (e) Never store fuel or snow thrower with fuel in the tank inside of a building where fumes may reach an open flame or spark.
 - (f) Check fuel supply before each use, allowing space for expansion as the heat of the engine (motor) and/or sun can cause fuel to expand.
- 5. Use extension cords and receptacles as specified by the manufacturer for all snow throwers with electric drive motors or electric starting motors.

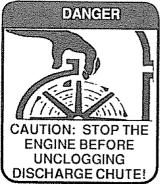
- 6. Adjust the snow thrower height to clear gravel or crushed rock surfaces.
- 7. Never attempt to make any adjustments while the engine (motor) is running (except when specifically recommended by the manufacturer).
- 8. Let engine (motor) and snow thrower adjust to outdoor temperatures before starting to clear snow.
- 9. Always wear safety glasses or eye shields during operation or while performing an adjustment or repair to protect eyes from foreign objects that may be thrown from the snow thrower.

OPERATION

- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- 2. Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.
- 3. After striking a foreign object, stop the engine (motor), remove the wire from the spark plug, disconnect the cord on electric motors, thoroughly inspect the snow thrower for any damage, and repair the damage before restarting and operating the snow thrower.
- 4. If the snow thrower should start to vibrate abnormally, stop the (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- 5. Stop the engine (motor) whenever you leave the operating position, before unclogging the auger/ impeller housing or discharge guide, and when making any repairs, adjustments, or inspections.
- 6. When cleaning, repairing, or inspecting, make certain the auger/impeller and all moving parts have stopped. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 7. Take all possible precautions when leaving the snow thrower unattended. Disengage the auger/ impeller, shift to neutral, stop engine, and remove key.

- Do not run the engine indoors, except when starting the engine and for transporting the snow thrower in or out of the building. Open the outside doors; exhaust fumes are dangerous (containing CARBON MONOXIDE, an ODORLESS and DEADLY GAS).
- 9. Do not clear snow across the face of slopes. Exercise caution when changing direction on slopes. Do not attempt to clear steep slopes.
- 10. Never operate the snow thrower without proper guards, plates or other safety protective devices in place.
- 11. Never operate the snow thrower near glass enclosures, automobiles, window wells, drop-offs, and the like without proper adjustment of the snow discharge angle. Keep children and pets away.
- 12. Do not overload the machine capacity by attempting to clear snow at too fast a rate.
- 13. Never operate the snow thrower at high transport speeds on slippery surfaces. Look behind and use care when backing.
- 14. Never direct discharge at bystanders or allow anyone in front of the snow thrower.
- 15. Disengage power to the auger/impeller when snow thrower is transported or not in use.
- 16. Use only attachments and accessories approved by the manufacturer of the snow thrower (such as tire chains, electric start kits, etc.).
- 17. Never operate the snow thrower without good visibility or light. Always be sure of your footing, and keep a firm hold on the handles. Walk; never run.





MAINTENANCE AND STORAGE

- 1. Check shear bolts and other bolts at frequent improper tightness to be sure the snow thrower is in safe working condition.
- 2. Never store the snow thrower with fuel in the fuel tank inside a building where ignition sources are present such as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- 3. Always refer to operator's manual instructions for important details if the snow thrower is to be stored for an extended period.
- 4. Maintain or replace safety and instruction labels, as necessary.
- 5. Run the snow thrower a few minutes after throwing snow to prevent freeze-up of the auger/ impeller.

WARNING

This snow thrower is for use on sidewalks, driveways, and other ground level surfaces.

CAUTION should be exercised while using on steep sloping surfaces. DO NOT USE SNOW THROWER ON SURFACES ABOVE GROUND LEVEL such as roofs of residences, garages, porches or other such structures or buildings.



LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS--ATTENTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED. **CONGRATULATIONS** on your purchase of a Sears Craftsman Snow Thrower. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Service Center/Department. Sears has competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual The instructions will enable you to assemble and maintain your snow thrower properly. Always observe the "SAFETY RULES."

MODEL

NUMBER 536 886811

SERIAL

NUMBER

DATE OF

PURCHASE_

THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE SNOW THROWER HOUSING

YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears Store for details.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules
- Follow a regular schedule in maintaining, caring for and using your snow thrower.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual

TWO YEAR LIMITED WARRANTY ON CRAFTSMAN SNOW THROWER

For two years from the date of purchase, when this Craftsman Snow Thrower is maintained, lubricated and tuned-up according to the instructions in the owner's manual, Sears will repair, free of charge, any defect in material and workmanship

If this Craftsman Snow Thrower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase

This warranty does not cover the following:

- Expendable items which become worn during normal use, such as spark plugs, drive belts and shear pins
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE CRAFTSMAN SNOW THROWER TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN USE IN THE UNITED STATES

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK AND CO Department D/817WA, Hoffman Estates, IL 60179

PRODUCT SPECIFICATIONS

1	
HORSE POWER:	8 hp
DISPLACEMENT:	19.43 cu. in.
GASOLINE CAPACITY:	4 quarts Unleaded
OIL (26 oz. Capacity):	5W - 30
SPARK PLUG : (GAP .030 in.)	Champion RJ19LM
VALVE CLEARANCE:	Intake: .010 In. Exhaust: .010 In.

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CONTENTS OF SHIPPING CARTON

1 - Snow thrower completely assembled except for the crank assembly, headlight, and the upper handle, which is stored alongside the frame for shipping purposes

- 1 Parts bag containing:
- 1 Owner's Manual (Not Shown) and Parts shown below:
- 1 Container of 5W30 Oil

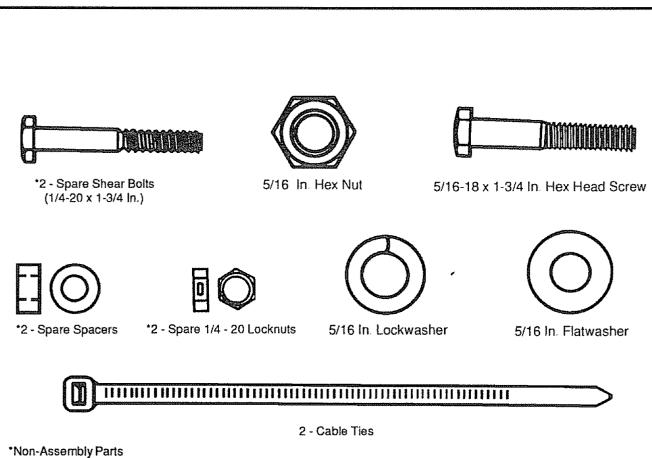
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TOOLS REQUIRED FOR ASSEMBLY

- 1 Knife (to cut carton and plastic ties)
- 2 1/2 inch wrenches (or adjustable wrenches)
- 2 9/16 inch wrenches (or adjustable wrenches)
- 2 3/4 inch wrenches (or adjustable wrenches)

•

- 1 Pliers (to spread cotter pin)
- 1 Screwdriver
- 1 Air pressure gauge
- 1 Measuring tape or ruler



CONTENTS OF PARTS BAG

Fig. 1 shows the snow thrower in the shipping position

Fig. 2 shows the snow thrower completely assembled

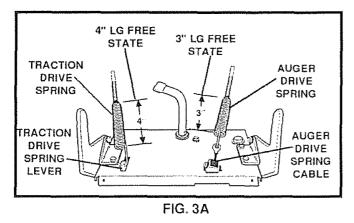
Reference to the right and left hand side of the snow thrower is from the operator's position at the handle.

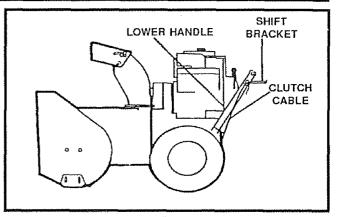
TO REMOVE SNOW THROWER FROM CARTON (See Fig. 1)

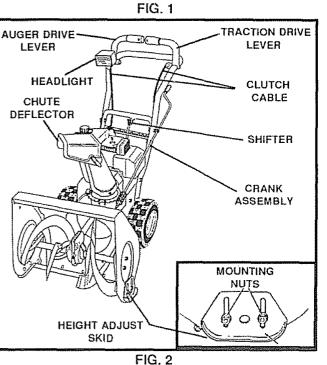
- Remove top pallet from carton
- Cut and discard the plastic ties securing the crank assembly to the pallet and place the assembly aside. Discard pallet
- Locate and remove container of 5W30 oil
- Cut all four corners of the carton from top to bottom and lay the panels flat
- Cut the bands holding the snow thrower to the lower pallet
- Cut ties securing the clutch control cables to the lower handle and lay cables back away from the motor frame.
- For packing purposes, the upper handle was removed and stored next to the frame To install upper handle and crank assembly, see To Install Upper Handle and Crank Assembly on page 8
- Install the control cables to control levers as shown in Fig. 3 and Fig. 3A.
- NOTE: If control cables have become unattached from motor mount frame, reconnect cables (See Fig 3A below).
- Roll the snow thrower off the skid by pulling on the handle. CAUTION: DO NOT back over cables
- Properly dispose of discarded packing.

TO SET UP YOUR SNOW THROWER

Your snow thrower is equipped with height adjust skids (Fig 2) on the outside of the auger housing. To adjust the skid height for different conditions, see the To Adjust Skid Height paragraph on page 17.







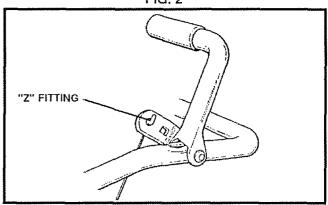


FIG. 3

CAUTION: IF YOU ARE REMOVING SNOW FROM ANY ROCKY OR UNEVEN SURFACES, RAISE THE FRONT OF THE SNOW THROWER BY MOVING THE SKIDS DOWN. THIS WILL HELP TO PREVENT ROCKS AND OTHER DEBRIS FROM BEING PICKED UP AND THROWN BY THE AUGER.

TO INSTALL THE UPPER HANDLE AND CRANK ASSEMBLY

- Lift the upper handle of the snow thrower and set behind the unit
- Make sure control cables are not caught between the handles.
- Remove the screws, flatwashers, lockwashers, and hex nuts securing the shifter plate in the lower holes of the lower handle and move shift lever to 3rd gear
- Install upper handle to the lower handle Be sure to position the upper handle so that the headlight is on the right hand side Upper handle should be to the outside of the lower handle and shifter plate to the inside

NOTE: Unless you have the assistance of another person, it may be easier to install one side of the handle at a time.

- Using the hardware (screws. flatwashers, lockwashers and hex nuts) removed from the shifter plate earlier, attach upper and lower handles in upper two holes (See Fig 4A) Do not tighten
- Using the hardware (screw, flatwasher, lockwasher and locknut) supplied in the parts bag, attach the shifter plate and upper and lower handle in the lower right hand hole
- Remove the 3/8" nylon locknut and flatwasher from the eye bolt assembly Check to make sure the two 3/8" jam nuts are tight. The jam nuts should be 2.75 inches from the end of the eye bolt (Fig. 4B).
- Remove the plastic bag, plastic cap, cotter pin and washer from the crank assembly and set aside (See Fig 5)
- Rotate the notched section of the discharge chute toward the crank-adjusting rod (See Fig 5)
- Install the wormed end of the crank through the hole in the crank adjusting rod and secure the end with the flat washer and cotter pin, as shown in Fig 5
- Bend the ends of the cotter pin around the rod and reinstall the plastic cap (See Fig 5)
- Install the chute crank eye bolt through the lower handle hole on the left hand side Make sure that the left side of the shifter plate is installed over the threaded end of the eye bolt Install the flatwasher, lockwasher and locknut (See Fig 4B)
- Tighten the eye bolt installed earlier; keep eye in line with the rod while tightening the inside nut securely
- Tighten all hardware securely

.

 Rotate the chute crank fully clockwise and fully counter-clockwise. The discharge chute should rotate fully to the outer diameter of the worm and should clear approximately 1/8" (See Fig. 5).

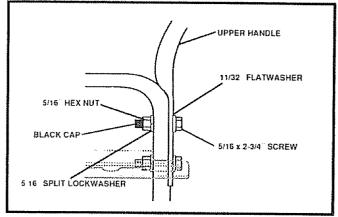


FIG. 4A

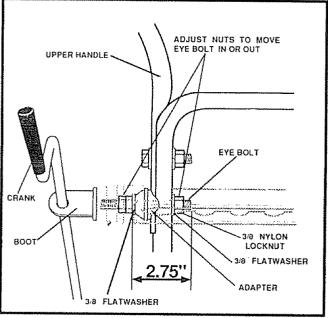


FIG. 4B

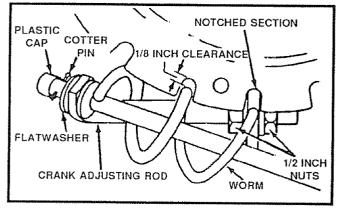


FIG. 5

 If the chute crank needs to be adjusted, go to the Service and Adjustments section on page 17 Screws securing chute clips at the base of the chute should be slightly loose for easy rotation

NOTE: Be sure the crank does not touch the side of the engine or the cover will be scratched

TO INSTALL HEADLIGHT

The headlight is mounted on the right side of the upper handle and is installed upside down for packaging purposes.

- Remove the pivot bolt nut, lockwasher and saddle washer (Fig 6A), place saddle washer and headlight in correct position (as shown in Fig. 6B and in Fig. 2 on page 7), then place lockwasher and re-tighten pivot bolt nut (See Headlight Repair Parts, page 34).
- Tie the headlight cable to upper and lower handles with the plastic cable ties supplied in the parts bag by threading the pointed ends of each tie through the square end and pulling tightly around the headlight cable and the handle.

NOTE: One side of the plastic tie has small notches in it, while the other side is smooth. The notched side must be on the inside of the loop which is formed when the ends are put together.

- Try to loosen the cable tie. If it can be loosened, it has been attached with the smooth side on the inside of the loop Remove the cable tie and reverse its direction.
- Cut off excess plastic tie

TO CHECK/ADJUST CLUTCH CONTROL CABLES

The control cables attached to the auger clutch lever and traction clutch lever (See Fig. 7) may need to be adjusted before you use your snow thrower.

For instructions on checking or adjusting the control cables, see To Adjust Clutch Control Cables paragraph on page 18.

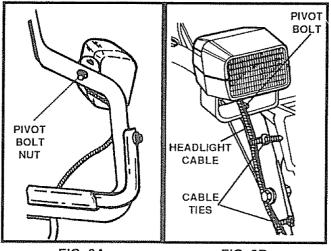


FIG. 6A

FIG. 6B

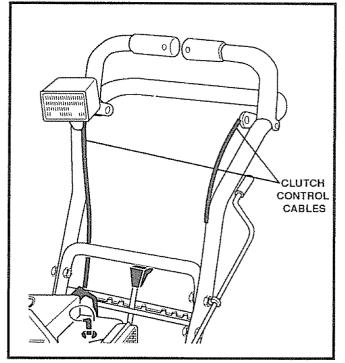
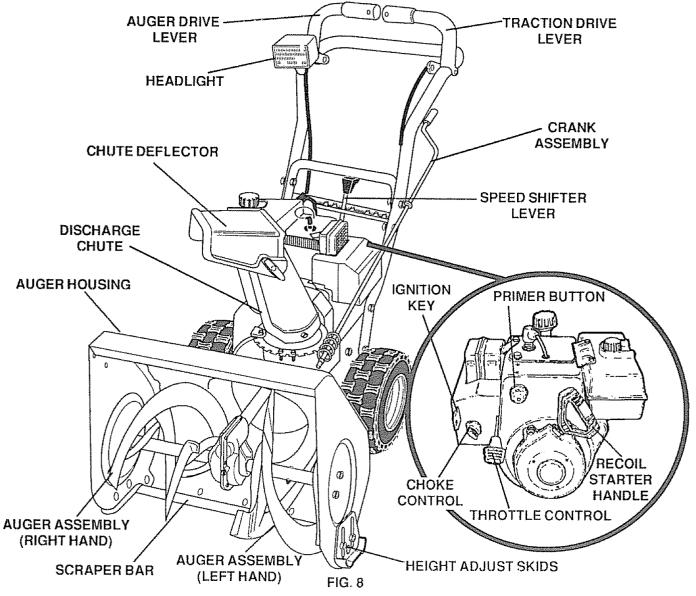


FIG. 7

KNOW YOUR SNOW THROWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR SNOW THROWER. Compare the illustrations with your snow thrower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference



SEARS SNOW THROWERS conform to the safety standards of the American National Standards Institute

AUGER DRIVE LEVER - Starts and stops the auger and impeller (snow gathering and throwing)

TRACTION DRIVE LEVER - Propels the snow thrower forward and in reverse.

HEADLIGHT - Turns on whenever engine is running. SPEED SHIFTER LEVER - Selects the speed of the snow thrower (6 speeds forward and 2 speeds reverse).

CRANK ASSEMBLY - Changes the direction of snow throwing through the discharge chute

CHUTE DEFLECTOR - Changes the height and distance the snow is thrown.

DISCHARGE CHUTE - Changes the direction the snow is thrown

HEIGHT ADJUST SKIDS - Adjusts the ground clearance of the auger housing.

IGNITION KEY - Must be inserted to start the engine RECOIL STARTER HANDLE - Starts the engine manually

CHOKE CONTROL - Used to start a cold engine PRIMER BUTTON - Injects fuel directly into the carburetor manilold for fast starts in cold weather THROTTLE CONTROL - Controls the engine speed



The operation of any snow thrower can result in foreign objects being thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating the snow thrower.

