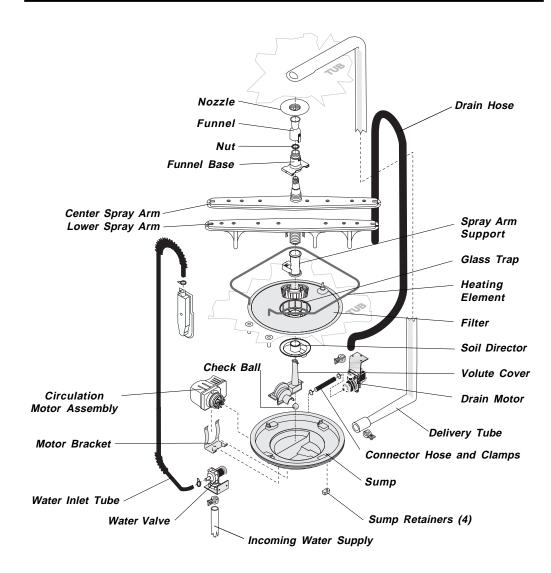
Exploded View of Wash System



Pump Assembly

cycle.

Draining is accomplished by using a small

The pump assembly is driven by a synchronous attached by a worm gear clamp to the discharge motor. Rotation is in the counterclockwise of the drain pump. The drain is then routed up the direction at 3600 RPM. The motor drives a pump side of the dishwasher and attached to the side which supplies 100 percent filtered water at a of the tub. This drain loop insures that an air rate of approximately 12 GPM to one spray arm pocket cannot form near the drain pump and at a time. The spray arm's operation is alternated cause the pump to air lock. The drain loop on the by small "pauses" of the motor during the wash side of the tub must be kept in place after servicing.

The main pump can easily be removed by disconnecting the upper spray arm supply tube separate synchronous drain pump mounted to hose, the drain pump connector hose, the wiring the side of the sump. The drain pump is harness connections made at the circulation connected to the main pump by a small rubber motor, the water heat thermistor located on the hose. The drain check valve is located at the bottom of the pump and rotating the four sump entrance to the drain pump. The drain hose is retainers toward the middle of the sump.

900 Watt Heater

determine when the heater is on during the wash the dry portion of the service test mode. cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made in

Standard Dry Air Flow

the cycle, a linear actuator retracts a valve, which Standard except it has a cross flow blower located opens a vent path through the console into the in the air discharge path. The blower assists the kitchen. This venting method eliminates heating element in producing power to drive the discharging heated moisture into the motor moist air out of the dishwasher. compartment. The heated, moist air leaving the dishwasher through the console vent causes drier air to be drawn into the unit by way of intake vents located at the bottom of the door. The water on the dishes is evaporated into drier air and the venting process continues. The heating element is turned ON and OFF during the entire drying cycle.

Power Dry Air Flow

When the control advances to the "dry" portion of The Power Dry configuration is the same as the

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one To replace dispenser: piece component consisting of a molded • shut off electricity to dishwasher, detergent cup and a built-in rinse aid dispenser. • remove outer door panel assembly,

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable

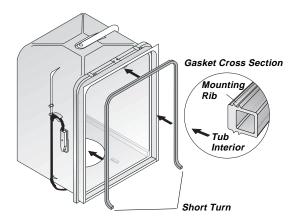
Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- disconnect wiring to the actuator,
- · remove the six screws,
- · remove the dispenser,
- · replace and reinstall screws,

Tub and Door Seal

back) at the tub top center and press in place before ending at the channel end wall.

The door seal is pressed into the tub channel for without stretching or bunching. The gasket take an interference fit. Center the gasket (marked on a short turn at the bottom of the tub channel



Product Specifications Electrical

Rating120 Volts, 6 Separate Circuit15 amp min 20 amp n Motor (Amps)	nax.
Heater Wattage	
Total Amps (load rated)	10.0
TempAssure	
(60°C±3°C) [with outer door in pl	
TempBoost145°F ±5°F (63°C ±3	3°C)
Heated Wash/Heated R	
Sanitize 150°F ±5°F (66°C ±3	3°C)
Hi-Limit Thermostat 200°F (93	3°C)

Water Supply

Suggested minimum incoming water
temperature 120°F (49°C)
Pressure (PSI) min./max
Connection (NPT) ³ / ₈ "
Consumption (Normal Cycle)
4.9 - 9.7 U.S. gal., 18.5 - 36.7 liters
Water valve flow rate (U.S. GPM)
Water recirculation rate (U.S. GPM)
approx. 12
Water fill time

Trouble Shooting Tips

AWARNING

Personal Injury Hazard

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Symptom	Check the Following	Remedy
Dishwasher will not operate when turned on.	1. Fuse (blown or tripped). 2. 120 VAC supply wiring connection faulty. 3. Electronic control board defective. 4. No 12 VAC power to control. 5. Motor (inoperative). 6. Door switch (open contacts). 7. Door latch not making contact with door switch. 8. Touch pad circuit defective. 9. No indicator lamps illuminate when START or OPTIONS are pressed.	1. Replace fuse or reset breaker. 2. Repair or replace wire fasteners a dishwasher junction box. 3. Replace control board. 4. Replace control board. 5. Replace motor/impeller assembly. 6. Replace latch assembly. 7. Replace latch assembly. 8. Replace console assembly. 9. Replace console assembly.
Motor hums but will not start or run.	Motor (bad bearings). Motor stuck due to prolonged non-use.	Replace motor assembly. Rotate motor impeller.
Motor trips out on internal thermal overload protector.	Improper voltage. Motor windings shorted. Glass or foreign items in pump.	Check voltage. Replace motor/impeller assembly. Clean and clear blockage.
Dishwasher runs but will not heat.	Heater element (open). Electronic control board defective. Wiring or terminal defective. Hi-Limit thermostat defective.	Replace heater element. Replace control board. Repair or replace. Replace thermostat.
Detergent cover will not latch or open.	Latch mechanism defective. Electronic control board defective. Wiring or terminal defective. Broken spring(s). Defective actuator.	 Replace dispenser. Replace control board. Repair or replace. Replace dispenser. Replace dispenser.
Dishwasher will not pump out.	 Drain restricted. Electronic control board defective. Defective drain pump. Air lock in drain hose. Blocked impeller. Open windings. Wiring or terminal defective. 	 Clear restrictions. Replace control board. Replace pump. Make sure hose is attached in proper position on side of tub. Check for blockage, clear. Replace pump assembly. Repair or replace.
Dishwasher will not fill with water.	1. Water supply turned off. 2. Defective water inlet fill valve. 3. Check fill valve screen for obstructions. 4. Defective float switch. 5. Electronic control board defective. 6. Wiring or terminal defective. 7. Float stuck in "UP" position.	1. Turn water supply on. 2. Replace water inlet fill valve. 3. Disassemble and clean screen. 4. Repair or replace. 5. Replace control board. 6. Repair or replace. 7. Clean float.
Dishwasher water siphons out.	Drain hose (high) loop too low. Drain line connected to a floor drain not vented. Drain hose not connected to side of tub.	Repair to proper height. Install air gap at counter top. Reattach drain hose.
Detergent left in dispenser.	Detergent allowed to stand too long in dispenser. Dispenser wet when detergent was added. Detergent cover held closed or blocked by large dishes. Improper incoming water	Instruct customer/user. Instruct customer/user. Instruct customer/user on proper loading of dishes. Incoming water temperature of

temperature to properly dissolve

5. See "Detergent cover will not open."

detergent.

120°F is required to properly

dissolve dishwashing detergents