We recommend standard safety glasses, available at SEARS Retail or Catalog Stores, or a wide vision safety mask for over your glasses

HOW TO USE YOUR SNOW THROWER

TO CONTROL SNOW DISCHARGE

- Turn the crank assembly to set the direction of the snow throwing.
- Loosen the wing knob on the chute deflector and move the deflector to set the distance. Move the deflector UP for more distance, DOWN for less distance. Then tighten the wing knob (See Fig. 9)

TO STOP YOUR SNOW THROWER

- To stop throwing snow, release the auger drive lever (See Fig. 11).
- To stop the wheels, release the traction drive lever.
- To stop the engine, push the throttle control lever to off and pull out (DO NOT TURN) the ignition key (See Fig 10)

TO MOVE FORWARD AND BACKWARD

To shift, release the traction drive lever and move the speed shifter lever to the speed you desire Ground speed is determined by snow conditions Select the speed you desire by moving the speed shifter lever into the appropriate area on the control panel

Speeds 1, 2 - Wet, Heavy, Extra Deep

Speed 3 - Light

Speed 4 - Very Light

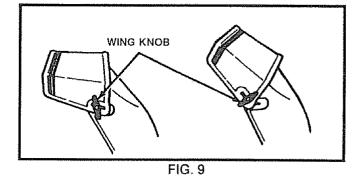
Speeds 5, 6 - Transport only

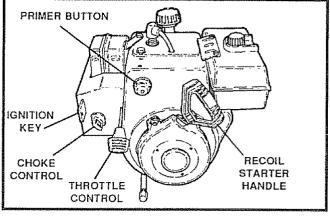
- Engage the traction drive lever (See Fig 11, left hand). As the snow thrower starts to move, maintain a firm hold on the handles, and guide the snow thrower along the clearing path. Do not attempt to push the snow thrower.
- To move the snow thrower backward, move the speed shifter lever into first or second reverse and engage the traction drive lever (left hand).

IMPORTANT: NEVER MOVE THE SPEED SHIFTER LEVER WHILE THE TRACTION LEVER IS DOWN

TO THROW SNOW

- Push down the auger drive lever (See Fig. 11, right hand).
- Release to stop throwing snow







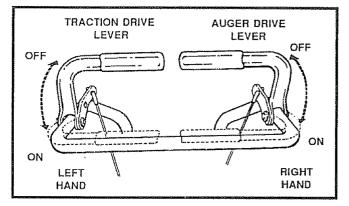


FIG. 11



CAUTION: READ OWNER'S MANUAL BE-FORE OPERATING MACHINE. NEVER DI-RECT DISCHARGE TOWARD BYSTANDERS. STOP THE ENGINE BE-FORE UNCLOGGING DISCHARGE CHUTE OR AUGER HOUSING AND BE-FORE LEAVING THE MACHINE.

TO USE WHEEL LOCKOUT PIN

- The left hand wheel is secured to the axle with a klick pin (See Fig. 12A) This unit was shipped with this klick pin in the locked (through wheel hole) position.
- For ease of maneuverability, in light snow conditions, disconnect the klick pin from the wheel locked position and push into the single wheel drive (unlocked axle hole only) position (See Fig. 12B).
- Make sure that the klick pin is in the single wheel drive position of the axle only and not through the locked position.

BEFORE STARTING THE ENGINE

- If the snow thrower must be moved without the aid of the engine, it is easier to pull the snow thrower by the handles rather than pushing.
- Before you service or start the engine, familiarize yourself with the snow thrower. Be sure you understand the function and location of all controls.

NOTE: Check tension of clutch cables before starting the engine. (See To Adjust The Control Cables paragraph on page 18.)

- Be sure that all fasteners are tight.
- Make sure the height adjust skids are properly adjusted. (See To Adjust Skid Height paragraph on page 17.)
- Check tire pressure (14 to 17 pounds) See side of tire for maximum inflation. Do not exceed listed maximum pressure.

FILL OIL

This snow thrower was shipped with a container of 5W30 motor oil. This oil must be added to the engine before operating. Remove the oil fill cap/dipstick and fill the crank case to FULL line on dipstick (26 ounces) (See Fig. 14)

NOTE: Engine may already contain some residual oil Check frequently when filling the crankcase. Do not over fill.

Tighten the fill cap/dipstick securely each time you check the oil level.

NOTE: Oil must be changed after the first 2 hours of operation to extend engine life

For extreme cold operating conditions of 0°F and below, use a partial synthetic 0W30 motor oil for easier starting

FILL GAS

WARNING: Experience indicates that alcohol blended fuels (called gasohol or those using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage

To avoid engine problems, the fuel system should be emptied before storage for 30 days or longer. Start the

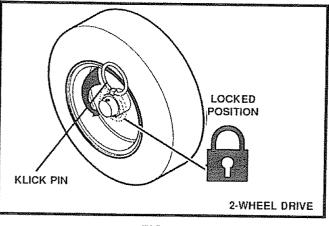


FIG. 12A

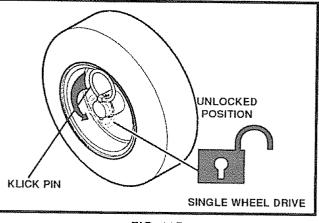


FIG. 12B

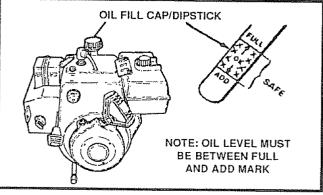


FIG.13

engine and let it run until the fuel lines and carburetor are empty. Use the carburetor bowl drain to empty residual gasoline from the float chamber. Use fresh fuel next season (See storage instructions on page 24 for additional information.)

Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur

Fill the fuel tank with clean, fresh, unleaded grade automotive gasoline Be sure that the container you pour the gasoline from is clean and free from rust or other foreign particles Never use gasoline that may be stale from long periods of storage in the container

TO STOP ENGINE

To stop engine, move the throttle control lever to STOP position and remove key. Keep the key in a safe place. The engine will not start without the key.

NOTE: DO NOT turn key.

CARBURETOR

The factory settings for the carburetor are for most conditions. If the engine is operated under the following conditions, you can adjust carburetor mixture. See "How To Adjust The Carburetor" (See Service and Adjustments, page 22).

- The engine has a loss of power or does not run smooth.
- The engine's operated above 4,000 feet.

TO START ENGINE

Be sure that the engine has sufficient oil. The snow thrower engine is equipped with a recoil starter. Before starting the engine, be certain that you have read the following information:

COLD START (See Fig. 14)

- Be sure the auger drive and traction drive levers are in the disengaged RELEASED position
- Move the throttle control to RUN position
- Remove the keys from the plastic bag. Insert one key into the ignition slot. Be sure it snaps into place. DO NOT TURN KEY. Keep the second key in a safe place
- Rotate the choke control to FULL choke position
- Push the primer button while covering the vent hole as follows: (Remove finger from primer button between primes).

Do not prime if temperature is above 50°F.

- Two times if temperature is 50°F to 15°F
- Four times if temperature is below 15°F.
- Pull the recoil starter handle rapidly. Do not allow the handle to snap back, but allow it to rewind slowly while keeping a firm hold on the starter handle.
- As the engine warms up and begins to operate evenly, rotate the choke control slowly to the OFF position. If the engine falters, return to FULL choke, then slowly move to the OFF position.

NOTE: Allow the engine to warm up for a few minutes because the engine will not develop full power until it reaches operating temperature.

Run the engine at full throttle (RUN) when throwing snow.

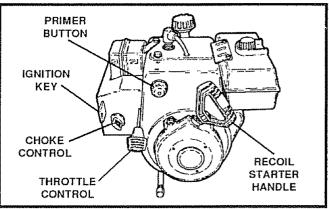


FIG.14



CAUTION: GASOLINE IS FLAMMABLE AND CAUTION MUST BE USED WHEN HANDLING OR STORING IT.

DONOT FILL FUEL TANK WHILE SNOW THROWER IS RUNNING, WHEN IT IS HOT, OR WHEN SNOW THROWER IS IN AN ENCLOSED AREA.

KEEP AWAY FROM OPEN FLAME OR AN ELEC-TRICAL SPARK, AND DO NOT SMOKE WHILE FILLING THE FUEL TANK.

NEVER FILL THE TANK COMPLETELY, FILL THE TANK TO WITHIN 1/4" - 1/2" FROM THE TOP TO PROVIDE SPACE FOR EXPANSION OF FUEL.

ALWAYS FILL FUEL TANK OUTDOORS AND USE A FUNNEL OR SPOUT TO PREVENT SPILLING.

MAKE SURE TO WIPE UP ANY SPILLED FUEL BEFORE STARTING THE ENGINE.

STORE GASOLINE IN A CLEAN, APPROVED CONTAINER AND KEEP THE CAP IN PLACE ON THE CONTAINER.

WARM START

If restarting a warm engine after a short shutdown, leave choke at OFF and do not push the primer button. If the engine fails to start, follow the Cold Start instructions above.

FROZEN RECOIL STARTER

If the starter is frozen and will not turn engine:

- Pull as much rope out of the starter as possible.
- Release the starter handle and let it snap back against the starter.

If the engine still fails to start, repeat the two previous steps until the engine starts. Then continue with the directions for cold start.

To help prevent possible freeze-up of recoil starter and engine controls, proceed as follows after each snow removal job.

- With the engine running, pull the starter rope hard with a continuous full arm stroke three or four times. Pulling of starter rope will produce a loud clattering sound. This is not harmful to the engine or starter.
- With the engine not running, wipe all snow and moisture from the carburetor cover in area of control levers. Also move throttle control, choke control, and starter handle several times.



CAUTION: NEVER RUN ENGINE IN-DOORS OR IN ENCLOSED, POORLY VENTILATED AREAS. ENGINE EX-HAUST CONTAINS CARBON MONOX-IDE, AN ODORLESS AND DEADLY

GAS. KEEP HANDS, FEET, HAIR AND LOOSE CLOTHING AWAY FROM ANY MOVING PARTS ON ENGINE AND SNOW THROWER.

WARNING: TEMPERATURE OF MUFFLER AND NEARBY AREAS MAY EXCEED 150° F. AVOID THESE AREAS.

DO NOT ALLOW CHILDREN OR YOUNG TEENAG-ERS TO OPERATE OR BE NEAR SNOW THROWER WHILE IT IS OPERATING.



CAUTION: DO NOT ATTEMPT TO RE-MOVE ANY ITEM THAT MAY BECOME LODGED IN AUGER WITHOUT TAKING THE FOLLOWING PRECAUTIONS:

- RELEASE AUGER DRIVE AND TRACTION DRIVE LEVERS.
- MOVE THROTTLE LEVER TO STOP POSI-TION.
- REMOVE (DO NOT TURN) IGNITION KEY.
- DISCONNECT SPARK PLUG WIRE.
- DO NOT PLACE YOUR HANDS IN THE AU-GER OR DISCHARGE CHUTE. USE A PRY BAR.

SNOW THROWING TIPS

- For maximum snow thrower efficiency in removing snow, adjust ground speed, NEVER the throttle. Go slower in deep, freezing, or wet snow. If the wheels slip, reduce forward speed. The engine is designed to deliver maximum performance at full throttle and should be run at this power setting at all times. Most efficient snow blowing is accomplished when the snow is removed immediately after it falls.
- For complete snow removal, slightly overlap each path previously taken. Use more overlap in deep snow to prevent overloading.
- The snow should be discharged down wind whenever possible. In windy conditions, lower the chute deflector to direct discharged snow close to the ground, where it is less likely to blow into unwanted areas.
- For normal usage, set the skids so that the scraper bar is 1/8" above the skids. For extremely hard-packed snow surfaces, adjust the skids upward so that the scraper bar touches the ground.
- On gravel or crushed rock surfaces, set the skids at 1-1/4" below the scraper bar (see To Adjust Skids Height paragraph on page 17). Stones and gravel must not be picked up and thrown by the machine
- On gravel or crushed rock surfaces, set the skids at 1-1/4" below the scraper bar (see To Adjust Skids Height paragraph on page 17). Stones and gravel must not be picked up and thrown by the machine.
- After the snow throwing job has been completed, allow the engine to idle for a few minutes, which will melt snow and accumulated ice off the engine.
- Clean the snow thrower thoroughly after each use
- Remove ice and snow accumulation and all debris from the entire snow thrower, and flush with water (if possible) to remove all salt or other chemicals Wipe snow thrower dry

CUSTOMER RESPONSIBILITIES

GENERAL RECOMMENDATIONS

The warranty on this snow thrower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain snow thrower as instructed in this manual

Some adjustments will need to be made periodically to properly maintain your snow thrower

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

AFTER EACH USE

- Check for any loose or damaged parts
- Tighten any loose fasteners
- Check and maintain the auger
- After each use, remove all snow and slush off the snow thrower to prevent freezing of auger or controls
- Check controls to make sure they are lunctioning properly
- If any parts are worn or damaged, replace immediately.

SNOW THROWER

LUBRICATION - EVERY FIVE HOURS

- Lubricate the flange on the discharge chute every five (5) hours during use and before storage
- See Lubrication Chart diagram on page 25 for lubrication points and type of lubricant

LUBRICATION - EVERY TEN HOURS

- Auger Shaft Using a hand grease gun, lubricate the auger shaft zerk fittings (See A, Fig 16) every ten (10) operating hours Each time a shear bolt is replaced (see To Replace Auger Shear Bolt on page 22), the auger shaft MUST be greased
- For storage or when replacing shear bolts, remove shear bolts and lubricate auger shaft zerks. Rotate augers several times on the shaft and reinstall the shear bolts.
- The chute control rod, used to change the direction of the snow discharge, needs to be lubricated frequently and before storage
- See Lubrication Chart diagram on page 25 for lubrication points and type of lubricant

LUBRICATION - EVERY 25 HOURS

- Position speed selector lever in first gear
- Place a coin or (a shim of equal thickness) between the rubber friction wheel and disc drive plate to prevent friction wheel contacting the friction disc

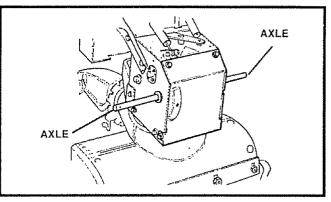


FIG. 15

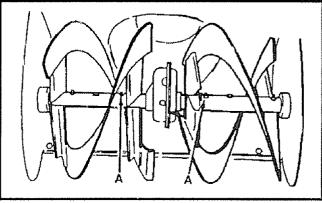


FIG.16

- Disc Drive Plate Using a hand grease gun, lubricate with a Hi Temp EP Moley grease, zerk located beneath the disc drive plate (see Fig 17 inset) every 25 hours and at the end of the season and/or before storage To grease zerk, turn disc drive plate clockwise by hand until zerk is clearly visible at front center DO NOT over fill or allow grease to come in contact with the disc drive plate or friction wheel or damage will result. Fill zerk only until grease becomes visible below bearing assembly located under grease zerk. See Lubrication Chart on page 25
- IMPORTANT: Remove coin and ensure that a gap exists between friction wheel and disc drive plate.
- NOTE: Clean all excess grease found on friction disc hub
- CAUTION: Do not allow grease to contact friction wheel and disc drive plate.

LUBRICATION - BEFORE STORAGE

 Remove both wheels, grease (any automotive type grease) both axles (See Fig 15) and replace wheels Do this at least once a year and /or prior to storage

CUSTOMER RESPONSIBILITIES

LUBRICATION

 Hex Shaft and Gears - Hex shaft and gears require no lubrication All bearings and bushings are lifetime lubricated and require no maintenance (See Fig 17)

NOTE: Any greasing or oiling of the above components can cause contamination of the friction wheel If the disc drive plate or friction wheel comes in contact with grease or oil, damage to the friction wheel will result.

Should grease or oil come in contact with the disc drive plate or friction wheel, be sure to clean the plate and wheel thoroughly.

NOTE: For storage, the hex shaft and gears should be wiped with 5W-30 motor oil to prevent rusting (See Fig 17)

 Auger Gear Box - The auger gear box has been factory lubricated for life. If for some reason lubricant should leak out, have the auger gear case checked by a competent repairman.

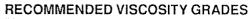
ENGINE

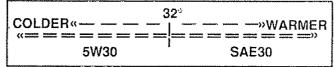
LUBRICATION

Check the crankcase oil level (See Fig. 18) before starting the engine and after each five (5) hours of continuous use. Add S A E. 5W-30 motor oil as needed Tighten fill cap/dipstick securely each time you check the oil level

OIL RECOMMENDATION

Only use high quality detergent oil rated with API service classification SG. Select the oil's viscosity grade according to your expected operating temperature:



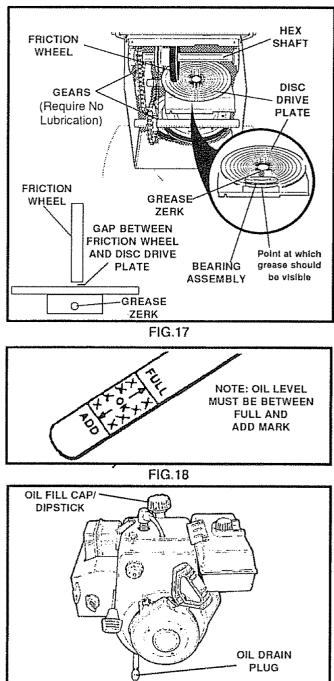


NOTE: For extreme cold operating conditions of 0° and below, use a partial synthetic 0W30 motor oil for easier starting

NOTE: Although multi-viscosity oils improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil

Change the oil after first two hours of operation. every 25 hours thereafter, and at the beginning of each season (See Fig. 19).

- Position the snow thrower so that the oil drain plug is at the lowest point on the engine Remove the oil drain plug and the oil fill cap/dipstick Drain the oil into a suitable container. Oil will drain more treely when warm
- Replace the oil drain plug and tighten securely





SPARK PLUG Make sure that the spark plug is tightened securely into the engine and the spark plug wire is attached to the spark plug

- If a torque wrench is available, torque plug to 18 to 23 foot pounds
- Clean the area around the spark plug base before removal to prevent dirt from entering the engine.
- Clean the spark plug and reset the gap periodically at 030 inch.



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CAUTION: ALWAYS DISCONNECT THE SPARK PLUG WIRE AND TIE BACK AWAY FROM THE PLUG BEFORE MAK-ING ANY ADJUSTMENTS OR REPAIRS.

TO ADJUST SKID HEIGHT

This snow thrower is equipped with two height adjustment skids, located on the outside of the auger housing (See Fig. 20). These skids elevate the front of the snow thrower.

For normal hard surfaces, adjust the skids as follows:

Check tire pressure (14 to 17 pounds). See side of tire for maximum inflation. Do not exceed maximum pressure on side of tire.

Place the extra shear bolts supplied (found in parts bag) under each end of the scraper bar near but not under the skid.

- Loosen the skid mounting nuts (See Fig. 20) and adjust the skids up to bring the front of the snow thrower down Re-tighten the mounting nuts
- Set the skid on the other side at the same height

For rocky or uneven surfaces, adjust the skids as follows:

Raise the front of the snow thrower by moving the skids down. This will help prevent rocks and other debris from being picked up and thrown by the auger.

NOTE: Be sure that snow thrower is set at same height on both sides.

TO ADJUST SCRAPER BAR

After considerable use, the metal scraper bar will have a definite wear pattern. The scraper bar in conjunction with the skids should always be adjusted to allow 1/8" between the scraper bar and the sidewalk or area to be cleaned. The scraper bar may have to be returned to its original lower setting to maintain the original performance level. To adjust:

- Position the snow thrower on a level surface.
- Make sure both tires are equally inflated.
- Loosen the carriage bolts and nuts securing the scraper bar to the auger housing.
- Adjust the scraper bar to the proper position.
- Tighten the carriage bolts and nuts, making sure that the scraper bar is parallel with the working surface.
- For extended operation, the scraper bar may be reversed. If the scraper bar must be replaced due to wear, remove the carriage bolts and nuts and install a new scraper bar.

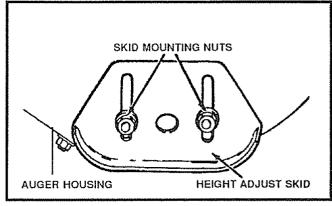


FIG. 20



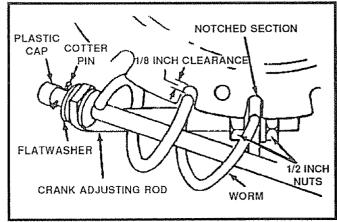
CAUTION: BE CERTAIN TO MAINTAIN PROPER GROUND CLEARANCE FOR YOUR PARTICULAR AREA TO BE CLEARED. OBJECTS SUCH AS GRAVEL, ROCKS OR OTHER DEBRIS, IF STRUCK BY THE IMPELLER, MAY BE THROWN WITH SUFFICIENT FORCE TO CAUSE PERSONAL INJURY, PROPERTY DAMAGE OR DAMAGE TO THE SNOW THROWER.

TO ADJUST CHUTE CRANK ASSEMBLY

If you cannot rotate the chute crank fully to the left and to the right, you need to adjust the chute crank (See Fig. 21)

- Loosen both 1/2" nuts on the crank adjusting rod (using 3/4" wrenches).
- Rotate the adjusting rod in or out to allow about 1/8" clearance between the notch in the flange and the outer diameter of the worm.
- Once this clearance is set, tighten the nuts.

NOTE: Be sure the crank does not touch the side of the engine or the cover will be scratched



TO ADJUST THE CLUTCH CONTROL CABLES

Periodic adjustment of the cables may be required due to normal stretch and wear on the belts. To check for correct adjustment, disconnect "Z" Fitting at clutch lever, move clutch lever to the full forward position, just contacting the plastic bumper. The control cables are correctly adjusted when the center of the "Z" fitting is between the center and top of the hole and there is no droop in the cable (See Fig. 22). If adjustment is necessary:

- Remove fuel from tank, and stand blower on end
- Pull rubber boot off the top of the spring. Push the cable through the spring (See Fig. 23) to expose the threaded portion of the cable.
- Hold the square end of the threaded portion with pliers and adjust the locknut in or out until the excess slack is removed.
- Pull the cable back through the spring and connect the cable.
- Do the same for the other lever cable, if needed.

NOTE: Whenever the traction drive or auger belts are adjusted or replaced, the cables will need to be adjusted.

TO ADJUST BELTS

Belts stretch during normal use. If you need to adjust the belts due to wear or stretch, proceed as follows:

AUGER DRIVE BELT (See Fig. 25)

If your snow thrower will not discharge snow, check the control cable adjustment. If it is correct, then check the condition of the auger drive belt. It may be loose or damaged. If it is damaged, replace it See To Replace Belts paragraph on page 19. If the auger drive belt is loose, adjust as follows:

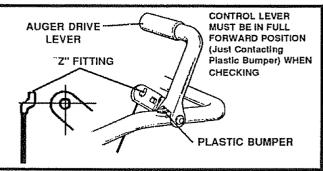
- Disconnect the spark plug wire
- Remove the belt cover (See Fig. 26)
- Loosen the nut on the idler pulley (See Fig. 24) and move the pulley toward the belt about 1/8"
- Tighten the nut.
- Press the auger drive lever. Check the tension on the belt (opposite auger idler pulley) The belt should deflect about 1/2" with moderate pressure (See Fig. 24).

NOTE: You may have to move the auger idler pulley more than once to obtain the correct tension

- Replace the belt cover
- Check the clutch control cable adjustment
- Reconnect the spark plug wire

TRACTION DRIVE BELT

The traction drive belt has constant spring pressure and does not require adjustment





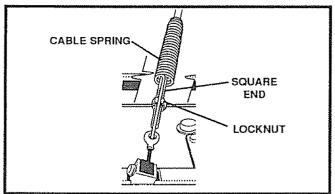


FIG. 23

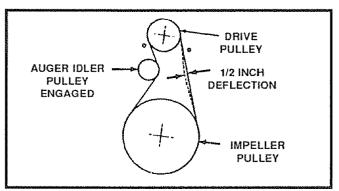


FIG. 24

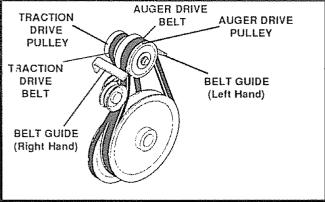
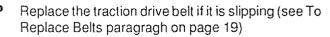


FIG. 25



TO REPLACE BELTS

The drive belts on this snow thrower are of special construction and should be replaced with original equipment belts available from your nearest Sears Store or Service Center.

You will need the assistance of a second person while replacing the belts.

Drain the gasoline from the fuel tank by removing the fuel line at the carburetor. Drain the gas into a container and reinstall the fuel line.



CAUTION: DRAIN THE GASOLINE OUTDOORS, AWAY FROM FIRE OR FLAME.

AUGER DRIVE BELT

If your snow thrower will not discharge snow, and the auger drive belt is damaged, replace it as follows:

- Disconnect the spark plug wire.
- Remove the belt cover (See Fig. 26).
- Loosen the belt guides (See Fig. 27) and pull away from the engine drive pulley.
- Loosen nut on the idler pulley (See Fig. 27) and pull idler pulley away from the belt.
- Remove belt from engine drive pulley
- Remove top two bolts that secure auger housing to motor mount frame. Loosen bottom two bolts. Auger housing and motor mount frame will separate, hinged by bottom two bolts. (See Fig. 29).
- Remove brake arm from housing. Do not remove spring.
- Remove old belt from the auger drive pulley.
- Position new belt on auger pulley.
- Reinstall brake arm into housing Ensure brake arm is fully inserted into housing and brake pad is riding in pulley groove.
- Replace top two bolts, and re-tighten bottom two bolts.
- Adjust the drive belt (see To Adjust Auger Drive Belt paragraph on page 18)
- Adjust the belt guides (see To Adjust The Belt Guides paragraph on page 20).
- Reinstall the belt cover
- Reconnect the spark plug wire.

TRACTION DRIVE BELT (See Fig. 27)

If your snow thrower will not move forward, check the traction drive belt for wear (Check other causes also in the Trouble Shooting Points section.) If the traction drive belt needs to be replaced, proceed as follows:

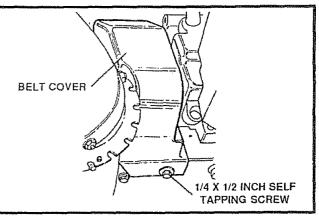


FIG. 26

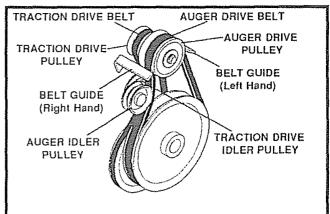


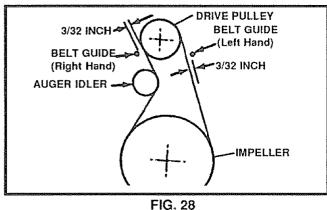
FIG. 27

- Disconnect the spark plug wire.
- Remove the belt cover.
- Loosen the belt guides and pull away from engine drive pulley.
- Loosen nut on auger idler and pull auger idler pulley away from belt Note location of idler pulley for later re-installation.
- Remove auger drive belt from engine pulley.
- Pull the drive belt idler pulley away from the drive belt.
- Remove the drive belt
- Position new drive belt onto traction pulley.
- Pull idler pulley away from belt, allowing belt to be positioned onto engine pulley.
- Release idler pulley Ensure idler pulley is properly engaged with belt
- Reinstall auger drive belt.
- Adjust the belt guides and tighten mounting screws (see To Adjust The Belt Guides paragraph on page 20).
- Adjust idler on auger belt.
- Reinstall the belt cover
- Reconnect the spark plug wire.

TO ADJUST THE BELT GUIDES

There are two belt guides on your snow thrower, a left and right. After you replace the traction drive belt, you need to adjust one or both of the belt guides. Proceed as follows for each belt:

- 0 Disconnect the spark plug wire.
- 0 Remove the belt cover (See Fig. 26).
- 0 Engage the auger drive clutch lever.
- Measure the distance between the belt guides and 0 the belt (See Fig. 28). The distance should be 3/32" for each quide.
- If adjustment is necessary, loosen the belt guide ø mounting bolts. Move the belt guides to the correct position. Tighten the mounting bolts
- 0 Reinstall the belt cover
- 0 Reconnect the spark plug wire





TO ADJUST THE FRICTION WHEEL

If the snow thrower will not move forward, you need to check the traction drive belt, the traction drive cable or the friction wheel. If the friction wheel is damaged, it will need to be replaced See the To Replace Friction Wheel paragraph on page 21. If the friction wheel is not worn, check the adjustment, as follows:

- ø Disconnect the spark plug wire
- 0 Drain the gasoline from the gas tank.
- 0 Stand snow thrower on the auger housing end.
- Remove the bottom panel (See Fig. 29) ø
- ø Position the shifter lever in first (1) gear
- Note the position of the friction wheel on the disc 0 drive plate. The right outer side of the disc drive plate should be 3" from the center of the friction wheel (See Fig. 29A).

If adjustment is necessary:

Loosen bolts in speed selector lever (See Fig. 29B). ø

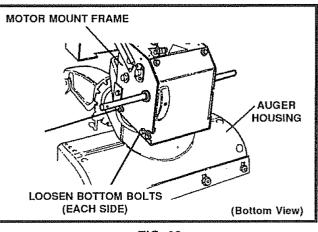
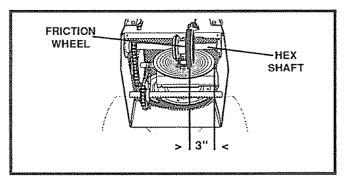


FIG. 29

- Move friction wheel to proper position as indicated 0 in previous step (Fig. 29A).
- Re-tighten bolts in speed selector lever ۵
- Reinstall the bottom panel ø





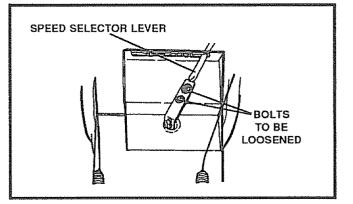


FIG. 29B

TO REPLACE FRICTION WHEEL

If the snow thrower will not move forward, and the friction wheel is worn or damaged, you need to replace it as follows: (First allow the engine to cool.)



CAUTION: DRAIN GASOLINE OUTDOORS AWAY FROM FIRE OR FLAME.

- Drain the gasoline from the fuel tank by removing the fuel line at the carburetor. Drain the fuel in a container and reinstall the fuel line.
- Disconnect the spark plug wire.
- Stand the snow thrower up on the auger housing end.
- Remove the bottom panel (See Fig. 30).
- Remove the three (3) fasteners securing the friction wheel to the hub (See Fig. 31).
- Remove the four bolts securing the bearing plates (both sides) (See Fig. 32).
- Remove right side bearing plate Leave hex shaft in original position
- Remove friction wheel from hub. Slip friction wheel off hex shaft towards right side.
- Slip new friction wheel onto hub with recessed or cupped end away from hub (See Fig 31).
- Install bearing plates to original position. Ensure hex shaft is engaged with both bearing plates.
- Secure bearing plates, using bolts removed earlier
- Secure friction wheel to hub using fasteners removed earlier. Ensure hex shaft turns freely

NOTE: Ensure friction wheel and friction disc are free from grease or oil.

- Replace bottom panel
- Lower the snow thrower onto the tires

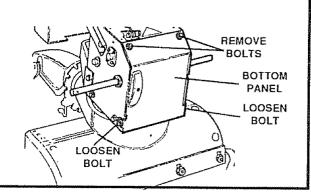


FIG. 30

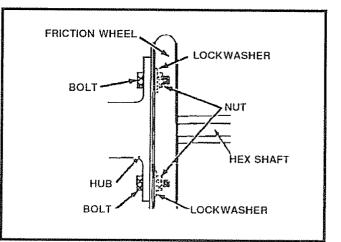


FIG. 31

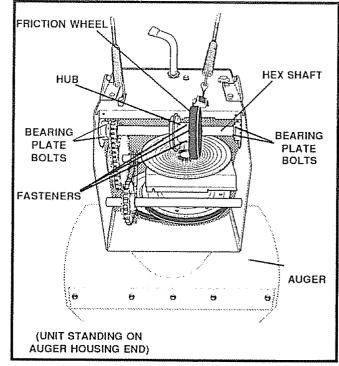


FIG. 32

TO REPLACE AUGER SHEAR BOLT

The augers are secured to the auger shaft with special bolts (See Fig. 33) that are designed to break (to protect the machine) if an object becomes lodged in the auger housing. Use of a harder bolt will destroy the protection provided by the shear bolt.

IMPORTANT: TO INSURE SAFETY AND PERFORMANCE LEVELS, ONLY ORIGINAL EQUIPMENT SHEAR BOLTS SHOULD BE USED. WHEN REPLACING SHEAR BOLTS, BE SURE TO REPLACE SHEAR BOLT SPACERS.

To replace a broken shear bolt, proceed as follows:

- Move the throttle to STOP and turn off all controls.
- Disconnect the spark plug wire. Be sure all moving parts have stopped.
- Lubricate the auger shaft zerk fitting (see the Customer Responsibilities section on pages 15-16).
- Align the hole in the auger with the hole in the auger shaft. Install the new shear bolt and shear bolt spacer provided.
- Reconnect the spark plug wire.

TO ADJUST CARBURETOR

The carburetor (See Fig. 34 and Fig. 36, Page 24) has been pre-set at the factory and readjustment should not be necessary. However, if the carburetor does need to be adjusted, proceed as follows:

- Close the high speed adjusting screw by hand.
- Do not over-tighten.
- Then open it 1-1/4 to 1-1/2 turns.
- Close the idle adjusting screw by hand. Do not overtighten.
- Then open it 1-1/4 to 1-1/2 turns.
- Start the engine and let it warm up.
- Set the throttle control to RUN. Adjust the high speed adjusting screw in until the engine speed or sound alters. Adjust the screw out until the engine speed sound alters. Note the difference between the two limits and set the screw in the middle of the range.
- Let the engine run undisturbed for 30 seconds after each setting to allow the engine to react to the previous adjustment.
- Set the throttle control to SLOW. Adjust the idle adjusting screw in until the engine speed drops, then adjust the screw out until the engine speed drops. Note the difference between the two limits and set the screw in the middle of the range.

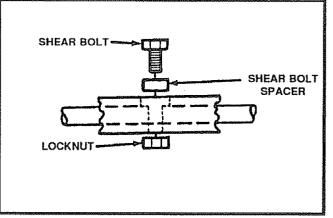
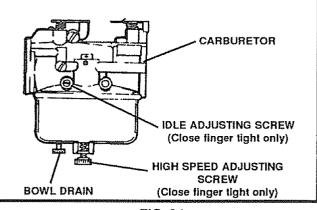


FIG. 33





- If the engine tends to stall under load or does not accelerate from low speed to high speed properly, adjust the high speed screw out in 1/8 turn increments until the problem is resolved. Let the engine run for 30 seconds between settings.
- IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE -GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST SEARS SERVICE CENTER, WHICH HAS THE PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

TO ADJUST OR REPLACE THE SPARK PLUG

If you have difficulty starting your snow thrower, you may need to adjust or replace the spark plug. Follow the instructions below.

Replace the spark plug if the electrodes are pitted or burned or if the porcelain is cracked.

TO ADJUST:

- Clean the spark plug by carefully scraping the electrodes (do not sand blast or use a wire brush).
- Be sure the spark plug is clean and free of foreign material. Check the electrodes gap (See Fig. 35) with a wire feeler gauge and reset the gap to .030 inch if necessary.

TO REPLACE:

- If you need a new spark plug, use only the proper replacement spark plug (See page 4).
- Set the gap to .030.

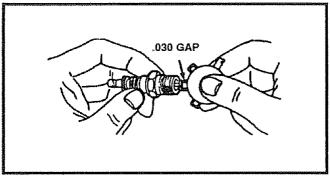


FIG. 35

- Before installing the spark plug, coat its threads lightly with oil or grease to insure easy removal.
- Tighten the plug firmly into the engine.
- If a torque wrench is available, torque the plug to 18 to 23 ft. - lbs.

STORAGE



CAUTION: NEVER STORE YOUR SNOW THROWER INDOORS OR IN AN EN-CLOSED, POORLY VENTILATED AREA IF GASOLINE REMAINS IN THE TANK. FUMES MAY REACH AN OPEN FLAME, SPARK OR PI-LOT LIGHT FROM A FURNACE, WATER HEATER, CLOTHES DRYER, CIGARETTE, ETC.

To prevent engine damage (if snow thrower is not used for more than 30 days) follow the steps below.

ENGINE STORAGE

Gasoline must be removed or treated to prevent gum deposits from forming in the tank, filter, hose, and carburetor during storage. Also during storage, alcoholblended gasoline that uses ethanolor methanol (sometimes called gasohol) attracts water. It acts on the gasoline to form acids which damage the engine.

- ø To remove gasoline, run the engine until the tank is empty and the engine stops. Then drain remaining gasoline from carburetor by pressing upward on bowl drain located on the bottom of carburetor (See Fig. 36).
- 0 If you do not want to remove gasoline, a fuel stabilizer (such as Craftsman Fuel Stabilizer No. 33500) may be added to any gasoline left in the tank to minimize gum deposits and acids If the tank is almost empty, mix stabilizer with fresh gasoline in a separate container and add some to the tank ALWAYS FOLLOW INSTRUCTIONS ON STABI-LIZER CONTAINER. THEN RUN ENGINE AT LEAST 10 MINUTES AFTER STABILIZER IS ADDED TO ALLOW MIXTURE TO REACH CARBURETOR. STORE SNOW THROWER IN A SAFE PLACE. SEE WARNING ABOVE.

You can keep your engine in good operating condition during storage by:

- ۲ Changing oil (See page 16)
- 0 Lubricating the piston/cylinder area This can be done by first removing the spark plug and squirting a few drops of clean engine oil into the spark plug hole. Then cover the spark plug hole with a rag to absorb oil spray. Next, rotate the engine by pulling the starter rope fully out two or three times. Finally, reinstall spark plug and attach spark plug wire.

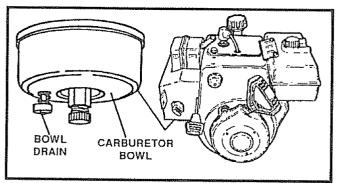


FIG. 36

SNOW THROWER STORAGE

- Thoroughly clean the snow thrower
- ٢ Lubricate all lubrication points (see the Customer Responsibilities section on pages 15-16).
- 0 Be sure that all nuts, bolts and screws are securely fastened Inspect all visible moving parts for damage, breakage and wear. Replace if necessary.
- ø Touch up all rusted or chipped paint surfaces; sand lightly before painting
- ø Cover the bare metal parts of the blower housing auger and the impeller with rust preventative, such as a spray lubricant

NOTE: A yearly checkup or tune-up by a SEARS Service Center is a good way to insure that your snow thrower will provide maximum performance for the next season.

0 Start the engine and run at SLOW (idle) speed until the engine stops from lack of fuel.

OTHER

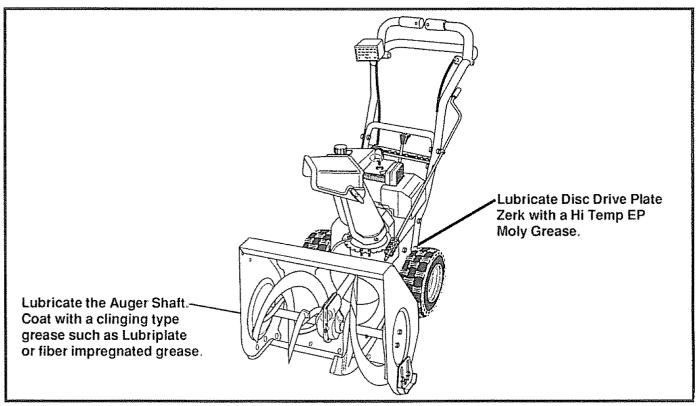
- 0 If possible, store your snow thrower indoors and cover it to give protection from dust and dirt
- 0 If the machine must be stored outdoors, block up the snow thrower to be sure the entire machine is off the ground
- ۲ Cover the snow thrower with a suitable protective cover that does not retain moisture. Do not use plastic or vinyl

IMPORTANT: NEVER COVER SNOW THROWER WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM

SERVICE RECOMMENDATIONS

SERVICE RECORDS	S SCHEDULE SERVICE			E							
Fill in dates as you com- plete regular service		Before Each Use		Every 5 Hours	Every 10 Hours	Every 25 Hours	Each Season	Before Storage			
Check Engine Oil Level		1		10			V				
Change Engine Oil	V						1				
Tighten All Screws and Nuts	V		10							T	
Check Traction Clutch Cable Adjustment (See Cable Adjustment)	للمعمل						1				
Check Spark Plug							V				
Adjust Drive Belts	M	 				V	V				
Lubricate All Pivot Points		<u> </u>			4						
Lubricate Auger Shaft (See Shear Bolt Replacement)					L						
Check Fuel		1									
Drain Fuel								1 m			
Check Auger Clutch Cable Adjust- ment (See Cable Adjustment)							L	5			
Lubricate Disc Drive Plate Zerk						1		100			

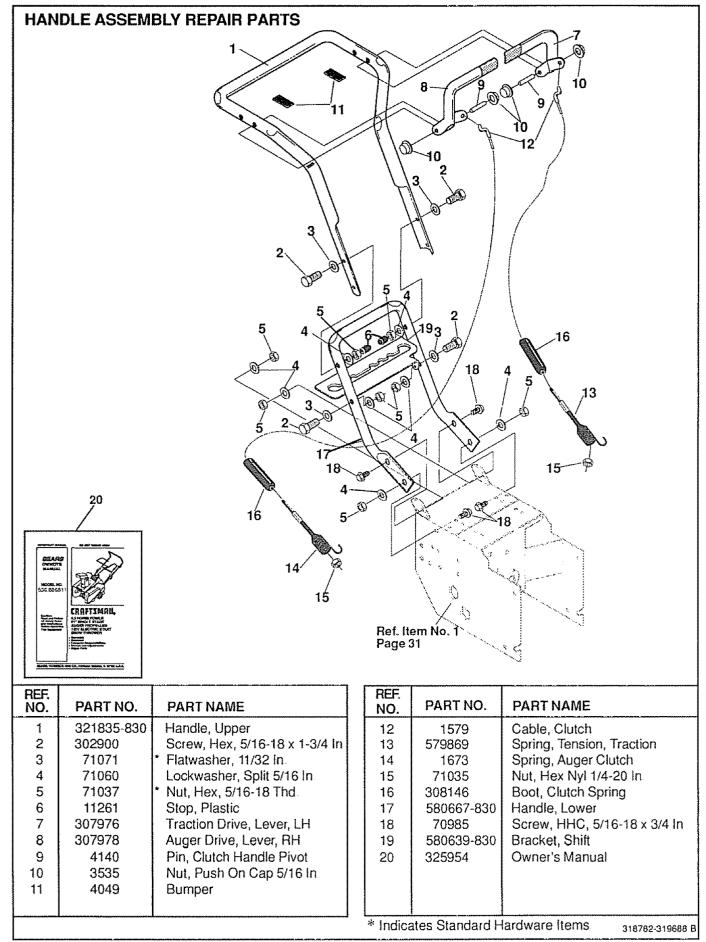
LUBRICATION CHART

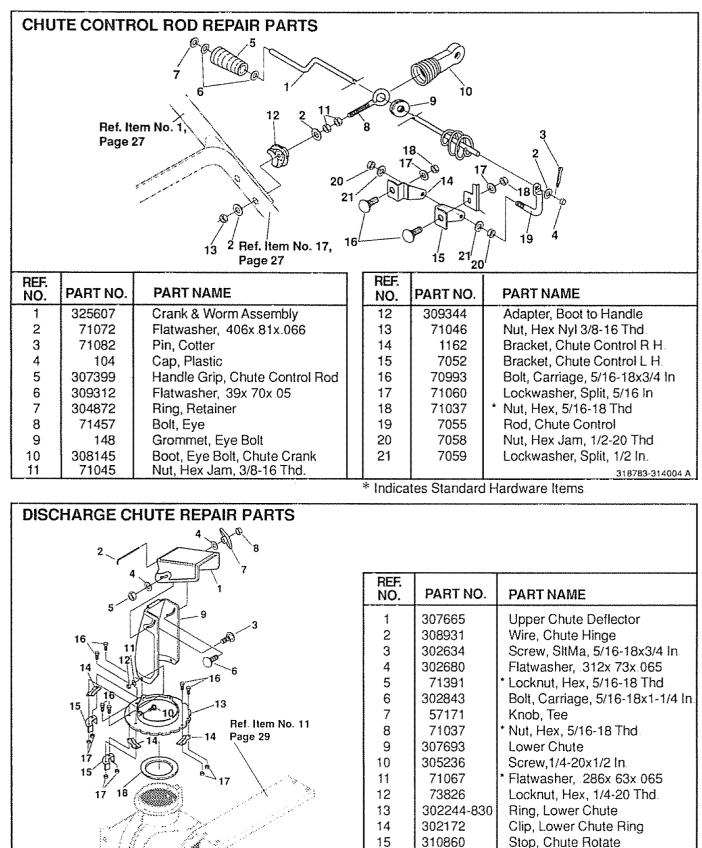


TROUBLE SHOOTING POINTS

TROUBLE	CAUSE	CORRECTION
Difficult starting	Defective spark plug Water or dirt in fuel system	Replace defective plug Use carburetor bowl drain to flush and refill with fresh fuel.
Engine runs erratically	Blocked fuel line or low on fuel	Clean fuel line; check fuel supply; add fresh fuel (gasoline/oil mixture if 2 cycle engine)
Engine stalls	Unit running on CHOKE	Move choke lever to OFF position
Engine runs erratically; Loss of power	Water or dirt in fuel system	Use carburetor bowl drain to flush and refill with fresh fuel
	Carburetor out of adjustment	Adjust carburetor
Excessive vibration	Loose parts; damaged impeller	Stop engine immediately and disconnect spark plug wire Tighten all bolts and make all necessary repairs If vibration continues, have the unit serviced by a competent repairman
Unit fails to propel itself	Drive belt loose or damaged	Replace drive belt
	Incorrect adjustment of traction drive cable	Adjust traction drive cable
	Worn or damaged friction wheel	Replace friction wheel
Unit fails to discharge snow	Auger drive belt loose or damaged	Adjust auger drive belt; replace if damaged
	Auger control cable not adjusted correctly	Adjust auger control cable
	Shear bolt broken	Replace shear bolt
	Discharge chute clogged	Stop engine immediately and disconnect spark plug wire Clean discharge chute and inside of auger housing
	Foreign object lodged in auger	Stop engine immediately and disconnect spark plug wire Remove object from auger
Headlight does not work	Loose wire connection	Tighten connection
	Bulb burned out	Replace headlight bulb
	26	1

CRAFTSMAN 26" SNOW THROWER 536.886811





16

17

18

71032

71058

Indicates Standard Hardware Items

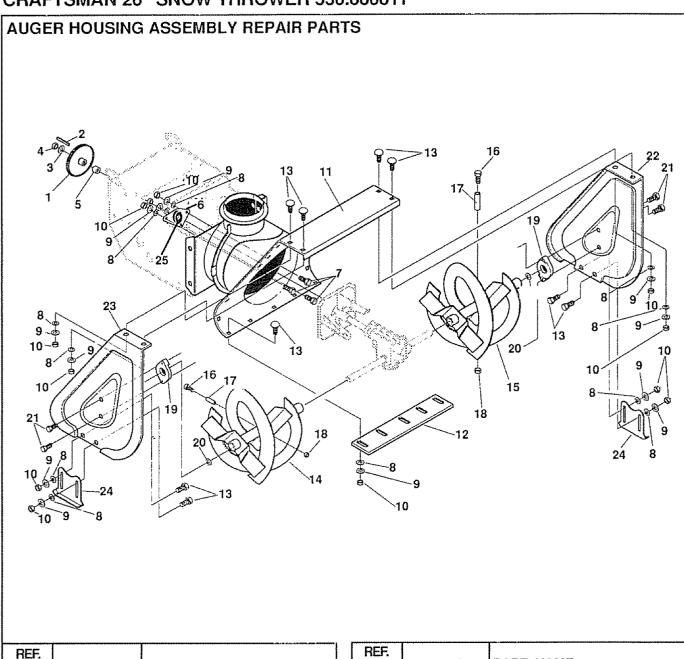
302275

Screw, WahMa, #8-32x1/2 In

318779-314123 C

Locknut, Hex, #8-32

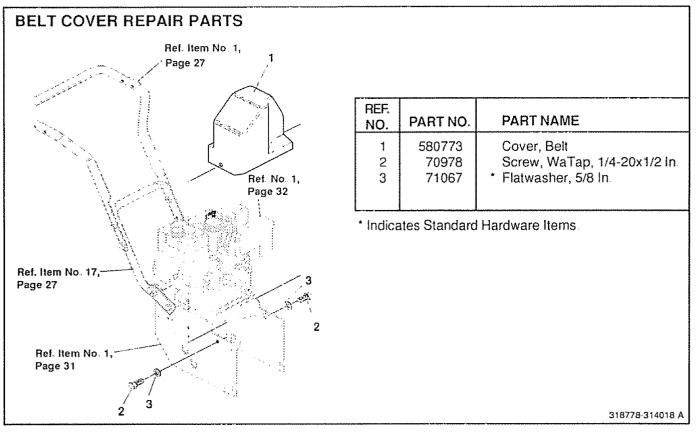
Ring, Chute Rotate

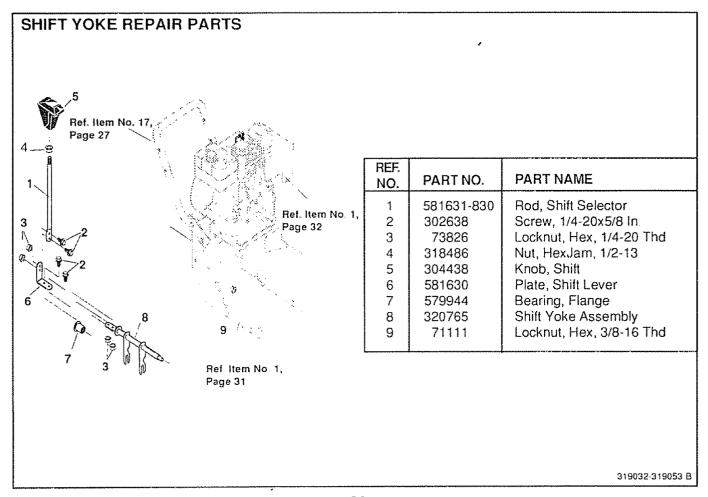


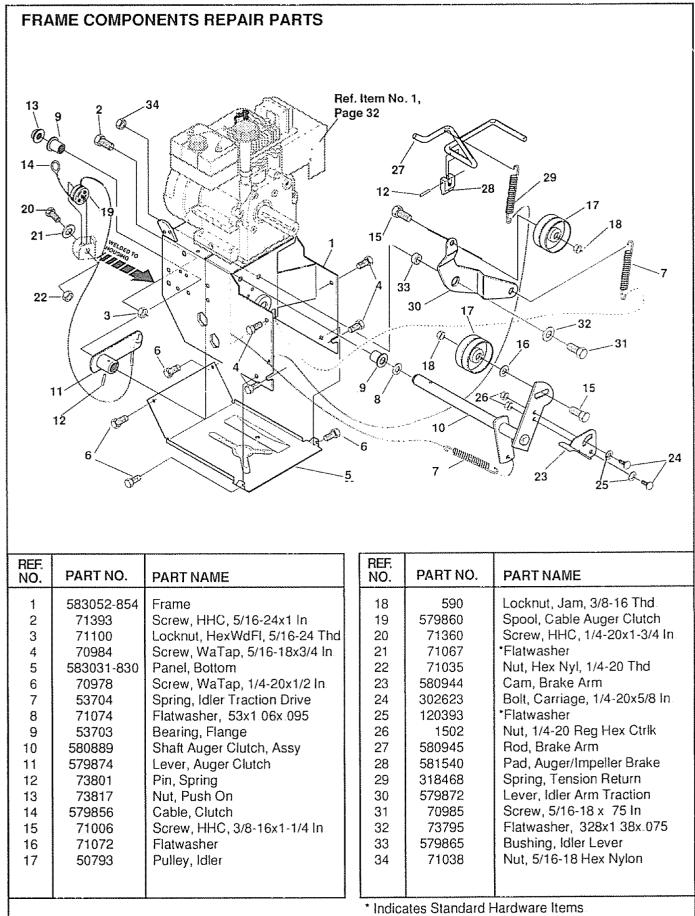
REF. NO.	PART NO.	PART NAME
1	583127	Pulley, Auger Drive 6 5 In
2	71371	Key, Square
3	71074	Washer, Flat 53x1 06x 095
4	274654	Nut, 1/2-20 Reghexctrlk
5	583161	Spacer, Sleeve 676x1 00x 52
6	582960	Ball Bearing Retainer
7	70983	Screw, HHC, 5/16-18 x 63
8	71071	* Washer, Flat 349x 69x 066
9	71060	Washer, Sptlk 31x 58x 08
10	71037	* Nut, Hex, 5/16-18 Thd
11	583191-854	Hsng, Assembly Auger
12	301108-853	Blade, Scraper
13	70993	Bolt, 5/16-18x 75 In
	WWW.WWWWWWWWWWWWWWWWW	

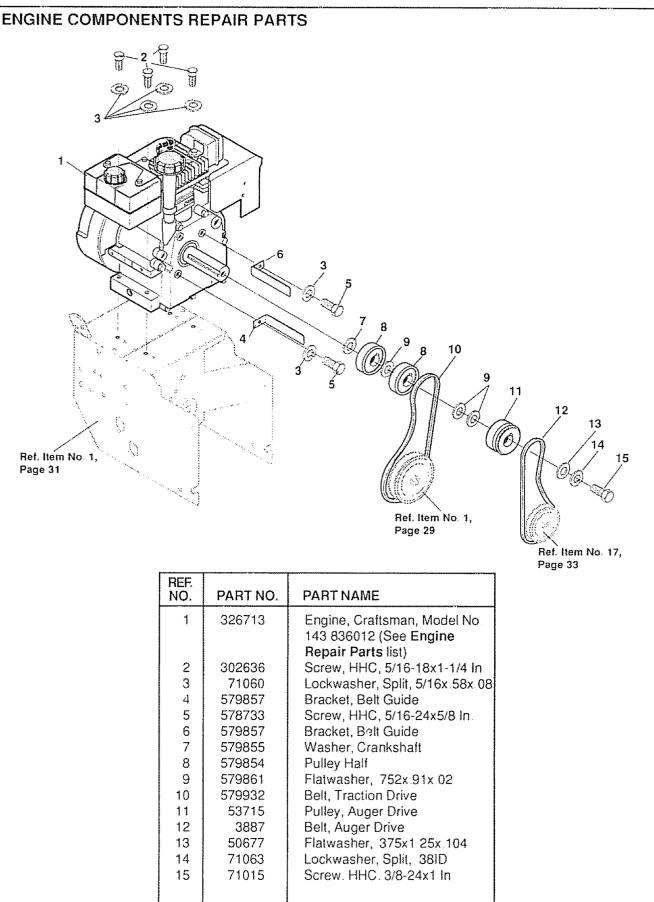
REF. NO.	PART NO.	PART NAME
14	302090-830	Auger, Assembly RH
15	302091-830	Auger, Assembly LH
16	9524	Screw, 1/4-20x1 75 Hhcft
17	3943	Spacer, Sleeve 250x 47x 20
18	73826	Nut, 1/4-20 Reghexctrlk
19	53757	Bearing, Auger Shaft 1" ID
20	73755	Washer, Auger 1 005x1 31x 035
21	70984	Screw, 5/16-18x 75 Wahhtap
22	308070	Plate, Auger Hsng LH
23	308071	Plate, Auger Hsng RH
24	50643-830	Skid, Height Adjust
25	49562	Bearing

* Indicates Standard Hardware Items

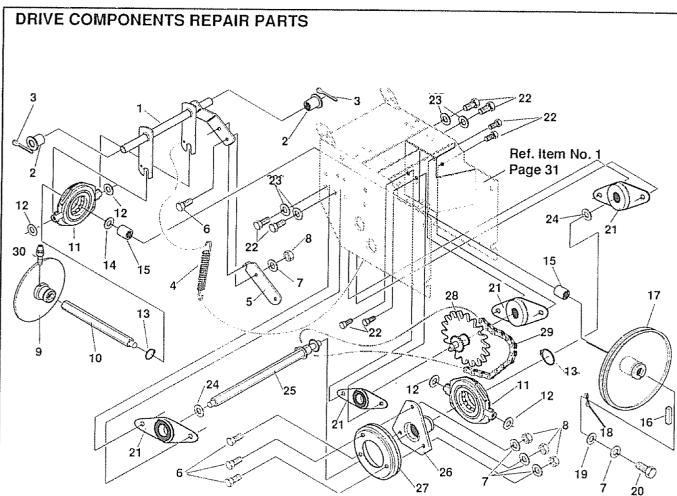








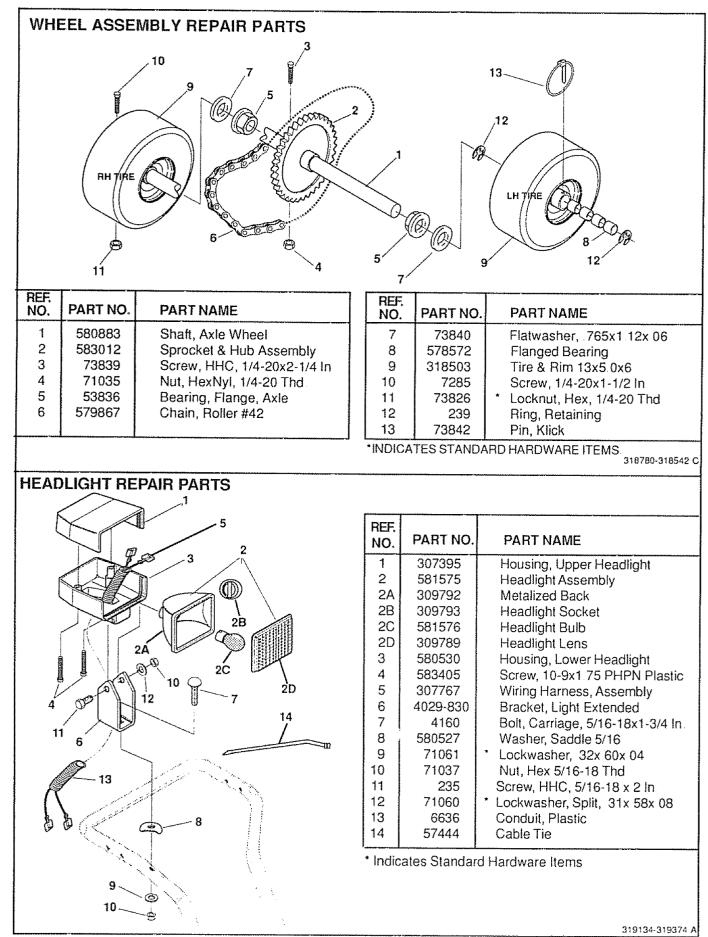
318788-319042 B

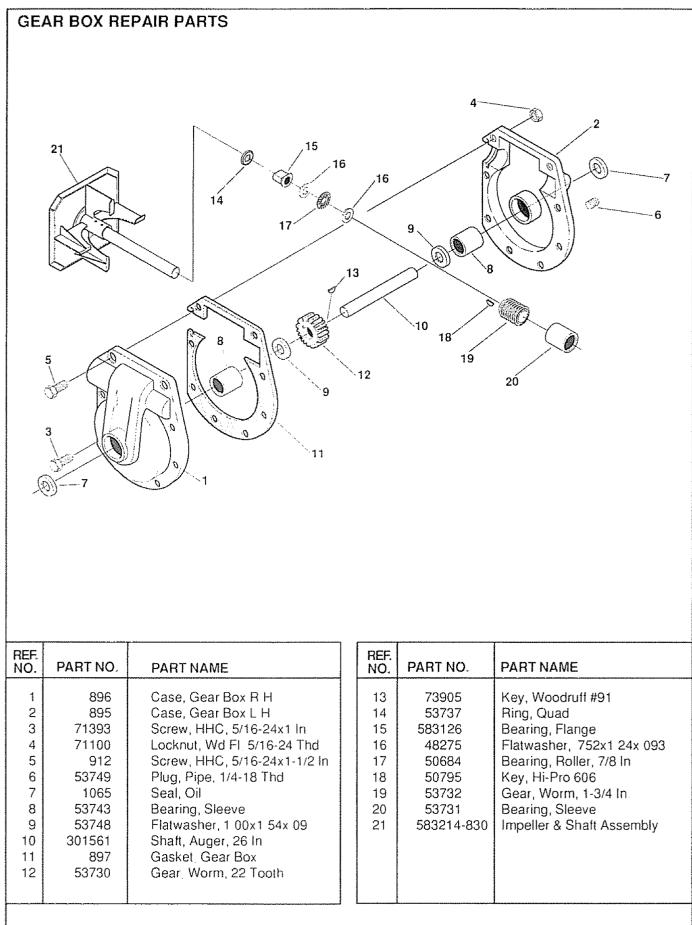


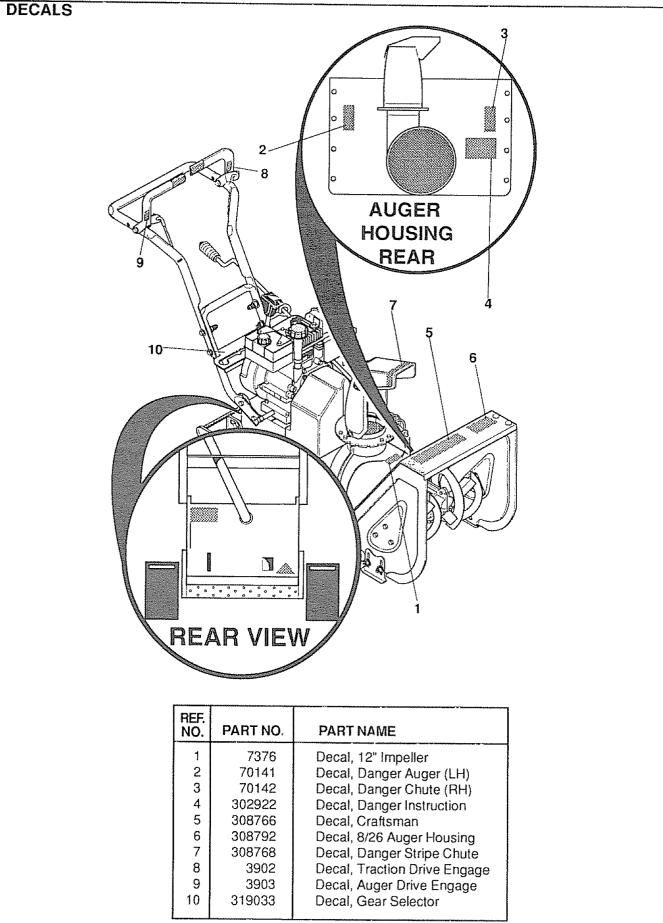
L		
REF. NO.	PART NO.	PART NAME
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	579941 53703 71079 53818 579937 11871 71059 71034 583164 583155 85501 73812 73812 73811 580969 49562	Lever Assembly, Traction Clutch Bearing, Flange Pin, Cotter Spring, Return Lever, Spring Traction Clutch Screw, HHC, 1/4-20x5/8 In Lockwasher, Split, 26x 50x 06 * Nut, Hex, 1/4-20 Thd Disc, Friction Wheel, 7" Shaft, Hex Traction Bearing Assembly, Trunion Flatwasher, 50x1 00x 06 Ring, Retainer Flatwasher, 680x1 12x 06 Bearing, Ball

REF. NO.	PART NO.	PART NAME
16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	580970 580961 580965 578962 579052 1413 70982 71060 579858 579897 581773 53830 579893 579893 579867 583206	Key, Square Pulley, Traction Drive Wave Washer Flatwasher, .281x1 00x.063 * Screw, HHC, 1/4-20x 63 Bearing & Retainer Assembly Screw, WaTap, 5/16-18x1/2 In Lockwasher, Split, .31x.58x 08 Washer, Special Shaft Hex & Sprocket Assembly Hub, Friction Wheel Wheel, Friction Disc Sprocket, 8 Tooth, Assembly Chain, Roller #42 Zerk, Grease Fitting

* Indicates Standard Hardware Items





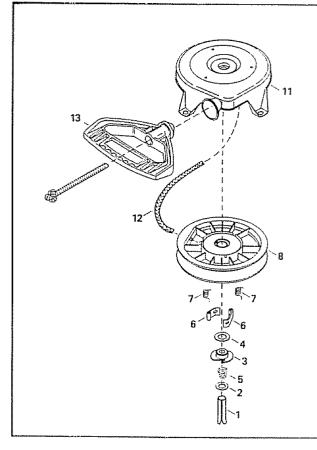


318796-314005 B

CARBURETOR NO. 632334A

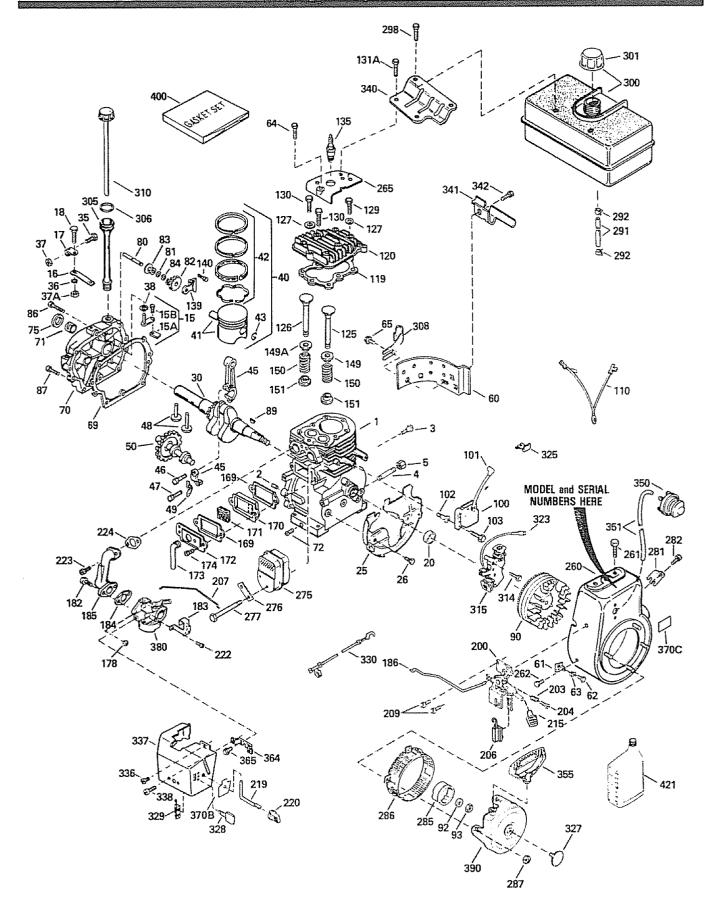
	Ref. No.	Part No.	Part Name
$ \begin{array}{c} 1 \\ 1 \\ 2 \\ 3 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7$	1 2 6 7 10 14 15 16 17 18 20 1 22 23 25 7 28 9 30 1 32 33 40 41 42 43 44 7 48 60	631776A 631970 631778 650506 632112 632174 630735 632164 650417 630766 630739 •630740 631951 •631024 632019 •631024 632019 •631024 *631024 *632039 •630740 630738 •27110 *630748 *630748	Throttle Shaft & Lever Assy Throttle Return Spring Throttle & Choke shutter screw Choke Shaft & Lever Assy. Choke Shaft & Lever Assy. Choke Shutter Choke Positioning spring Fuel Fitting Idle Speed screw Tension Spring Idle Mixture screw Idle Tension spring Washer, Idle screw O Ring, Idle screw Float Bowl Assy. (Incl Nos 32 & 33) Shaft, Float Float O Ring, Float Bowl to Body Inlet Needle, Seat & Clip (Incl No. 31) Spring Clip Bowl Drain Assy Drain Plunger Gasket Main Adj Screw Assy (Incl Nos. 41 thru 44) O Ring, High Speed Mixture Screw Washer, High Speed Mixture Screw Tension Spring. High Speed Mixture Screw Bowl Nut washer Welch Plug, Idle Mixture Well Welch Plug, Atmospheric Vent Repair Kit (Incl Parts Marked with *)

REWIND STARTER NO. 590672



Ref. No.	Part No.	Part Name
1	590672 590599A	Starter, Rewind Pin, Spring (Incl. No. 4)
1 2 3 4 5 6 7 8	590600	Washer
3	590679	Retainer
4	590601	Washer
5	590678	Spring, Brake
6	590680	Dog, Starter
7	590412	Spring, Dog
	590682	Pulley & Rewind Spring Assy.
11	590684	Housing Assy, Starter
12	590456	Rope, Starter (Length 114" 11/64" dia.)
13	590574	Handle, Mitten Grip (Not include with starter)

CRAFTSMAN 4-CYCLE ENGINE MODEL NUMBER: 143.836012



CRAFTSMAN 4-CYCLE ENGINE MODEL NUMBER: 143.836012

No. No. Part Name No. Part Value 1 3538 Cyclinder Incl. Nos. 2, 20 E 721 93 605081 Science, Hark Assy. 3 65520 Screev, Hark Ast shoulder, 1/4-20 x1/2 100 8015 Science, Hark Assy. 1 330895 Cap, Gil data Cap, Gil data Cover, Scare Rplug Scuer, Face Rplug 1 300895 Cap, Gil data Scuer, Face Rplug Scuer, Scare Rplug Scuer, Face Rplug 1 300895 Cap, Gil data Scuer, Scare Rplug Scuer, Scare Rplug Scuer, Scare Rplug 1 300895 Edward Rev Not, Elword Rev Scuer, Scare Rplug Scuer, Scare Rplug 1 22816 Clarp, Governor Incl. Nos. 15A 8 100 3283 Scare Rplug Scuer, Scare Rplug Scue	Ref.	Part		Ref.	Part	David NT-
2 22622 Prin, Dowel 100 55135 Solid State Asy. 3 65002 Screw, Hes ht d. shoulde, 1/4-20 x 1/2 101 50101 State Asy. 3 06968 Nipple, Oli drain 102 Solid State Asy. Solid State Asy. 5 300982 Cing, Oli drain 100 55027 Stud. Solid State Asy. 5 300982 Cing, Oli drain 100 55233 Stud. Solid State Asy. 16 33454 Lever, Governor Iever 125 27780A Vake, Eshaust Ind. No. 1511 [Std.] 17 29316 Claran, Bower housing 126 34036 Vake, Eshaust Ind. No. 1511 [Std.] 26 655691 Screw, Hex washer hd. 10-32 x 3/4 126 34036 Vake, Intake Ind. No. 1511 [Std.] 27 Washer, Flat Screw, Wex washer hd. 10-32 x 3/4 130 65031 Vake, Intake Ind. No. 1511 [Std.] 28 28263 Screw, Hex washer hd. No. 32 * Kepar' 130 65031 Vake, Intake Ind. No. 1511 [Std.] 27 Vake, Intake Ind. No. 30 (Std.) Toche Ind. No. 30 (Std.	No.	No.	Part Name	No.	No.	Part Name
2 22622 Prin, Dowel 3015 Solid State Asy. 3 650024 Sorew, Hex hd, shoulder, 1/4-20 x 1/2 101 61014 Cover, Sourch Rex washer hd. 309982 Cover, Source (Incl. Nos. 15A B 102 650314 Source, Cylinder Head 15 3009902 Fish, Sovemor 100 55225 Wire, Ground 16 300902 Cover, Sovemor 102 34030A Head, Cylinder 16 33444 Lever, Governor Hever 125 27780A Voice, Sovemor, No. 151 (Std.) 26 Sorew, Field Sovemor, No. 150 (Std.) 30305 Valve, Intake (Incl. No. 151) (Std.) 26 Sorew, Field Sovemor, No. 150 (Std.) 30305 Valve, Intake (Incl. No. 151) (Std.) 27 28218 Sorew, Field Sorew, Field 30305 Valve, Intake (Incl. No. 151) (Std.) 28 27802 Sorew, Hex Mage Heb, Durlok, H/-20 126 Sorew, Hee Mage Heb, Std.) 29 32626 Sorew, Hex Mage Heb, Durlok, H/-20 127 Sorew, Hee Hage Heb, Std.) 210 36242 </td <td>1</td> <td>35385</td> <td>Cylinder (Incl. Nos. 2, 20 & 72)</td> <td>93</td> <td></td> <td></td>	1	35385	Cylinder (Incl. Nos. 2, 20 & 72)	93		
4 30585 Nipple, Cill drain 102 65072 Stud., Solid state mounting 5 30692C Rod Assy., Governor (Incl. Nos. 15A & 1153 Server, FL. hd. Server, Stud., Solid state mounting 156 65037 Stud., Solid state mounting Server, TL. hd. Server, Stud., Solid state mounting 157 20016 Carron, Governor Liver 125 State, Charact (Incl. No. 151) (15d.) 158 650548 Server, Hex washer hd., 8-32 x 5/16 126 34035 158 650551 Server, Hex washer hd. Dutok, 1/-220 125 34035 159 532524 Geffeld Server, Hex washer hd., 10-22 x 3/4 150 Server, Hex washer hd. 10-22 x 3/4 126 94035 150 Server, Hex washer hd., 10-22 x 3/4 130 650713 Server, Hex hda, E/16-18 x 1-1/2 151 Server, Hex hda, Frie S Hing, Assy. (Incl. No. 3 134 650713 Server, Hex hda, E/16-18 x 1-1/2 152 Server, Hex hda, Frie S Hing, Assy. (Incl. No. 43 135 Server, Hex hda, Server, Hex hda, Frie Hax Hax Server, Hex hda, Server,	2	27652	Pin, Dowel			
5 30585 Cap. Oil drain 103 650814 Screw, T-15 Tox, Hax wesher hd. 15 30580 Rod Asy, Governor (Incl. Nos. 15A 6 110 32521 Wire, Ground Sums, IO24 x 1 168 60049 Screw, FL hd. Serns, 6-40 x 5/16 227370A Wire, Ground Sums, IO24 x 1 17 2391 Sear, Governor Leve 227370A Valve, Schaast (Incl. No. 151) (132: 0) 18 650548 Screw, Hex washer hd., 8-32 x 5/16 227370A Valve, Intake (Incl. No. 151) (172: 0) 26 35326 Baffle, Blower housing 225 20035 Valve, Intake (Incl. No. 151) (172: 0) 27 52627 Screw, Hex washer hd., 10-22 x 3/4 126 30435 Valve, Intake (Incl. No. 151) (172: 0) 26 Screw, Hex washer hd., 10-22 x 3/4 130 650727 Screw, Hex hd., 5/16 ta x 1-1/2 27 Screw, Hex washer hd., 10-22 x 3/4 130 650727 Screw, Hex hd., 5/16 ta x 1-1/2 28 29428 Ring, Resp. (Incl. Nos. 151) 131.4 650727 Screw, Hex hd., 5/16 ta x 1-1/2 27 Batosher, Pin 6 Pin Assy, (In	3					Cover, Spark plug
16 30689C Field Assy., Governor (Incl. Nos. 15A & Field Sams, 10-24 × 1 15A 30700 Yoke, Governor 110 '32441 Gasket, Cylinder Head 15B 65044 Screw, Fil. hd. Sens, 6-40 × 5/16 22 27800 Valve, Entake (Incl. No. 151) (Std.) 26 33253 Baffe, Blower housing 126 34035 Valve, Intake (Incl. No. 151) (Std.) 26 53335 Screw, Hex washer hd. Duoki, 1/4-20 55 55 55 212 Carny, Hex washer hd. Duoki, 1/4-20 56784 127 650081 Valve, Intake (Incl. No. 151) (Std.) 22321 Carny, Hex washer hd. Duoki, 1/4-20 55 55 55 55 33 23245 Carew, Hex fing Assy. (Incl. No. 43) (Std.) 131 660713 Screw, Hex find Ass/8. 34524 Platon, Pin & F Ring Assy. (Incl. No. 43) (Std.) 139 33285 Screw, Hex find Valve Na 340 34524 Platon, Pin A Say, (Incl. No. 43) (Std.) 150 3278 Screw, Hex Hard Head form-fing, Valve 341 342642 Platon, Pin A Say, (Incl. No. 43) (Std.) <td></td> <td></td> <td>Nipple, Uli drain</td> <td></td> <td></td> <td>Screw T-15 Torx Hex washer hd.</td>			Nipple, Uli drain			Screw T-15 Torx Hex washer hd.
158 30700 Yoke, Governor 110 35253 Wire, Ground 166 650494 Screw, Fil. M5 Sens, 6-40 x 5/16 120 340304 Assket C, Vinder head 17 29916 Clamp, Governor lever 125 2780A Valke, Exhaust (Incl. No. 151) (17.27) 18 650581 Screw, Hex washer hd., 9-32 x 5/16 126 2780A Valke, Exhaust (Incl. No. 151) (17.27) 26 650581 Screw, Hex washer hd., 10-32 x 3/4 34035 Valke, Intake (Incl. No. 151) (17.32) 27 22826 Screw, Hex washer hd., 10-32 x 3/4 300 60713 Screw, Hax (Incl. No. 8, 17.17) 237 2216 Nut & Lockwasher, 10-32 (Kepsr' 1310 60713 Screw, Hax (Incl. No. 8, 17.6) 20 34552 Piston, Pin & Ring Assy, (Incl. No. 8, 17.6) 140 65078 Screw, Hex washer hd. thread forming 21 24310 (100 coversize) 139 33389 Sadaksy, Instale valke 41 34254 Piston, Pin & Ring Assy, (Incl. No. 31) (100 139 33389 Sadaksy, Instale valke 41 34324 F			Rod Assy Governor (Incl. Nos. 15A &	100	000014	
156 30700 Yoke, Governor 119 *34041A Gasket, Cylinder head 156 65044 Screw, Hi. M. Sens, 6-40 x 5/16 120 27878A Valve, Exhaust (Incl. No. 151) (IStd.) 18 650548 Screw, Hex washer hd., 8-32 x 5/16 125 27878A Valve, Exhaust (Incl. No. 151) (IStd.) 20 33235 Baffie, Blower Housing 126 34036 Valve, Exhaust (Incl. No. 151) (IStd.) 20 326245 Crankshaft 129 650713 Screw, Hex washer hd., 10-32 x 3/4 21 20 326245 Crankshaft 131A Screw, Hex masher hd., 10-32 x 3/4 23 2216 Nut F. Lockwasher, 10-32 x 3/4 33336 Sparker plug (Champlon J-BC or equilation) 23 22645 Crankshaft 139 33336 Sparker plug (Champlon J-BC or equilation) 23 22647 Ring, Refaining Spark plug (Champlon J-BC or equilation) Spark plug (Champlon J-BC or equilation) 24 3452 Piston F Pin Assy (Incl. No. 51) (100 Norersize) Spark plug (Champlon J-BC or equilation) 24 4120 <t< td=""><td>13</td><td>500550</td><td></td><td>110</td><td>35253</td><td>Wire, Ground</td></t<>	13	500550		110	35253	Wire, Ground
156 650494 Screw, Fil. hd. Sems, 6-40 x5/16 120 340304 Head, Cylinder, No. 1511 (Std.) 16 3344 Lever, Governor 125 27878A Valve, Exhaust (Incl. No. 151) (Std.) 17 29916 Clamp, Bovernor lever 125 27878A Valve, Exhaust (Incl. No. 151) (Std.) 26 5328 Seraw, Hex washer hd., 10-32 x 3/4 126 34035 Valve, Intake (Incl. No. 151) (Std.) 26 650561 Screw, Hex washer hd., 10-32 x 3/4 129 650715 Screw, Hax (Incl. No. 8 37 232216 Nut & Lockwasher, 10-32 * Kper* 131 650715 Screw, Hax (Incl. No. 751) (Std.) 37 3322 Locknut, Hax * Kepr* 133 33359 Biton, 76 in 8 + 31/4 40 34654 Piston, Pin & Ring Assy, (Incl. No. 81) (Std.) 149 27881 Screw, Hax Masher Ad. 14/2 41 34329A Piston & Pin Assy, (Incl. No. 43) (Lo2) 171 24423 Scell Assy, Intake valve 41 34329A Piston & Pin Assy, (Incl. No. 43) (Lo2) 172 24423 Scell Assy, Intake valve	15A	30700				
17 23916 Clamp, Governor lever 125 2780A Valve, Entauat (Incl. No. 151) (1/32" oversize) 26 35319 Seat, Oll 34036 Valve, Intauat (Incl. No. 151) (1/32" oversize) 26 650561 Screw, Hex washer hd. Duok, 1/4-20 x 5/8 26 34036 Valve, Intake (Incl. No. 151) (1/32" oversize) 30 32245 Crankatar 129 550971 Screw, Hex washer hd. Do 2x 3/4 36 22642 Crankatar 10.32 x 3/4 500971 Screw, Hex Mange hd. 5/16-18 x 1/2 37A 30322 Locknut, Hex "Keps", 8:32 135 53595 50471 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50774 50776 507						Head, Cylinder
18 650549 Screw, Hex washer hd., 8-32 x 5/16 20 35319 Seal, 01 25 35326 Baffle, Blower housing 28 26 65051 Screw, Hex washer hd. Durkk, 1/4-20 28 27 56/8 Screw, Hex washer hd. 10-32 x 3/4 126 34035 30 36245 Crankshaft 127 650271 Screw, Special hex hd. tapped, E7L Lock No. 8 37 32321 Nutr E Lockwasher, 10-32 x 3/4 131 650721 Screw, Hex Masher hd. 10-32 x 3/4 40 34552 Heig, R.Pin Pa Rag Asy, (Incl. No. 51 131 650736 32 2022 Lockmut, Hex 'Kepsy'' 131 650263 Screw, Hex washer hd. thread forming, 10-24 x 1/2 40 34552 Piston, Pin F. Ring Asy, (Incl. No. 51) (100 149 33586 Screw, Hex washer hd. thread forming, 10-24 x 1/2 41 34230A Piston B Pin Asy, (Incl. No. 43) (020 170 224524 Body, Brasher 41 34230A Piston B Pin Asy, (Incl. No. 43) (020 172 24524 Body, Brasher						Valve, Exhaust (incl. No. 151) (510.7
20 36318 Seal. Oil 126 34036 Valve, Intake (Incl. No. 151) (1/32" oversize) 26 35226 Baffle, Blower housing 126 34036 Valve, Intake (Incl. No. 151) (1/32" oversize) 26 650561 Screw, Hex washer hd. 10-32 x 3/4 129 650691 127 36 29818 Washer, E.T. Lock No. 8 130 650713 Screw, Hex Kingg hd. 5/16-18 x 1/2 37 23216 Nut & Lockwasher, 10-32 "Keps" 1314 650713 Screw, Hex Kingg hd. 5/16-18 x 1/2 38 23642 Ring, Retaining 133 33369 Brackel, Ownarg Bar 40 34552 Platon, Pin E Ring Assy. (Incl. No. 51) (Std.) 133 33588 Sark Pileton Washer Hd. Thread form- 41 34354 Platon, Pin Assy. (Incl. No. 53) (Std.) 150 27881 Sare V Pav Was spring 41 34330A Platon F Pin Assy. (Incl. No. 43) (Std.) 171 28424 Element, Breather 42 34332 Ring Set, Piston (10 to versize) 174 28425 Screw, Hex Wash 14/28 x 1 43 34537 </td <td></td> <td></td> <td></td> <td>120</td> <td>2/00UM</td> <td></td>				120	2/00UM	
25 35226 Baffe, Blower housing x 5/8 126 34036 Valve, Intake (Incl. No. 151) (1/32" vs 5/8 30 36245 Crankshaft 127 650021 Screw, Nex washer hd. 10-32 x 3/4 36 29825 Screw, Hex washer hd. 10-32 x 3/4 130 650021 Screw, Nex Masher hd. 10-32 x 3/4 36 29816 Washer, E.T. Lock No. 8 131A 5503 Screw, Hex Masher hd. 10-32 x 3/4 37 20216 Nut & Lockwasher, 10-32 * Keps" 133A 5503 Screw, Hex Masher hd. 10-82 x 3/4 40 34553 Platon, Pin G Ring Assy. (Incl. Nos. 41, 42 & 43) (200 versize) 149 33286 Screw, Hex washer hd. threaf form- ing, 10-24 x 1/2 Screw, Hex washer hd. threaf form- ing, 10-24 x 1/2 41 34229A Platon & Pin Assy. (Incl. Nos. 41, 42 & 43) (200 versize) 149 32881 Screw, Hex washer for thex serve alwe spring 12822 41 34229A Platon & Pin Assy. (Incl. Nos. 43) (200 versize) 170 22422 Body, Brather 129 42 3433A Platon & Pin Assy. (Incl. Nos. 43) (200 versize) 172 22422 Body, Brather 129				126	34035	Valve, Intake (Incl. No. 151) (Std.)
26 650611 Screw, Hex washer hd. Durkk, 1/4-20 27 650611 Screw, Hex washer hd. 10-32 x 3/4 578 30 36245 Crankshaft 123 650713 Screw, Special hex hd. tapped, 5/16-18 x 1-3/4 37 23218 Nut & Lockwasher, 10-32 x 3/4 130 650713 Screw, Hex Interped, 161 x 1-3/4 Screw, Hex Interped, 161 x 1-3/4 37 23218 Nut & Lockwasher, 10-32 x (Repr', 131A 550713 Screw, Hex Interped, 161 x 1-3/4 Screw, Hex Interped, 161 x 1-3/4 40 34652 Piston, Pin & Stidl Assy, (Incl. Nos. 149 32359 Screw, Hex washer hd. thread forming, 10-24 x 1/2 40 34554 Piston, Pin & Stidl Assy, (Incl. Nos. 150 Screw, Hex washer hd. Screw, Hex Washer Repert 41 24234 Piston F Pin Assy, (Incl. No. 43) (Otl) 169 72788 Screw, Hex Ke Screw, Hex K						Valve, Intake (Incl. No. 151) (1/32"
90 36:246 Crawkshaft 123 60727 Screw, Special hex hd. tapped, 5/16.18 x.1-3/4 36 29818 Washer, E.T. Lock No. 8 130 6071A Screw, Hex Indeped, 5/16.18 x.1-3/4 37 29216 Nut K Lockwasher, 10.32 "Keps" 131 65071 Screw, Hex Indeped, 5/16.18 x.1-3/4 38 29216 Nut K Lockwasher, 10.32 "Keps" 131 65071 Screw, Hex Masher Ind, 10.32 x.3/4 40 34652 Piston, Pin & Ring Assy, (Incl. Nos. 41, 42 & 43) (120 toversize) 149 33368 Screw, Hex Washer hd. thread forming, 10.24 x 1/2 40 34554 Piston, Pin & Ring Assy, (Incl. Nos. 43) (101 151 35362 Screw, Hex Washer hd. thread forming, 122 & 132 41 34320A Piston & Pin Assy, (Incl. No. 43) (101 170 28423 Bing, Value value spring 42 34332 Piston for Assy, (Incl. No. 43) (102 172 28423 Bing, Set, Piston (Std.) 173 42 34334 Ring, Set, Piston (Std.) 173 35550 Tube, Breather 42 34337 Ring, Set, Piston (Std.) 173 35562 S			Screw, Hex washer hd. Durlok, 1/4-20			
36 29283 Screw, Hex washer Ict., 10-32 x 3/4 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16 57.16						Washer, Hat Second hay he tanged
36 29916 Washer, E.T. Lock No. 8 130 6021A Screw, Hex flange hdt. 5/16-18 x 1-1/2 37 29216 Nut Hex (Keps", 8-2) 131 660713 Screw, Hex flange hdt. 5/16-18 x 5/3/ 38 29216 Nut Hex (Keps", 8-2) 135 35395 Screw, Hex flange hdt. 5/16-18 x 5/3/ 40 34552 Piston, Pin & Ring Assy. (Incl. Nos. 41, 26 + 43) (100 oversize) 149 35362 Screw, Hex Masher hdt. thread form- ing, 10-24 x 1/2 40 34554 Piston, Pin & Ring Assy. (Incl. Nos. 43) (Std.) 151 32581 Screw, Hex Masher hdt. thread form- ing, 10-24 x 1/2 41 34320A Piston & Pin Assy. (Incl. No. 43) (Std.) 151 32581 Cap. Uper valve spring Gasket, Breather 42 34332 Ring Set, Piston (Std.) 173 35350 Tube, Breather 43 32882 Biston (Std.) 173 35350 Tube, Breather 42 34332 Ring, Set Piston (Std.) 173 35350 Tube, Breather 43 27882 Brith, Kerbard, Box Strew, Hex Ad. Serms, 10-24 x 1/2 43 357	30		Crankshaft	129	000/2/	$5/16.18 \times 1.3/4$
37 3022 Lockwaisher, 10-32 "Keps", 131A 650713 Screw, Hex hd., 5/16-18 x 5/8 37A 30322 Lockwaisher, 10-32 "Keps", 135 33585 Spark plug (Champion J-8C or equivalent) 40 34552 Piston, Pin 5 Ring Assy, (Incl. Nos. 41, 42 6 43) (Std.) 139 33586 Bracket, Governor gear status, Piston, Pin 5 Ring Assy, (Incl. Nos. 41, 42 6 43) (Std.) 149 27882 Cap, Loper valve spring (Status, Valve) 149 27882 Cap, Loper valve spring (Status, Valve) 241, 42 6 43) (Std.) 40 34552 Piston F Pin Assy (Incl. No. 43) (Std.) 150 27881 Cap, Lower valve spring (Cap, Lower valve spring) 41 34330A Piston F Pin Assy (Incl. No. 43) (Std.) 169 22424 Body, Breather 42 34332 Piston F Pin Assy (Incl. No. 43) (Std.) 173 35350 Tube, Breather 42 34332 Piston F Pin Assy (Incl. No. 45) (Std.) 173 35350 Tube, Breather 42 34332 Ring Set, Piston (Std.) 173 35350 Tube, Breather 42 34333 Ring Set, Piston (1010 oversize) 174				130	6021A	Screw, Hex flange hd. 5/16-18 x 1-1/2
37.4 30222 Lockmut, Hex Yikegs", 8-32 135 35385 327.4 135 33369 Bracket, Governor gear 40 34552 Piston, Pin & Ring Assy, (Incl. Nos. 41, 42 & 43) (100 oversize) 139 33369 Bracket, Governor gear 40 34553 Piston, Pin & Ring Assy, (Incl. Nos. 41, 42 & 43) (100 oversize) 149 27882 Cap, Upper valve spring 40 34554 Piston, Pin & Ring Assy, (Incl. Nos. 41, 42 & 43) (200 oversize) 149 27882 Search assy, (Intak valve 520786 Gasket, Breather 41 34230A Piston & Pin Assy, (Incl. No. 43) (020 172 28423 Body, Breather 42 34334 Piston (Std.) 174 650128 Screw, Hex Mass, 10.24 x 1/2 42 34334 Ring Set, Piston (020 oversize) 174 29723 30369A Bracket, Choke 174 43 32788 Ring, Piston pir relaining 174 29723 30368A Breather 42 34334 Bitg, Chaneting rod 174 29753 30368A Breather 30267 43			Nut & Lockwasher 10-32 "Keps"			Screw, Hex hd., 5/16-18 x 5/8
38 28642 Ring, Retaining 33369 40 34552 Piston, Pin & Ring Assy. (Incl. Nos. 41, 42, 64 30) (Std.) 140 33369 40 34553 Piston, Pin & Ring Assy. (Incl. Nos. 41, 42, 64 30) (C00 oversize) 149 33269 40 34554 Piston, Pin & Ring Assy. (Incl. Nos. 41, 42, 64 30) (C00 oversize) 149 33269 Seal Assy. (Intake value 50 Seal Assy. (Inta			Locknut, Hex "Keps", 8-32	135	35395	Spark plug (Champion J-8C or
40 41, 42 ÷ 43) (Std.) 140 65083 Screw, Hex washer hd. thread form- ing, 10.24 × 1/2 40 34553 #iston, Pin & Fing Assy, (Incl. Nos. 41, 42 ÷ 43) (010 oversize) 149 27882 Screw, Hex washer hd. thread form- ing, 10.24 × 1/2 40 34554 #iston, Pin & Fing Assy, (Incl. No. 43) (010 oversize) 149.3 27882 Screw, Hex washer hd. thread form- ing, 10.24 × 1/2 41 34330A Piston & Pin Assy, (Incl. No. 43) (010 oversize) 150 22861 Cap, Lower valve spring Gasket, Breather 42 34331A Piston & Pin Assy, (Incl. No. 43) (020 oversize) 171 22423 Element, Breather 42 34332 Ring Set, Piston (020 oversize) 174 650128 Screw, Hex that Sers, 10-24 × 1/2 43 27888 Ring, Set, Piston (020 oversize) 174 650128 Screw, Hex that Sers, 174-28 × 1 43 37838 Ring Set, Piston (100 oversize) 178 23053A Screw, Hex that Sers, 174-28 × 1 44 36337A Rod Assy, Connecting Ind 185 33677 Pipe, Intake 110.428 × 1/2 45 35376 Camshaft (Mechan	38		Ring, Retaining		00000	
40 3453 Piston, Pin & Fing Asy, (Incl. Nos. 41, 42 & 43) (100 oversize) 149 27882 Cap. Upper valve spring Cap. Upper valve spring 3862 40 34554 Piston & Pin Asy, (Incl. Nos. 41, 42 & 43) (20 oversize) 149 35862 Said Asy, Intake valve 35662 41 34329A Piston & Pin Asy, (Incl. No. 43) (010 150 227864 Spring, Valve 41 34330A Piston & Pin Asy, (Incl. No. 43) (010 169 -22896A Gasket Reather 41 34330A Piston & Pin Asy, (Incl. No. 43) (020 171 28422 Body, Breather 42 34333 Ring Set, Piston (101 oversize) 174 28425 Cover Breather 42 34333 Ring Set, Piston (101 oversize) 178 29752 Nut & Lockwasher, 1/4-28 × 1 43 35374 Rod Assy, Connecting rod 185 33677 Pine, Intake 148 443 30344 Lifter, Valve 200 34677 Terminal Asy, Control (Incl. Nos. 203, 204 & 206) 33742 Spring, Compression 45 35374 Dipper, Di Spring, Compression <	40	34552				Bracket, Governor gear
40 3454 14, 42 (+ 43) (-010 oversize) 149 27882 Scale Scal		94669	41, 42 8 43) (Std.) Diston Din & Ding Acry (Incl. Nos	140	050030	
40 34554 Piston, Pin & Fiting Assy. (Incl. Nos. 41, 42 & 43) (O20 oversize) 150 Szf81 Spring, Valve 41 34320A Piston & Pin Assy. (Incl. No. 43) (100 151 32781 Spring, Valve 41 34330A Piston & Pin Assy. (Incl. No. 43) (100 169 '27896A Gasket, Breather 41 34331A Piston & Fin Assy. (Incl. No. 43) (100 171 28424 Gasket, Breather 42 34332 Ring Set, Piston (Std.) 173 35350 Cover, Breather 42 34333 Ring Set, Piston (100 oversize) 174 650128 Screw, Hex Mc. Sems, 10-24 x 1/2 43 227888 Ring, Piston pin retaining 182 3008A Screw, Fil. Md. Sems, 10-24 x 1/2 44 365374 Rod Assy., Connecting rod 185 33377 Pipe, Intake 204 45 355375 Camshaft (Mechanical Compression 204 660549 Screw, Pil. Md., Schu x 216 204 61 34128 Bracket, Grommet mounting 207 33878 Cover, Assy., Control (Incl. Nos. 203, 204 & 206) 62 650702 Carew, Hex Md. Sems, 10-24 x 1/2 215	40	34003	A1 42 & 43) (010 oversize)	149	27882	
41 34:220 Piston & Fin Assy. (Incl. No. 43) (Std.) 150 27831 Cap. Lower valve spring. 41 34330A Piston & Fin Assy. (Incl. No. 43) (Std.) 169 *27896A Gasket, Breather 41 34331A Piston & Fin Assy. (Incl. No. 43) (.020 170 28423 Body, Breather 41 34331A Piston & Fin Assy. (Incl. No. 43) (.020 171 28424 Body, Breather 42 34332 Ring Set, Piston (101 oversize) 174 650128 Screw, Hex M. Sems, 10-24 x 1/2 43 34334 Ring Set, Piston (101 oversize) 174 650128 Screw, Hex M. Sems, 10-24 x 1/2 43 27888 Ring, Piston pin retaining 182 30088A Screw, Fil. Ad. Sems, 10-24 x 1/2 44 563578 Rod Assy, Connecting (Incl. Nos. 46, 183 183 33677 Pipe, Intake 1166 34687 47 650882 Boit, Connecting rod 185 33677 Pipe, Intake 1167, Governor 49 35374 Dipper, Oil 206 610373 114, 50 × 71/6 Screw, Fil. h	40	34554	Piston, Pin & Ring Assy, (Incl. Nos.		35862	
41 34330A Piston E Pin Assy. (Incl. No. 43) (.010 169 *27896A Gasket, Breather 41 34331A Oversize) 170 28423 Body, Breather 41 34331A Piston E Pin Assy. (Incl. No. 43) (.020 171 28423 Element, Breather 42 34332 Ring Set, Piston (Std.) 173 36580 Tube, Breather 42 34332 Ring Set, Piston (1010 oversize) 174 660128 Screw, Hex Mc, Serms, 10-24 x 1/2 43 27888 Ring Set, Piston (20 oversize) 174 660128 Screw, Hex Mc, Serms, 10-24 x 1/2 43 27888 Ring Set, Piston (20 oversize) 174 660678 Screw, Hex Mc, Serms, 1/4-28 x 1 45 35573A Rod Assy, Connecting rod 185 34857 Gasket, Carburetor 46 650908 Bolt, Connecting rod 186 34667 Link, Governor 47 650984 Bolt, Connecting rod 186 34667 Earcket Assy., Control (Incl. Nos. 203, 204 & £ 206) 50 35374 Dipper, Oil 207 3378 Link, Governor-to-throttle 51 Screw, Pan			41, 42 & 43) (020 oversize)			Spring, Valve
1Oversize) oversize)Now New New New New New New New New New Ne	1 1		Piston & Pin Assy (Incl. No. 43) (Std.)			
41 34331A Piston E Pin Assy. (Incl. No. 43) (.020 oversize) 171 28424 Element, Breather Tube, Breather 42 34332 Ring Set, Piston (1010 oversize) 172 35350 Tube, Breather 42 34333 Ring Set, Piston (1010 oversize) 174 650128 Screw, Hex Ad. Sens, 10-24 x 1/2 43 27888 Ring, Set, Piston (20 oversize) 178 29752 Nut & Lockwasher, 1/4-28 x 1 43 27888 Ring, Piston pin retaining 182 3088A Screw, Fil. Ad. Sens, 10-24 x 1/2 44 560908 Boit, Connecting rod 185 33877 Pipe, Intake 47 650828 Boit, Connecting rod 185 34667 Link, Governor 48 34034 Lifter, Valve 200 3477 Pipe, Intake Link, Governor 50 35375 Camshaft (Mechanical Compression 80374 206 610549 Screw, Yet, I.d., 5-40 x 7/16 61 34126 Extension, Blower housing 207 207 33878 Link, Governor-to-throttle 62 650821 Screw, Hex Md. Sems, 10-24 x 1/2 219 34546 Stotw, Hex washer hd. taptite,	41	34330A				
12 242 3432 Ring Set, Piston (100 oversize) 173 35350 Cover, Breather 42 34332 Ring Set, Piston (100 oversize) 174 650128 Screw, Hex hd. Serns, 10-24 x 1/2 42 34334 Ring Set, Piston (100 oversize) 174 29752 Nut & Lockwasher, 1/4-28 x 1 43 27888 Ring, Piston pin retaining 182 30088A Screw, Hex hd. Serns, 1/4-28 x 1 45 35373A Rod Assy., Connecting (Incl. Nos. 46, 47 & 49) 184 "33263 Gasket, Caburetor 46 650908 Boit, Connecting rod 185 34877 Bracket, Choke Bracket, Choke 47 650882 Boit, Connecting rod 185 34877 Bracket, Choke Screw, Fil, hd., Sersy, Control (Incl. Nos. 203, 204 & 206) 50769 50 35375 Gamshaft (Mechanical Compression Release) 204 650549 Screw, Fil, hd., Sersy, Control (Incl. Nos. 203, 204 & 206) 50737 Terminal Assy. Link, Governor-to-throttle 61 33273A Extension, Blower housing 207 33878 Link, Governor-to-throttle Screw, Fil, hd. Sers, 10-32 x 1/2 10-32 x 1/2 10-32 x 1/2 10-32 x	41	AFCCAC				
42 34332 Ring Set, Piston (Std.) 173 33350 Tube, Breather 42 34333 Ring Set, Piston (100 oversize) 174 650128 Screw, Hex hd. Sems, 10-24 x 1/2 43 27888 Ring, Piston (100 oversize) 178 29752 Nut & Lockwasher, 1/4-28 x 1 43 27888 Ring, Piston (101 oversize) 178 29752 Nut & Lockwasher, 1/4-28 x 1 45 35375 Rod Assy, Connecting rod 184 34397 Bracket, Crobuetor 46 650982 Bolt, Connecting rod 186 34677 Pipe, Intake 47 650982 Bolt, Connecting rod 186 34677 Bracket, Assy., Control (Incl. Nos. 203, 204 & 206) 48 34034 Lifter, Valve 200 34677 Bracket, Assy., Control (Incl. Nos. 203, 204 & 206) 50 35375 Camshaft (Mechanical Compression Release) 204 650498 Screw, Fil. hd. Sems, 10-32 x 1/16 61 32273A Extension, Blower housing 206 31342 Spring, Compression Release) 204 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 34588 Knob, Control	41	34531A				
42 34333 Ring Set, Piston (010 oversize) 174 660128 Screw, Hex hd. Sems, 10-24 x 1/2 42 34334 Ring, Piston pion retaining 182 30088A Screw, Fil, hd. Sems, 1/4-28 x 1 45 35373A Rod Assy, Connecting (Incl. Nos. 46, 47 f; 43) 183 34597 Bracket, Carburetor 46 650980 Bolt, Connecting rod 186 34667 Link, Governor 47 650882 Bolt, Connecting rod 186 34667 Link, Governor 48 34034 Lifter, Valve 200 34677 Bracket Assy., Control (Incl. Nos. 203, 204 & 206) 50 35375 Carshaft (Mechanical Compression Release) 203 31342 Spring, Compression 61 34126 Bracket, Grommet mounting 207 650881 Carew, Fil. hd., 5-40 x 7/16 62 650760 Screw, Hex washer hd. taptite, 1/4-20 215 34586 Rod, Control 71 35375 Cover Assy., Cylinder Cover 214 34586 Rod, Cohoke 65 650128 Screw, Hex washer hd. taptite, 1/4-20 215 34586 Rod, Cohoke Screw, Fil. hd. Sems, 10-32 x	42	34332	Ring Set, Piston (Std.)			
43 27888 Ring, Piston pin retaining 182 30088A Screw, Fil. hd. Sems, 1/4-28 x 1 45 35373A Rod Assy., Connecting (Incl. Nos. 46, 47 & 49) 183 34587 Bracket, Choke 46 650008 Bolt, Connecting rod 186 34667 Link, Governor 47 660882 Bolt, Connecting rod 186 34667 Link, Governor 48 34034 Lifter, Valve 200 34677 Bracket, Governor 50 35375 Carnshaft (Mechanical Compression Release) 203 31342 Screw, Fil. hd., 5-40 x 7/16 60 33273A Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 61 34126 Bracket, Grommet mounting 207 3378 Link, Governor-to-throttle 62 650070 Screw, Hex washer hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. taptite, 1/4-20 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Choke 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) Screw, Fil. hd. Sems, 10-32 x 1/2 Screw, Fil. hd. Sems, 10-32 x 1/2	42		Ring Set, Piston (.010 oversize)			Screw, Hex hd. Sems, 10-24 x 1/2
45 35373A 47 Rod Assy, Connecting (Incl. Nos. 46, 47 183 48 34587 33263 Bracket, Choke Gasket, Carburetor 47 65082 Boit, Connecting rod 185 33877 Pipe, Intake 47 65082 Boit, Connecting rod 186 34667 Link, Governor 48 34034 Lifter, Valve 200 34667 Bracket, Asy, Control (Incl. Nos. 203, 204 204 50 35375 Carmshaft<(Mechanical Compression Release) 203 31342 Spring, Compression 204 505049 Screw, Fil. hd., 5-40 x 7/16 60 32273A Extension, Blower housing 207 33378 Link, Governor-to-throttle 61 34126 Bracket, Crommet mounting 207 33878 Link, Governor-to-throttle 62 650780 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Conke 63 28545 Grommet, Plastic 219 34586 Knob, Choke 64 650020 Screw, Hex hd. Sems, 10-24 x 1/2 220 28820 Screw, Fil. hd. Sems, 10-32 x 1/2			Ring Set, Piston (020 oversize)			Scrow Eil bd Seme 1/4-28 x 1
47 5 47 5 47 5 47 5 47 5 47 5 47 5 47 5 48 33877 33877 Pipe, Intake Pipe, Intake Pipe, Intake Pipe, Intake Pipe, Intake 48 34034 Lifter, Valve 200 34677 Bracket Assy., Control (Incl. Nos. 203, 204 & 206) Bracket Assy., Control (Incl. Nos. 203, 204 & 206) 204 & 206) 204 & 206) 204 & 206) 204 & 206) 204 & 206) 204 & 206) 204 & 206) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 204 & 208) 20			Ring, Piston pin retaining			
46 650908 Bolt, Connecting rod 185 33877 Pipe, Intake 47 650882 Bolt, Connecting rod 186 34667 Link, Governor 49 35374 Dipper, Oil 200 34677 Bracket Assy., Control (Incl. Nos. 203, 204 & 206) 50 35375 Camshaft (Mechanical Compression Release) 203 31342 Spring, Compression 60 32273A Extension, Blower housing 207 33878 Link, Governor-to-throttle 61 32425 Grommet, Plastic Correw, Hex washer hd. taptite, 1/4-20 215 35440 64 650020 Screw, Hex masher hd. taptite, 1/4-20 215 35440 Krob, Control 63 28455 Grommet, Plastic 219 34586 Rod, Choke 64 650022 Screw, Hex Masher hd. Sems, 10-24 x 1/2 220 35438 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 71 35377 Seal, Oil 261 35477A <td< td=""><td>40</td><td>30373A</td><td></td><td></td><td></td><td></td></td<>	40	30373A				
47 650882 Bolt, Connecting rod 186 34667 Link, Governor 48 34034 Lifter, Valve 200 34677 Bracket Assy., Control (Incl. Nos. 203, 204 & 206) 50 35375 Camshaft (Mechanical Compression Release) 203 31342 Spring, Compression Sorew, Fil. hd., 5-40 x 7/16 60 33273A Extension, Blower housing 206 610973 Terminal Assy. 61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. taptite, 1/4-20 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Control 70 35376 Gasket, Cylinder cover 222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4	46	650908		185		
49 35374 Dipper, Oil 201 204 & £ 206i 204 & £ 206i 50 35375 Camshaft (Mechanical Compression Release) 203 31342 Spring, Compression Spring, Compression Spring, Compression Screw, Fil. hd., 5-40 x 7/16 60 33273A Extension, Blower housing 206 610973 Terminal Assy. 61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. thread cutting, 10-32 x 1/2 63 28545 Grommet, Plastic 219 35440 Knob, Control 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Choke 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 210 35438 Knob, Choke 70 35376 Gasket, Cylinder cover 224 *222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 71 35376 Gover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 261 650788 Gasket, Intake pipe 72 27642 Plug, Pipe 261 650788 Gasket, In						Link, Governor
50 35375 Camshaft (Mechanical Compression Release) 203 31342 Spring, Compression 60 33273A Extension, Blower housing 204 650549 Screw, Fil. hd., 5-40 x 7/16 61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. thread cutting, 63 28545 Grommet, Plastic 215 35440 Knob, Control 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Choke 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 36319 75 & 36319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread form- ing, 5/16-18 x 1-1/8 81 30590A Washer, Flat 261 650788 Screw, Hex hd. spinlock thread form- ing, 5/16-18 x 3/4 82 35378 Gear, Governor Geaster, Flat 650788 Sc				200	346//	
60 33273A Extension, Blower housing 204 650549 Screw, Fil. hd., 5-40 x 7/16 61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. thread cutting, 63 28545 Grommet, Plastic 650780 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Screw, Hex washer hd. thread cutting, 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Control 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Knob, Choke 69 *35262 Gasket, Cylinder cover 222 28820 Screw, T-il. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 550378 Screw, T-a0 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 72 27642 Plug, Pipe 260 35447A 650788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 81 30580A				203	31342	
60 33273A Extension, Blower housing 206 610973 Terminal Assy. 61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 650821 Screw, Hex washer hd. thread cutting, 10-32 x 1/2 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Screw, Hex washer hd. thread cutting, 10-32 x 1/2 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Knob, Control 69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 75 & 80) Screw, T-30 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 80 31845 Shaft, Governor 261 650788 Screw, Hex spinlock thread forming, 5/16-18 x 3/4 81 30590A Washer, Flat Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16	00	35375				Screw, Fil. hd., 5-40 x 7/16
61 34126 Bracket, Grommet mounting 207 33878 Link, Governor-to-throttle 62 650760 Screw, Pan hd. taptite, 8-32 x 3/8 209 209 650821 Screw, Hex washer hd. thread cutting, 63 28545 Grommet, Plastic 209 215 35440 Screw, Hex washer hd. thread cutting, 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Control 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Knob, Control 69 *35262 Gasket, Cylinder cover 222 22820 Screw, Fil, hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 680) 75 S519 Seal, Oil Screw, Fil, hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread forming 80 31845 Shaft, Governor Ring, Retaining 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 81 30590A Screw, H	60	33273A				Terminal Assy.
63 28545 Grommet, Plastic 10-32 x 1/2 64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Knob, Control 69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 650378 Screw, T-30 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 72 27642 Plug, Pipe 260 35447A G50788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 80 31845 Shaft, Governor 261 650788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 81 30589A Spool, Governor 81 30588A Spool, Governor 81 84 29193 Ring, Retaining Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 *Indicates Parts Included in Gasket Set Bef No. 400 89 32589 Key, Flywheel Key, Flywheel Flywheel Flywheel Key, Flywheel <	61	34126	Bracket, Grommet mounting			Link, Governor-to-throttle
64 650802 Screw, Hex washer hd. taptite, 1/4-20 215 35440 Knob, Control 65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Rod, Choke 69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil, hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 650378 Screw, Fil, hd. Sems, 10-32 x 1/2 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 72 27642 Plug, Pipe 260 35447A Housing, Blower 75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 81 30590A Washer, Flat 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 83 30588A Spool, Governor 81 30588A Spool, Governor 81 84 29193 Ring, Retaining 86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 *Indicates Parts Included in Gasket Set Bef No. 400 89 32589 Key, Flywheel Flywheel (w/ring gear) F				209	650821	
65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 219 34586 Rod, Choke 69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 650378 Screw, Fil. hd. Sems, 10-32 x 1/2 71 35377 Bushing, Cylinder cover 224 *27915A Screw, T-30 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 72 27642 Plug, Pipe 260 35447A Gasket, Intake pipe 75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 81 30590A Washer, Flat 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 83 30588A Spool, Governor Ring, Retaining Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 Powerlok, 1/4-20 x 1-3/16 *Indicates Parts Included in Gasket Set Ref No. 400 89 32589 Key, Flywheel Flywheel (w/ring gear) *Indicates Parts Included in Gasket Set Ref No. 400			Grommet, Plastic Screw Hex washer hd tantite 1/4-20	215	35440	
65 650128 Screw, Hex hd. Sems, 10-24 x 1/2 220 35438 Knob, Choke 69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil. hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 650378 Screw, T-30 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 75 35319 Seal, Oil 260 35447A Gasket, Intake pipe 80 31845 Shaft, Governor 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 81 30590A Washer, Flat 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 83 30588A Spool, Governor 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 84 29193 Ring, Retaining Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 Powerlok, 1/4-20 x 1-3/16 *Indicates Parts Included in Gasket Set Ref. No. 400 89 32589 Key, Flywheel *Indicates Parts Included in Gasket Set Ref. No. 400 Gasket Set Ref. No. 400	04	000002				Rod, Choke
69 *35262 Gasket, Cylinder cover 222 28820 Screw, Fil, hd. Sems, 10-32 x 1/2 70 35376 Cover Assy., Cylinder (Incl. Nos. 71, 75 & 80) 223 650378 Screw, T-30 Torx Fil. hd. Sems, 5/16-18 x 1-1/8 71 35377 Bushing, Cylinder cover 224 *27915A Gasket, Intake pipe 72 27642 Plug, Pipe 260 35447A Gasket, Intake pipe 75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 80 31845 Shaft, Governor 261 650788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 81 30590A Washer, Flat 261 650788 Screw, Hex hd. spinlock thread form-ing, 5/16-18 x 3/4 83 30588A Spool, Governor 81 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 File Alter and the spinlok thread form-ing, 5/16-18 x 3/4 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 *Indicates Parts Included in Gasket Set Bef No. 400 89 32589 Key, Flywheel File Mic and the spinlok dop *Indicates Parts Included in Gasket Set Bef No. 400	65	650128	Screw, Hex hd. Sems, 10-24 x 1/2	220		Knob, Choke
71 35377 Bushing, Cylinder cover 224 *27915A 72 27642 Plug, Pipe 260 35447A 75 35319 Seal, Oil 261 650788 80 31845 Shaft, Governor 261 650788 81 30590A Washer, Flat 261 650788 82 35378 Gear, Governor (Incl. No. 81) 83 30588A Spool, Governor 83 30588A Spool, Governor Ring, Retaining Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 74-20 x 1-11/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 Y4-20 x 1-11/16 *Indicates Parts Included in Gasket Set Bef No. 400 89 32589 Key, Flywheel (w/ring gear) *Indicates Parts Included in Gasket Set Bef No. 400	69	*35262	Gasket, Cylinder cover			Screw, Fil. hd. Sems, 10-32 x 1/2
7135377Bushing, Cylinder cover224*27915AGasket, Intake pipe7227642Plug, Pipe26035447AHousing, Blower7535319Seal, Oil261650788Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/48031845Shaft, Governor261650788Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/48130590AWasher, Flat261650788Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/48330588ASpool, GovernorRing, RetainingScrew, Hex washer hd. Powerlok, 1/4-20 x 1-3/16Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/168932589Key, Flywheel1/4-20 x 1-11/16*Indicates Parts Included in Gasket Set Bef No. 400	70	35376		223	816000	5/16-18 x 1-1/8
7227642Plug, Pipe26035447A7535319Seal, Oil2616507888031845Shaft, Governor2616507888130590AWasher, Flat2616507888235378Gear, Governor (Incl. No. 81)8330588A8330588ASpool, Governor84291938429193Ring, Retaining86650833Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/161/4-20 x 1-3/1687650832Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16*Indicates Parts Included in Gasket Set Bef No. 400	71	35377		224	*27915A	
75 35319 Seal, Oil 261 650788 Screw, Hex hd. spinlock thread forming, 5/16-18 x 3/4 80 31845 Shaft, Governor 81 30590A Washer, Flat 100, 100, 100, 100, 100, 100, 100, 100,	72				35447A	Housing, Blower
80 31845 Shaft, Governor 81 30590A Washer, Flat 82 35378 Gear, Governor (Incl. No. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 89 32589 Key, Flywheel 90 611093 Flywheel (w/ring gear)						Screw, Hex hd. spinlock thread form-
82 35378 Gear, Governor (Incl. No. 81) 83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 89 32589 Key, Flywheel 90 611093 Flywheel (w/ring gear)	80	31845	Shaft, Governor		1	ing, 5/16-18 x 3/4
83 30588A Spool, Governor 84 29193 Ring, Retaining 86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 89 32589 Key, Flywheel 90 611093 Flywheel (w/ring gear)						
84 29193 Ring, Retaining 86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 1/4-20 x 1-3/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 1/4-20 x 1-11/16 89 32589 Key, Flywheel 90 611093 Flywheel (w/ring gear)						
86 650833 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-3/16 87 650832 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/16 89 32589 Key, Flywheel 90 611093 Flywheel (w/ring gear)						
876508321/4-20 x 1-3/16 Screw, Hex washer hd. Powerlok, 1/4-20 x 1-11/168932589Key, Flywheel Flywheel (w/ring gear)90611093Flywheel (w/ring gear)			Screw, Hex washer hd. Powerlok.			
89 32589 Key, Flywheel *Indicates Parts Included in 90 611093 Flywheel (w/ring gear) Gasket Set Bef No. 400			1/4-20 x 1-3/16			
89 32589 Key, Flywheel *Indicates Parts Included in 90 611093 Flywheel (w/ring gear) Gasket Set Bef No. 400	87	650832				
90 611093 Flywheel (w/ring gear) Gasket Set Bef No. 400		00500			1	
						Gasket Set, Ref. No. 400.

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CRAFTSMAN 4-CYCLE ENGINE MODEL NUMBER: 143.836012

(TAX)

Ref. No.	Part No.	Part Name	Ref. No.	Part No.	Part Name
262 265 275 276 277 281 282 285 286 287 291 292 298 300 301 305 306 308 310 314 315 323 325 327 328 329 330	29747B 33272B 35056 31588 792093 33013 650760 35985 35446 29752 30705 26460 650665 34156A 35355 35554 35499 35554 35499 35554 36205 650873 611111 611118 29443 35392 35593 610973 35305	Screw, Hex hd. Sems. 5/16-24 x 21/32 Cover, Cylinder head Muffler Plate, Lock Screw, Flanged hex hd., 5/16-18 x 4-3/16 Cover, Starter hole Screw, Pan hd. taptite, 8-32 x 3/8 Hub, Starter Screen, Starter Nut & Lockwasher, 1/4-28 Line, Fuel Clamp, Fuel line Screw, Hex washer hd. thread cutting, 1/4-15 x 7/8 Tank, Fuel (Incl. Nos. 292 & 301) Cap, Fuel tank Tube, Oil fill "O" Ring Clip, Fill tube Dipstick, Oil Screw, Hex hd. Sems, 1/4-20 x 3/4 Coil Assy., Alternator (18 Watt) Terminal, Female Clip, Wire Plug, Starter Ignition, Key Terminal Assy. Wire, Ground	336 337 338 340 341 342 350 351 355 364 365 370B 370C 380 390 396 400 421	650765 35057A 28942 34155 34154 650561 570682 32180C 590574 33377 650767 34589 34144 632334A 590672 33279G 730226	Screw, Hex washer hd. self-drilling, 10-32 x 1/2 Cover, Carburetor Screw. Hex washer hd. Sems, 10-32 x 3/8 Bracket. Fuel tank Plate, Fuel tank mounting Screw. Hex washer hd. Durlok, 1/4-20 x 5/8 Primer Assy. Line, Primer Starter Handle, Mitten grip Bracket, Carburetor cover mounting Screw, Hex washer hd. Sems, taptite, 8-32 x 27/64 Decal. Choke Decal, Primer Carburetor (Incl No. 184) Starter. Rewind Electric Starter Kit No. 143 88924 (op- tional) order as accessory. Gasket Set (Incl. items marked *) SAE 5W30, 4-cycle oil (quart) RPM Settings: High Speed: Low Speed: *Indicates Parts Included in Gasket Set. Ref. No. 400

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OWNER'S MANUAL

MODEL NO. 536.886811

HOW TO ORDER REPAIR PARTS **CRAFTSMAN**® 8 HORSEPOWER 26'' DUAL STAGE SNOW THROWER Optional electric start

Each SNOW THROWER has its own MODEL NUMBER found on the engine mount frame.

Each ENGINE has its own MODEL NUMBER found on the BLOWER HOUSING.

Always mention these MODEL NUMBERS when requesting service or Repair Parts for your SNOW THROWER.

All parts may be ordered through Sears, Roebuck and Company Service Centers and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- * PRODUCT "SNOW THROWER"
- * MODEL NUMBER 536.886811
- * ENGINE MODEL NUMBER 143.836012
- * PART NUMBER
- * PART DESCRIPTION

"Your Sears merchandise has added value when you consider that Sears has service units nationwide staffed with Sears trained technicians __Professional technicians specifically trained on Sears products, having the parts, tools and equipment to ensure that we meet our pledge to you __we service what we sell."

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